

4300 WINDFERN RD SUITE 100 - HOUSTON TX 77041-8943 VOICE (713) 973-6905 - FAX (713) 973-9352 web: www.twrlighting.com

IMPORTANT!!!

PLEASE TAKE THE TIME TO FILL OUT THIS FORM COMPLETELY. FILE IT IN A SAFE PLACE. IN THE EVENT YOU EXPERIENCE PROBLEMS WITH OR HAVE QUESTIONS CONCERNING YOUR CONTROLLER, THE FOLLOWING INFORMATION IS NECESSARY TO OBTAIN PROPER SERVICE AND PARTS.

AA0XFRMLED2OL2		

Enlightened Technology®

AA0XFRMLED2OL2 CONTROLLER

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APPENDIX

CHASSIS LAYOUT	1295-R
CHASSIS SCHEMATIC	1295-S
OL2CLED2	100786 (REV B)
LED SIDELIGHT CURRENT SENSORS	100694 (REV G)
AA0 TOWER LIGHTING KIT	T1613
JUNCTION BOX	100089 (REV A)
WARRANTY & RETURN POLICY	
RETURN MERCHANDISE AUTHORIZATION (R	MA) FORMS

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AA0XFRMLED2OL2 CONTROLLER

1.0 GENERAL INFORMATION

The TWR Lighting[®], Inc. Model AA0XFRMLED2OL2 Controller is for applications of two (2) L-810 LED double obstruction light fixtures with transfer between the primary to secondary lamps.

The obstruction lights burn steady.

A by-pass switch (SW1) allows the controller to be turned on during daylight hours without covering the photocell.

The photocell is a 3 blade, twist to lock type.

Power supplied to the controller shall be 230V AC single phase.

Controller functions that are monitored by remote alarms in the form of dry contact closures (Form C) are as follows:

POWER FAILURE Monitors 230V AC to the controller. Alarms in the

event of power failure, or tripped circuit breaker.

LIGHTS "ON" Gives an indication whenever the controller is

activated.

OBSTRUCTION LIGHTS Will give an alarm when the primary lamp within any

of the LED OL2 fixtures fails.

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2.0 INSTALLATION INSTRUCTIONS

2.1 MOUNTING THE CONTROLLER CABINET

(Refer to drawing 1295-R)

- 2.1.1 The power supply control cabinet can be located at the base of the structure, or in an equipment building. Mounting footprints are showing on drawing 1295-R. Power wiring to the control cabinet should be in accordance with local methods and National Electrical Codes (NEC).
- 2.1.2 If the control cabinet is mounted inside an equipment building, the photocell should be mounted vertically outside the building above the eaves facing north. Wiring from the photocell socket to the control cabinet should consist of one (1) each; red, black, and white wires. The white wire is connected to the socket terminal marked "COM," the black wire is connected to the socket terminal marked "B," and the red wire is connected to the socket terminal marked "R." As above, the photocell should be positioned so that it does not "see" ambient light, which would prevent it from switching to the nightmode.
- 2.1.3 If the control cabinet is mounted outside an equipment building, the photocell should be mounted vertically so the photocell is above the control cabinet. Care must be taken to assure that the photocell does not "see" any ambient light that would prevent it from switching into the nightmode. The photocell wiring is the same as in 2.1.2.
- 2.1.4 The wiring from the photocell, the service breaker, and the LED sidelights should enter the control cabinet through the water-tight connectors in the bottom of the cabinet. Inside the cabinet, the connections will be made on the terminal strip and circuit breakers located at the bottom of the chassis. These connections are made as follows:

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2.2 EXTERNAL PHOTOCELL WIRING

(Refer to drawing 1295-R)

- 2.2.1 Connect the <u>BLACK</u> wire from the photocell to terminal block (TB2) marked "L."
- 2.2.2 Connect the <u>RED</u> wire from the photocell to terminal block (TB2) marked "SSR."
- 2.2.3 Connect the <u>WHITE</u> wire from the photocell to terminal block (TB2) marked "N."

2.3 POWER WIRING

(Refer to drawing 1295-R)

- 2.3.1 Power wiring to the control cabinet should be in accordance with local methods and National Electrical Codes (NEC).
- 2.3.2 Circuit breaker needs to be rated at 5 amps.
- 2.3.3 Connect incoming 230V AC "HOT" to terminal block (TB1) marked "L."
- 2.3.4 Connect neutral to one (1) of the terminal blocks (TB1) marked "N."
- 2.3.5 Connect the AC ground to the ground lug located to the left of TB2.

2.4 LED SIDELIGHT WIRING

(Refer to drawings 1295-R and T1613)

- 2.4.1 Connect the black wire from the primary lamp of the first OL2 LED fixture to the circuit breaker marked "S1P."
- 2.4.2 Connect the black wire from the secondary lamp of the first OL2 LED fixture to the circuit breaker marked "S1S."
- 2.4.3 Connect the red wire from the primary lamp of the second OL2 LED fixture to the circuit breaker marked "S2P."

