

Enlightened Technology^{5.4} 4300 WINDFERN RD STE 100 - HOUSTON TX 77041-8943

VOICE (713) 973-6905 - FAX (713) 973-9352

web: www.twrlighting.com

IMPORTANT!!!

PLEASE TAKE THE TIME TO FILL OUT THIS FORM COMPLETELY. FILE IT IN A SAFE PLACE. IN THE EVENT YOU EXPERIENCE PROBLEMS WITH OR HAVE QUESTIONS CONCERNING YOUR CONTROLLER, THE FOLLOWING INFORMATION IS NECESSARY TO OBTAIN PROPER SERVICE AND PARTS.

MODEL #	A1/3MLEDAFP
SERIAL #	
PURCHASE DATE	
PURCHASED FROM	

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WARF	RANTY & RETURN POLICY		
RETURN MERCHANDISE AUTHORIZATION (RMA) FORM			

APPENDIX

CHASSIS COMPONENT LAYOUT	1268-R
SCHEMATIC LAYOUT	1268-S
A1/3LED TOWER LIGHTING KIT	T1482
PHOTOCELL HOUSING DETAIL	100239 (REV D)
LED SIDELIGHT/BEACON CURRENT SENSOR RELAY	100694 (REV D)
OL1VLED2 (L810 SINGLE OBSTRUCTION LIGHT)	100656 (REV A)

1.0 GENERAL INFORMATION

The TWR Lighting, Inc. (TWR) Model A1/3MLEDAFP Controller is for A2 lighting of towers 351' to 700' above ground level (AGL) in accordance with the FAA Advisory Circular 70/7460-1K. All three (3) LED beacons should be placed at the top. Obstruction lights should be placed at mid-level with respect to overall tower height.

The flash rate of the LED beacons is 30 per minute. The LED beacons flash synchronized to one another. The LED sidelights burn steady.

A by-pass switch (SW1) allows the controller to be turned on during daylight hours without covering the photocell. This is particularly helpful since the controller can be mounted indoors while the photocell is outdoors. SW1 can be operated by turning the switch to the "On" position. SW1 is located on the door.

The photocell is the three (3) blade, twist to lock, type.

Power supplied to the controller shall be 230V AC.

The controller housing is rated at NEMA 4X. It is suitable for indoor or outdoor mounting.

Controller functions that are monitored by remote alarms in the form of dry contact closures (Form C) are as follows:

- **POWER FAILURE** Monitors 230V AC to the controller, via the stepdown transformer, from 230V AC to 120V AC. Alarms in the event of power failure or tripped circuit breaker.
- LED BEACONS Will give an alarm in the event any of the LED beacons fail, along with visual indicator for that circuit. Also, the PL1 indicator, which is located on the door, will light up.
- **FLASHER FAILURE** Will give an alarm in the event of failure of flasher.

OBSTRUCTION LIGHTS Will give an alarm when one (1) of three (3) LED sidelights fails. Also, the PL2 indicator, which is located on the door, will light up.

2.0 INSTALLATION INSTRUCTIONS

2.1 MOUNTING THE CONTROL CABINET

(Refer to Drawing 1268-R)

The power supply control cabinet can be located at the base of the structure or in an equipment building. Mounting footprints are shown on drawing 1268-R. Power wiring to the control cabinet should be in accordance with local methods and National Electrical Codes (NEC).

- 2.1.1 If the control cabinet is mounted inside an equipment building, the photocell should be mounted vertically on ½" conduit outside the building above the eaves facing north. Wiring from the photocell socket to the control cabinet should consist of one (1) each, red, black, and white wires. The white wire is connected to the socket terminal marked "N," the black wire is connected to the socket terminal marked "B," and the red wire is connected to the socket terminal marked "R." Care must be taken to assure that the photocell does not "see" any ambient light that would prevent it from switching into the nightmode.
- 2.1.2 If the control cabinet is mounted outside an equipment building, the photocell should be mounted vertically on ½" conduit so the photocell is above the control cabinet. As above, the photocell should be positioned so that it does not "see" ambient light, which would prevent it from switching to the nightmode. The photocell wiring is the same as in 2.1.1.
- 2.1.3 The wiring from the photocell, the service breaker, the red LED beacons, and the LED sidelights should enter the control cabinet through the watertight connectors in the bottom of the cabinet. Inside the cabinet, the connections will be made on the terminal strips and circuit breakers located at the bottom of the chassis. These connections are made as follows:

2.2 EXTERNAL PHOTOCELL WIRING

(Refer to Drawing 1268-R)

2.2.1 Connect the <u>BLACK</u> wire from the photocell to terminal block TB2, marked "L1."



- 2.2.2 Connect the <u>RED</u> wire from the photocell to terminal block TB2, marked "SSR."
- 2.2.3 Connect the <u>WHITE</u> wire from the photocell to terminal block TB2, marked "N."