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- 2.4.4 Connect the red wire from the secondary lamp of the second OL2 LED fixture to the circuit breaker marked "S2S."
- 2.4.5 Connect the neutral wire(s) to the terminal block (TB1) marked "N."
- 2.4.6 Connect the ground wires to the ground lug located to the right of the circuit breakers.

2.5 LED SIDELIGHT ALARM WIRING

(Refer to drawings 1295-R and 1295-S)

- 2.5.1 Independent contact closures are provided for: Power Failure, Lights "ON", and OL2 LED Fixture Main Lamp Burnouts.
- 2.5.2 Alarm wiring. To utilize the dry contacts, the customer will need four (4) pairs of wires to interface with the alarm device. Connect customer alarm common (C) to terminal block TB3, terminals # 9 and 10. The remaining wires from each pair will terminate as follows:
 - 2.5.2.1 POWER FAILURE Connect alarm wire to terminal block TB3, terminal # 5, for normally open, or terminal # 6, for normally closed monitoring.
 - 2.5.2.2 Lights "ON" Connect alarm wire to terminal block TB3, terminal # 7 , for normally open, or terminal # 8 , for normally closed monitoring.
 - 2.5.2.3 S1P ALARM Connect alarm wire to terminal block TB3, terminal # 1, for normally open, or terminal # 2, for normally closed monitoring.
 - 2.5.2.4 S2P ALARM Connect alarm wire to terminal block TB3, terminal # 3, for normally open, or terminal # 4, for normally closed monitoring.

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3.0 THEORY OF OPERATION

3.1 POWER SUPPLY

230V AC enters the controller from the circuit breaker panel and sits at the PRD waiting to be energized, and also keeps the power failure relay K1 energized. When the 6390-FAA photocell is activated, line energizes the coil of the PRD. This can also be accomplished by using the photocell bypass switch (SW1).

3.2 LED SIDELIGHTS

Line (LDS) is sent to modules M1 and M2, which are the current sensoring modules for all of the primary lamps. If the primary lamp within an OL2 LED fixture burns out, then that particular module will send 230V to the secondary lamp.

* Once the cause of the failure has been corrected, the unit will need to be reset by shutting off the service breaker to the unit.

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4.0 MAINTAINANCE GUIDE

4.1 <u>LED RED OBSTRUCTION LIGH</u>TING

No scheduled maintenance is required. Perform on an "as needed" basis only.

TOOLS REQUIRED: NONE

4.2 **CONTROLLER**

No scheduled maintenance is required. Perform on an as needed basis only.

4.3 PHOTOCELL

The photocell is a sealed unit. No maintenance is needed nor required, other than replacement as necessary.

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5.0 MAJOR COMPONENTS PARTS LIST

QTY	PART NUMBER	DESCRIPTION
1	6390-FAA	120 – 240V AC PHOTOCELL
1	VJ1412HWPL2	ENCLOSURE
7	8WA1204	TERMINAL BLOCK (TB1 & TB2)
4	S261-D1	1 amp CIRCUIT BREAKER (S1P - S2S)
2	8WA1808	END STOP
1	STJ01002	PHOTOCELL BYPASS SWITCH (SW1)
1	V275LA20A	METAL OXIDE VARISTOR (MOV 1)
2	9KE-240V	SPDT 240V AC RELAY (K1)
2	RM4JA31MW	LED SIDELIGHT ALARM MODULES (M1 and M2)
1	PRD7AYO-240V	POWER RELAY 240V (PRD)
1	TERMBLK141-10	10 PART TERMINAL BLOCK (TB3)
2	PB27E122	OCTAL RELAY SOCKETS
1	SSPIGTAIL	SUN SWITCH PIGTAIL
2	S261D20	20 amp BREAKERS (AT CUSTOMER'S REQUESTS)



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6.0 SUGGESTED SPARE PARTS LIST

QTY	PART NUMBER	DESCRIPTION
1	6390-FAA	120 – 240V AC PHOTOCELL
1	RM4JA31MW	SIDELIGHT ALARM MODULES (M1 and M2)
1	9KE-240V	SPDT 240V AC RELAY (K1 and K2)

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Warranty & Return Policy

TWR Lighting®, Inc. ("TWR®") warrants its products (other than "LED Product") against defects in design, material (excluding incandescent bulbs) and workmanship for a period ending on the earlier of two (2) years from the date of shipment or one (1) year from the date of installation.

TWR Lighting®, Inc. ("TWR®") warrants its "LED Product" against defects in design, material and workmanship for a period of five (5) years from the date of shipment. TWR®, at its sole option, will, itself, or through others, repair, replace or refund the purchase price paid for "LED Product" that TWR® verifies as being inoperable due to original design, material, or workmanship. All warranty replacement "LED Product" is warranted only for the remainder of the original warranty of the "LED Product" replaced. Replacement "LED Product" will be equivalent in function, but not necessarily identical, to the replaced "LED Product."

TWR Lighting®, Inc. ("**TWR®**") warrants its "LED Product" against light degradation for a period of five (5) years from the date of installation. TWR®, at its sole option, will, itself, or through others, repair, replace, or refund the purchase price paid for "LED Product" that TWR® verifies as failing to meet 70% of the minimum intensity requirements as defined in the FAA Advisory Circular 150/5345-43G dated 09/26/12. All warranty replacement "LED Product" is warranted only for the remainder of the original warranty of the "LED Product" replaced. Replacement "LED Product" will be equivalent in function, but not necessarily identical, to the replaced "LED Product."

Replacement parts (other than "LED Product") are warranted for 90 days from the date of shipment.

Conditions not covered by this Warranty, or which might **void** this Warranty are as follows:

- x Improper Installation or Operation
- x Misuse
- x Abuse
- x Unauthorized or Improper Repair or Alteration
- x Accident or Negligence in Use, Storage, Transportation, or Handling
- x Any Acts of God or Nature
- x Non-OEM Parts

The use of Non-OEM parts or modifications to original equipment design will void the manufacturer warranty and could invalidate the assurance of complying with FAA requirements as published in Advisory Circular 150/5345-43.

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Warranty & Return Policy

(continued)

Field Service – Repairs are warranted for 90 days from the date of service, except where TWR® has made recommendations that were not adhered to that may cause premature failure on previous repairs. Labor, Travel, and Tower Climb are not covered under warranty. Customer shall be obligated to pay for all incurred charges not related to warranty. All warranty repairs are performed by trained TWR® personnel, or dispatched through an extensive network of certified and insured Service Representatives.

Return Terms – You must first contact our Customer Service Department at **713-973-6905** to acquire a Return Merchandise Authorization (RMA) number in order to return the product(s). Please have the following information available when requesting an RMA number:

- x The contact name and phone number of the tower owner
- x The contact name and phone number of the contractor
- x The site name and number
- x The part number(s)
- x The serial number(s) (if any)
- x A description of the problem
- x The billing information
- x The Ship To address

This RMA number must be clearly visible on the outside of the box. If the RMA number is not clearly labeled on the outside of the box, your shipment will be refused. Please ensure the material you are returning is packaged carefully. The warranty is null and void if the product(s) are damaged in the return shipment.

All RMAs must be received by TWR LIGHTING®, INC., 4300 WINDFERN RD #100, HOUSTON TX 77041-8943, within 30 days of issuance.

Upon full compliance with the Return Terms, $TWR^{\textcircled{@}}$ will replace, repair and return, or credit product(s) returned by the customer. It is $TWR^{\textcircled{@}}$'s sole discretion to determine the disposition of the returned item(s).

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Warranty & Return Policy

(continued)

<u>Replacements</u> – Replacement part(s) will be shipped and billed to the customer for product(s) considered as Warranty, pending return of defective product(s). When available, a certified reconditioned part is shipped as warranty replacement with a Return Merchandise Authorization (RMA) number attached. Upon receipt of returned product(s), inspection, testing, and evaluation will be performed to determine the cause of defect. The customer is then notified of the determination of the testing.

- x Product(s) that is deemed defective and/or unrepairable and covered under warranty a credit will be issued to the customer's account.
- x Product(s) found to have no defect will be subject to a \$60.00 per hour testing charge (1 hour minimum), which will be invoiced to the customer. At this time the customer may decide to have the tested part(s) returned and is responsible for the return charges.
- x Product(s) under warranty, which the customer does not wish returned, the customer will be issued a credit against the replacement invoice.

Repair & Return — A Return Merchandise Authorization (RMA) will be issued for all part(s) returned to TWR® for repair. Upon receipt of returned product(s), inspection, testing, and evaluation will be performed to determine the cause of defect. The customer is then notified of the determination of the testing. If the returned part(s) is deemed unrepairable, or the returned part(s) is found to have no defect, the customer will be subject to a \$60.00 per hour testing charge (1 hour minimum), which will be invoiced to the customer. Should the returned parts be determined to be repairable, a written estimated cost of repair will be sent to the customer for their written approval prior to any work being performed. In order to have the tested part(s) repaired and/or returned, the customer must issue a purchase order and is responsible for the return shipping charges.

Return to Stock – Any order that is returned to TWR® for part(s) ordered incorrectly by the customer, or unneeded upon receipt, the customer is required to pay a **20% restocking fee**. A credit will be issued once it is determined that the Return Terms are met.

<u>Credits</u> – Credits are issued once it is determined that all of the Warranty and Return Terms are met. All credits are processed on Fridays. In the event a Friday falls on a Holiday, the credit will be issued on the following Friday.

<u>Freight</u> – All warranty replacement part(s) will be shipped via ground delivery and paid for by TWR®. Delivery other than ground is the responsibility of the customer.