2.3 **POWER WIRING**

(Refer to Drawing 1268-R)

- 2.3.1 Power wiring to the control cabinet should be in accordance with local methods and National Electrical Codes.
- 2.3.2 Circuit breaker needs to be a one (1) pole common trip rated at 10 amps.
- 2.3.3 Connect incoming 230V AC "Hot" to terminal block TB1, marked "L."
- 2.3.4 Connect the neutral wire(s) to one (1) of the terminal blocks on TB1, marked "N."
- 2.3.5 Connect the AC ground to the grounding lug located to the left of TB2.

2.4 <u>LED BEACONS AND LED SIDELIGHTS WIRING</u> (Refer to Drawing 1268-R)

- 2.4.1 Connect the <u>FIRST BLACK</u> wire from LED Beacon #1, to the circuit breaker marked "B1."
- 2.4.2 Connect the <u>SECOND BLACK</u> wire from LED Beacon #2, to the circuit breaker marked "B2."
- 2.4.3 Connect the <u>THIRD BLACK</u> wire from LED Beacon #3, to the circuit breaker marked "B3."
- 2.4.4 Connect the <u>RED</u> wire from LED sidelights to the circuit breaker marked "S."
- 2.4.4 Connect the <u>WHITE</u> neutral wire(s) to one (1) or more of the terminals marked "N."

2.5 LED BEACONS AND LED SIDELIGHTS ALARM WIRING

(Refer to Drawings 1268-R and 1268-S)

- 2.5.1 Alarm relays K1-K6, are provided for independent contact closures for: Power Failure, Flasher Failure, B1-B3 Burnout, and S Lamp Burnout.
- 2.5.2 Alarm Wiring: To utilize all of the red light alarms, the customer will need six (6) pairs of wires to interface with his alarm device. One (1) wire from each of the six (6) pairs will terminate at terminal block TB4, for common (C). The remaining wire from each pair will terminate as follows:

Power Failure Alarm:	Connect to terminal block TB5, terminal #2, for normally open, (OR) terminal #1, for normally closed monitoring.
Flasher Failure:	Connect to terminal block TB5, terminal #4, for normally open, (OR) terminal #3, for normally closed monitoring.
B1 Burnout:	Connect to terminal block TB5, terminal #8, for normally open, (OR) terminal #7, for normally closed monitoring.
B2 Burnout:	Connect to terminal block TB5, terminal #10, for normally open, (OR) terminal #9, for normally closed monitoring.
B3 Burnout:	Connect to terminal block TB5, terminal #12, for normally open, (OR) terminal #11, for normally closed monitoring.
S Lamp Burnout:	Connect to terminal block TB5, terminal #6, for normally open, (OR) terminal #5, for normally closed monitoring.



2.5.3 Alarm Testing: To test alarms, follow the procedures using an "ohm" meter between alarm common and alarm points.

Power Failure: Pull circuit breaker at electrical panel.

LED Beacons and LED Sidelights:

Trip breakers on the controller panel.

3.0 THEORY OF OPERATION

3.1 **POWER SUPPLY**

230V AC enters the controller from the circuit breaker panel, and into the step-down transformer, which lowers the input voltage from 230V AC down to 120V AC. Line "L1" sits at the PRD, waiting to be switched, and also keeps the power failure relay K1 energized. When the 6390-FAA photocell is activated, Line "SSR" energizes the coil of the PRD. This also can be accomplished by using the photocell by-pass switch (SW1) located on the door.

3.2 <u>LED SIDELIGHTS</u>

Line LDS is sent to Module M2, which is a current sensing module for LED sidelights. The RM4JA31MW monitors one (1) level of LED sidelights, and will provide a contact closure along a visual indication if one (1) or more lamps fails, and PL2, which is located on the door, will light up.

3.3 LED BEACONS

Line LDB is sent to Modules M1, M4, M5, and M6. M1 is the primary flasher for all of the LED beacons. The output of this module is sent through the current sensing Modules M4, M5, and M6, then to relays K3, K4, and K5, then to circuit breaker outputs B1, B2, and B3. If Modules M4, M5, or M6 will light up, or detect an LED beacon burnout, then that particular module would provide a contact closure along with a visual indication for that circuit, and PL1, which is located on the door, will light up.

Relay K2 is a flasher failure relay for all the LED beacons. If Relay K2 detects a flasher failure, it would then provide a contact closure for the flasher circuit.

4.0 MAINTENANCE

4.1 RED OBSTRUCTION LIGHTING

No scheduled maintenance is required. Perform on an "as needed" basis only.

TOOLS REQUIRED: NONE

4.2 L-864 LED BEACON REPLACEMENT

No scheduled maintenance is required. Perform on an "as needed" basis only.

4.3 <u>L-864 CONTROLLER</u>

No scheduled maintenance is required. Perform on an "as needed" basis only.

4.4 PHOTOCELL

The photocell is a sealed unit. No maintenance is needed or required other than replacement as necessary.