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Warranty & Return Policy

(continued)

REMEDIES UNDER THIS WARRANTY ARE LIMITED TO PROVISIONS OF REPLACEMENT PARTS AND REPAIRS AS SPECIFICALLY PROVIDED. IN NO EVENT SHALL TWR® BE LIABLE FOR ANY OTHER LOSSES, DAMAGES, COSTS, OR EXPENSES INCURRED BY THE CUSTOMER, INCLUDING, BUT NOT LIMITED TO, LOSS FROM FAILURE OF THE PRODUCT(S) TO OPERATE FOR ANY TIME. AND ALL OTHER DIRECT, INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, INCLUDING ALL PERSONAL INJURY OR PROPERTY DAMAGE DUE TO ALLEGED NEGLIGENCE, OR ANY OTHER LEGAL THEORY WHATSOEVER. THIS WARRANTY IS MADE BY TWR® EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, WHETHER EXPRESSED OR IMPLIED. WITHOUT LIMITING THE TWR® MAKES GENERALITY OF THE FORGOING, NO WARRANTY MERCHANTABILITY OR FITNESS OF THE PRODUCT(S) FOR ANY PARTICULAR PURPOSE. TWR® EXPRESSLY DISCLAIMS ALL OTHER WARRANTIES.



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RETURN MERCHANDISE AUTHORIZATION (RMA) FORM

RMA#:	DATE:		
CUSTOMER:			
CONTACT:	_PHONE NO.:		
ITEM DESCRIPTION (PART NO.):_			
MODEL NO.:	SERIAL NO.:		
ORIGINAL TWR INVOICE NO.:	DATED:		
DESCRIPTION OF PROBLEM:			
SIGNED	DATE NEEDED		
RETURN ADDRESS:			

PLEASE RETURN PRODUCT TO: 4300 WINDFERN RD #100 HOUSTON TX 77041-8943

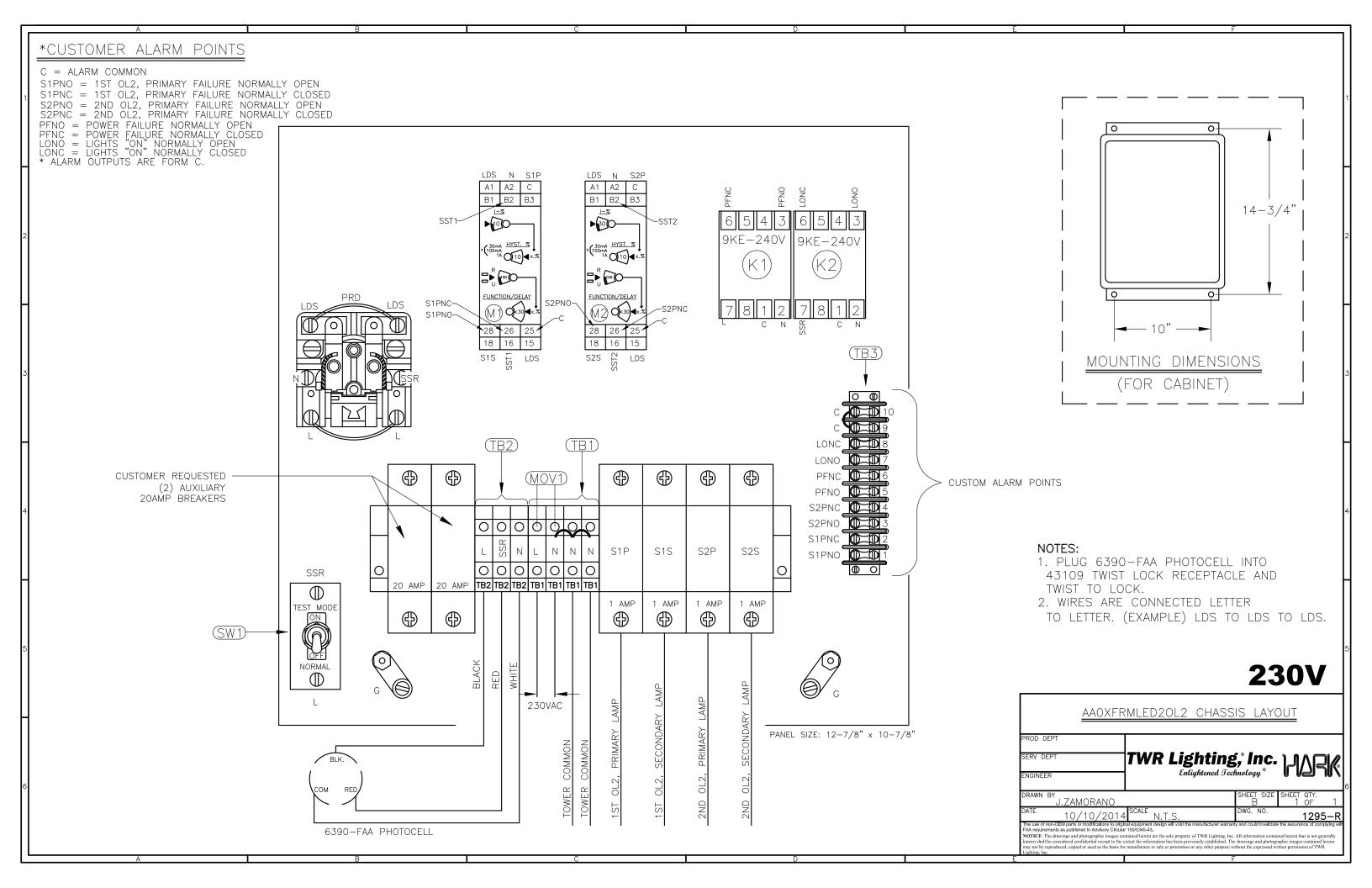


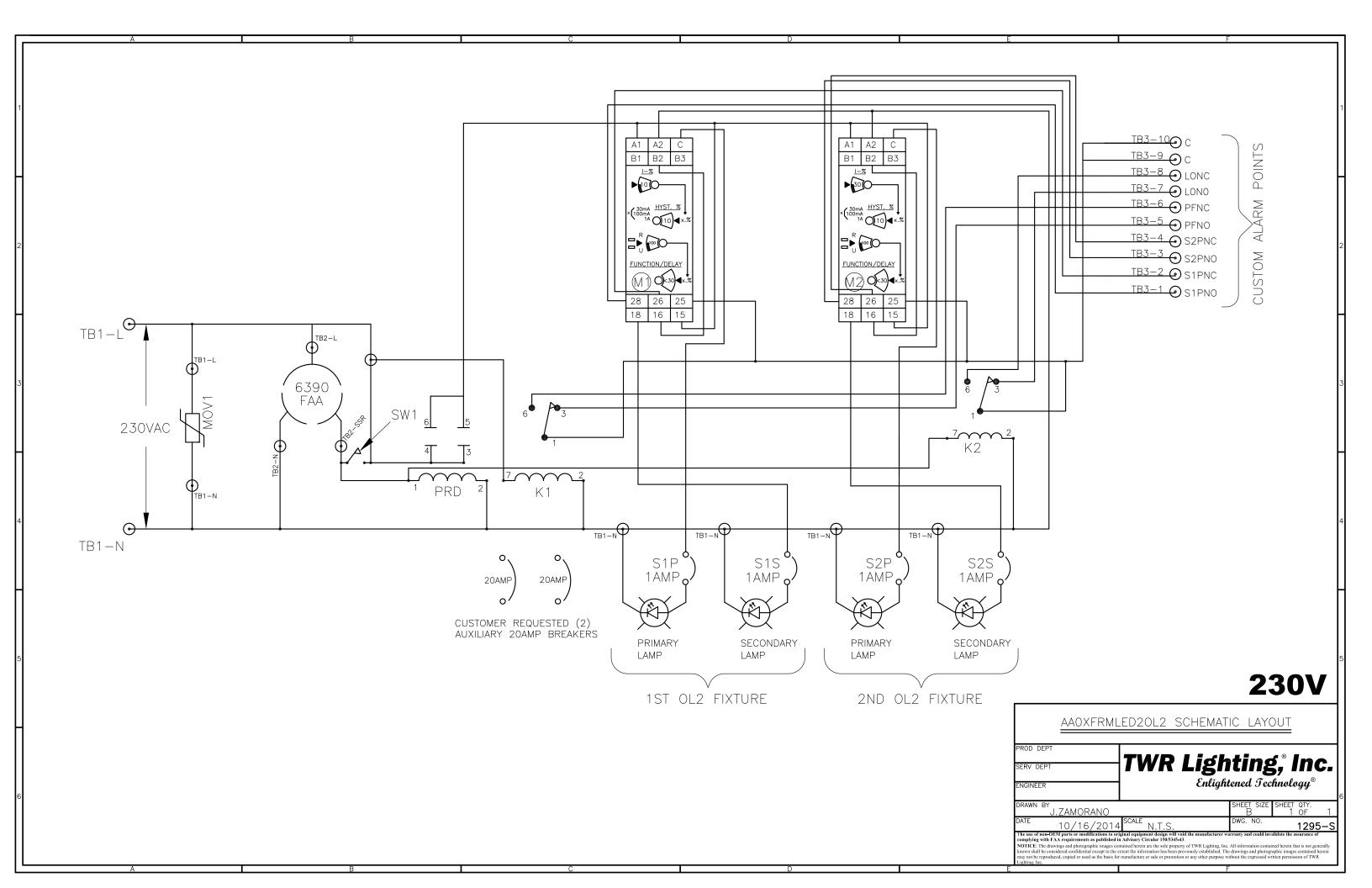
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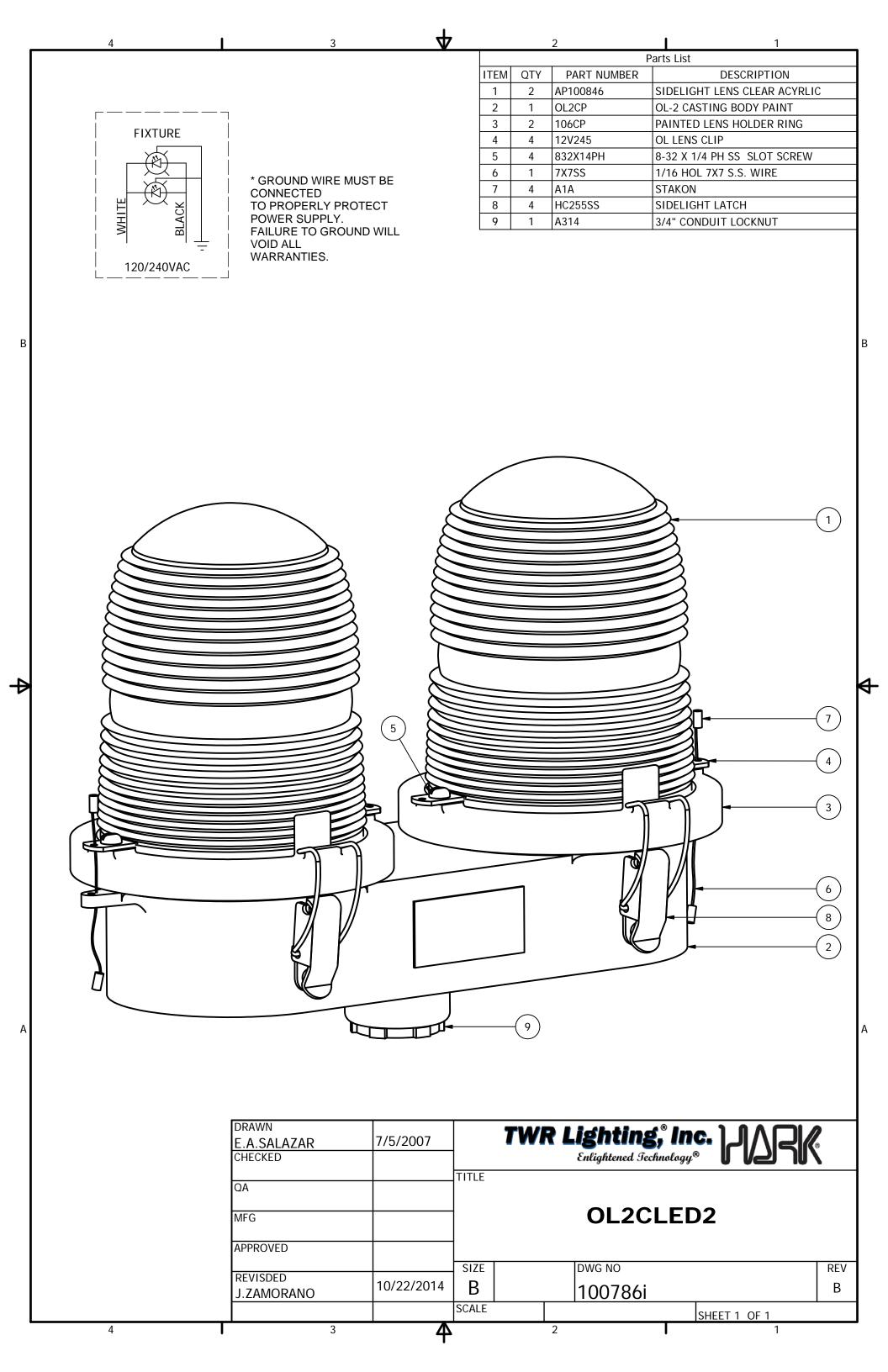
RETURN MERCHANDISE AUTHORIZATION (RMA) FORM

RMA#:	_DATE:	
CUSTOMER:		
CONTACT:	_PHONE NO.:	
ITEM DESCRIPTION (PART NO.):_		
	_SERIAL NO.:	
	DATED:	
DESCRIPTION OF PROBLEM:		
SIGNED	DATE NEEDED	
RETURN ADDRESS:		

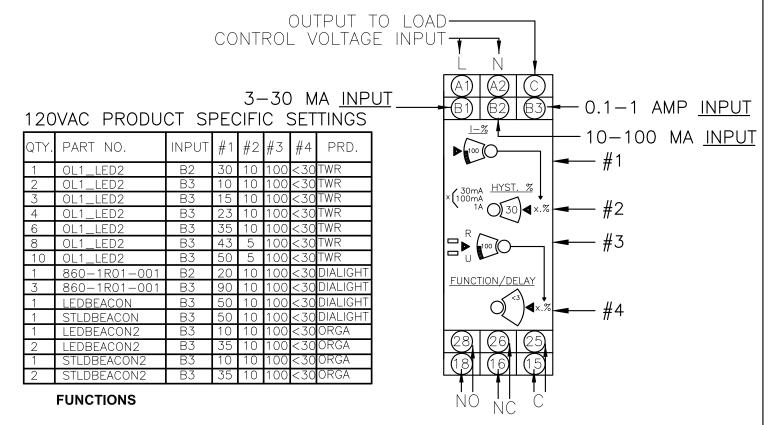
PLEASE RETURN PRODUCT TO: 4300 WINDFERN RD #100 HOUSTON TX 77041-8943







AC UNITS CURRENT MEASUREMENT-RM4JA31M



- 1 Adjustment of current threshold as % of setting range.±5%
- 2 Hysteresis adjustment from 5 to 30 % ▲...
- 3 Fine adjustment of time delay as % of setting range max. value.
- 4 10-position switch combining
 - -- selection of the timing range: 1 s, 3 s, 10 s, 30 s, no time delay.
 - -- selection of overcurrent (>) or undercurrent (<) detection. See table below.
- R Yellow LED: indicates relay state (Off for de-energized relay, On for energized).
- U Green LED: indicates that supply to the RM4 is present.

Overcurrent	Overcurrentor	Measuring Range
Control	Undercurrent Control ■	
Yes	Yes	3 MA - 1,000 MA

Detailed Positions for Switch 4

Switch Position	Function	Time Delay (t)
< 0	Undercurrent detection	No time delay
< 1	Undercurrent detection	0.05 to 1 s
< 3	Undercurrent detection	0.15 to 3 s
< 10	Undercurrent detection	0.5 to 10 s
< 30	Undercurrent detection	1.5 to 30 s
> 0	Overcurrent detection	No time delay
> 1	Overcurrent detection	0.05 to 1 s
> 3	Overcurrent detection	0.15 to 3 s
> 10	Overcurrent detection	0.5 to 10 s
> 30	Overcurrent detection	1.5 to 30 s

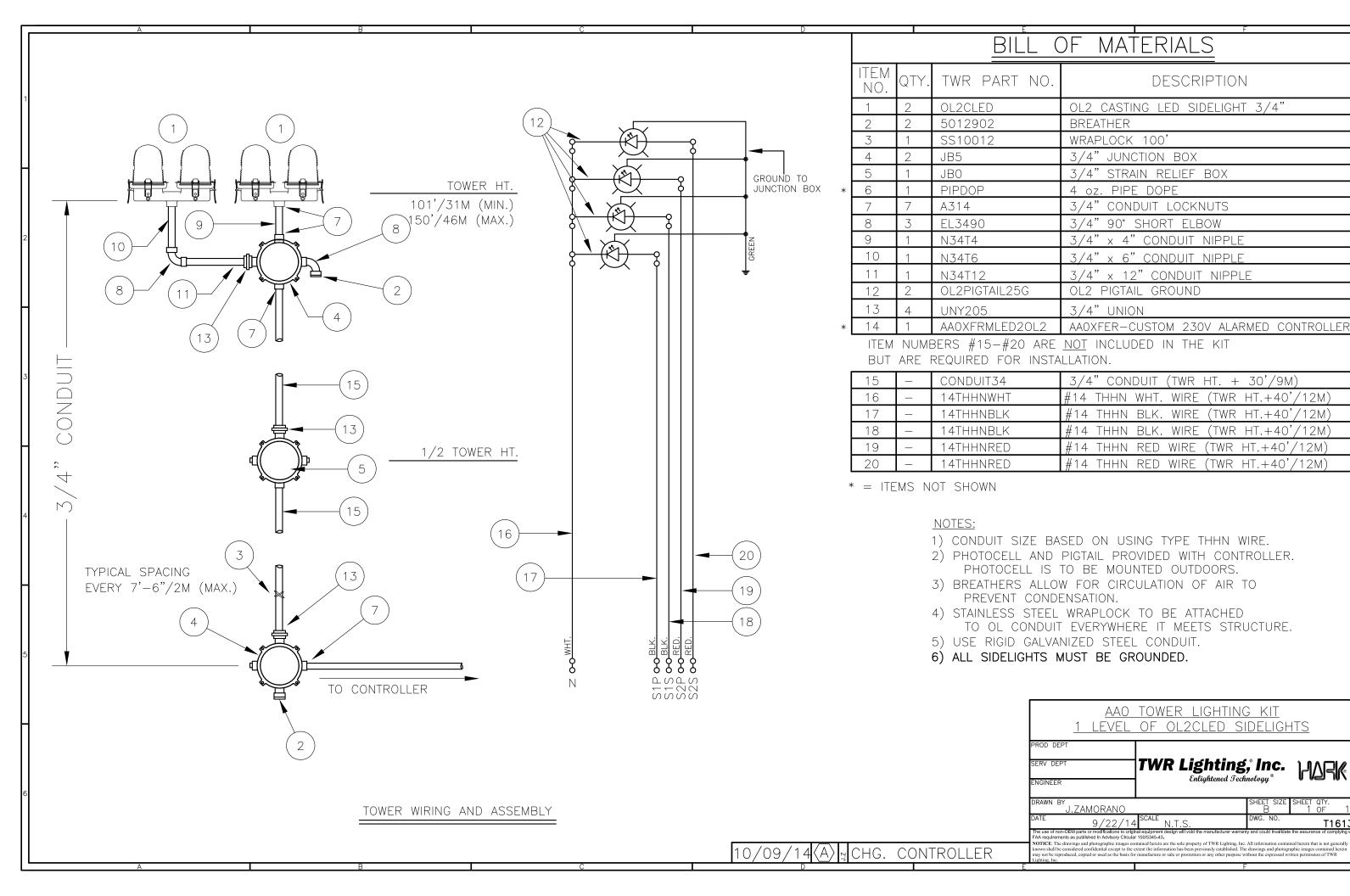
= Selection by switch on front face

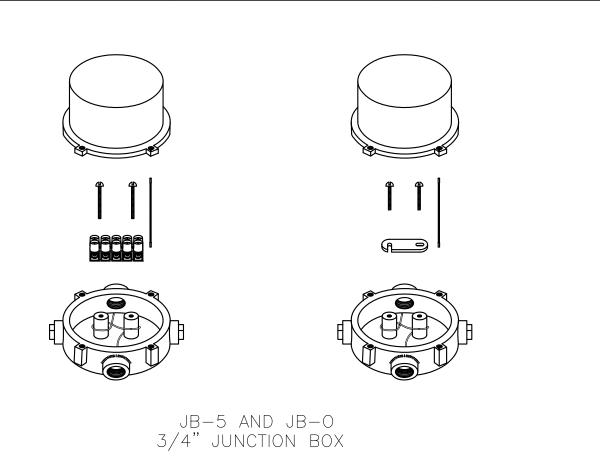
▲ = Value of current between energization and de-energization of the output relay (% of the current threshold to be measured).

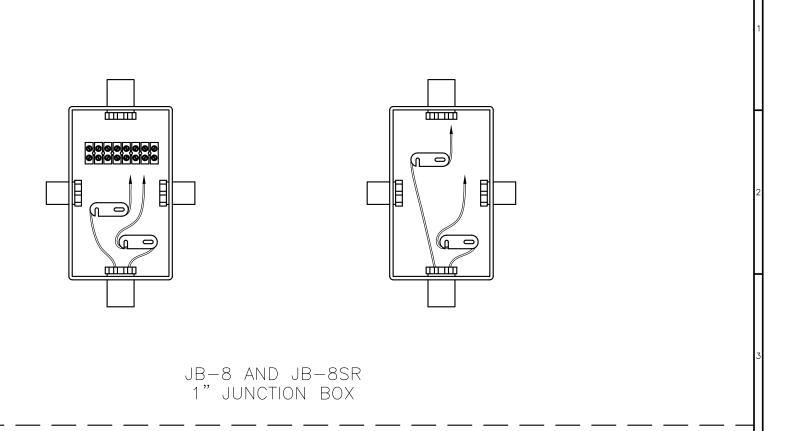
*Due to current draw tolerances slight adjustments to setting #1 may be needed for proper alarming.

Sign:_____

FWR Lighting, Inc. DWG#100694_RG







USING THIS JUNCTION BOX METHOD SPACING IS 100 FEET MAXIMUM.

AWG WIRE SIZE	MAX. NUMBER WIRES IN 3/4" CONDUIT	MAX. NUMBER WIRES IN 1" CONDUIT	WIRE AREA SQ. INCHES	WEIGHT PER 100 FEET
12 THHN 10 THHN	16 10	26 17	0.0117 0.0184	2.50 4.10
8 THHN	6	9	0.0373	6.70
6 THHN	4	7	0.0519	10.30
4 THHN	2	4	0.0845	16.20

NOTES:

- 1) DRAWING ILLUSTRATES METHOD OF STRAIN RELIEVING WIRE. USE THIS METHOD ON ALL JUNCTION BOXES.
- 2) THE NATIONAL ELECTRICAL CODE—ARTICLE 300—19—B3 REQUIRES CONDUCTORS IN A VERTICAL CONDUIT BE SUPPORTED TO RELIEVE STRAIN ON TERMINAL BLOCK CONNECTIONS.
- 3) SKETCH ILLUSTRATES METHOD OF STRAIN RELIEVING A SINGLE CONDUCTOR. SEVERAL CONDUCTORS MAY BE GROUPED TOGETHER.
- 4) CONDUCTORS MAY BE MIXED BUT SHOULD NOT TAKE UP MORE THAN 40% OF CONDUIT'S INSIDE AREA.

				L
	JUNCTION A	<u>nd strain re</u>	LIEF BOXES	
	PROD DEPT SERV DEPT ENGINEER	TWR Lighting Enlightened Tech	f, Inc. WRK	,
	DRAWN BY G.D. SEBEK DATE 07/26/93	1111101	SHEET SIZE SHEET QTY. B 1 OF 1 DWG. NO. 100089	
29/00 (A) UPDATED NOTES TE: LTR. REVISION	FAA requirements as published in Advisory Circular NOTICE: The drawings and photographic images con known shall be considered confidential except to the e	al equipment design will void the manufacturer warran :150/5345-43. ttained herein are the sole property of TWR Lighting, Inc., xtent the information has been previously established. The manufacture or sale or promotion or any other purpose w	All information contained herein that is not generally e drawings and photographic images contained herein	
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