5.0 MAJOR COMPONENTS PARTS LIST

QUANTITY	PART NUMBER	DESCRIPTION
1	6390-FAA	120 – 240V Photocell
1	PF-250	Solid State Flasher (M1)
1	PRD7AG0	Mechanical Load Contactor (PRD)
6	PB27E122	Octal Sockets
1	KRPA5AG120V	SPDT Relay (K1 & K2)
1	SPEC 224	Time Delay Relay (K3)
1	ZB2BD2	Switch (SW1)
1	VJ1412HWPL2X004	Enclosure
8	8WA1204	Terminal Block (TB1 & TB2)
3	8WA1802	Rail Link
2	8WA1808	Terminal Block End Stop
4	S261-D1	1 amp Circuit Breaker (B1-B3, S)
4	RM4JA31MW	LED Sidelight Current Sensors, and LED Beacon Current Sensors (M2, M3, M4, and M5)
1	CURBLK	3 Part Terminal Block (TB4)
1	TERMBLK 141-12	12 Part Terminal Block (TB5)
1	TERMBLK 141-7	7 Part Terminal Block (TB3)
1	MOV1V250	230V Varisitor
1	PH1000MQMJ-FK	Step-down Transformer (T)
1	Q8P1BXXG110E	Green LED Indicator (PL1)
1	Q8P1BXXY110E	Yellow LED Indicator (PL3)
1	Q8P1BXXR110E	Red LED Indicator (PL2)

6.0 SUGGESTED SPARE PARTS LIST

QUANTITY	PART NUMBER	DESCRIPTION	
1	6390-FAA	120 – 240V Photocell	
1	PF-250	Solid State Flasher (M1)	
1	KRPA5AG120V	SPDT Relay (K1 & K2)	
1	SPEC 224	Time Delay Relay (K3)	
1	RM4JA31MW	LED Sidelight Current Sensors, and LED Beacon Current Sensors (M2, M3, M4, and M5)	
1	PRD7AG0	120v Contactor	

Warranty & Return Policy

TWR Lighting, Inc. ("TWR") warrants its products (other than "LED Product") against defects in design, material (excluding incandescent bulbs) and workmanship for a period ending on the earlier of two (2) years from the date of shipment or one (1) year from the date of installation.

TWR Lighting, Inc. ("TWR") warrants its "LED Product" against defects in design, material and workmanship for a period of five (5) years from the date of shipment. TWR, at its sole option, will, itself, or through others, repair, replace or refund the purchase price paid for "LED Product" that TWR verifies as being inoperable due to original design, material or workmanship. All warranty replacement "LED Product" is warranted only for the remainder of the original warranty of the "LED Product" replaced. Replacement "LED Product" will be equivalent in function, but not necessarily identical, to the replaced "LED Product."

TWR Lighting, Inc. ("TWR") warrants its "LED Product" against light degradation for a period of five (5) years from the date of installation. TWR, at its sole option, will, itself, or through others, repair, replace or refund the purchase price paid for "LED Product" that TWR verifies as failing to meet 70% of the minimum intensity requirements as defined in the FAA Advisory Circular 150/5345-43E dated 10/19/95. All warranty replacement "LED Product" is warranted only for the remainder of the original warranty of the "LED Product" replaced. Replacement "LED Product" will be equivalent in function, but not necessarily identical, to the replaced "LED Product."

Replacement parts (other than "LED Product") are warranted for 90 days from the date of shipment.

Conditions not covered by this Warranty, or which might void this Warranty are as follows:

- Improper Installation or Operation
- Misuse
- Abuse
- Unauthorized or Improper Repair or Alteration
- Accident or Negligence in Use, Storage, Transportation, or Handling
- Any Acts of God or Nature
- Non-OEM Parts

The use of non-OEM parts or modifications to original equipment design will void the manufacturer warranty and could invalidate the assurance of complying with FAA requirements as published in Advisory Circular 150/5345-43.

Field Service – **Repairs are warranted for 90 days from the date of service**, except where TWR has made recommendations that were not adhered to that may cause premature failure on previous repairs. Labor, Travel, and Tower Climb are not covered under warranty. Customer shall be obligated to pay for all incurred charges not related to warranty. All warranty repairs are performed by trained TWR personnel, or dispatched through an extensive network of certified and insured Service Representatives.

Return Policy

Return Terms – You must first contact our Customer Service Department at **713-973-6905** to acquire a Return Merchandise Authorization (RMA) number in order to return the product(s). Please have the following information available when requesting an RMA number:

- The contact name and phone number of the tower owner
- The contact name and phone number of the contractor
- The site name and number
- The part number(s)
- The serial number(s) (if any)
- A description of the problem
- The billing information
- The Ship To address

This RMA number must be clearly visible on the outside of the box. If the RMA number is not clearly labeled on the outside of the box, your shipment will be refused. Please ensure the material you are returning is packaged carefully. The warranty is null and void if the product(s) are damaged in the return shipment.

All RMAs must be received by TWR LIGHTING, INC., 4300 WINDFERN RD #100, HOUSTON TX 77041-8943, within 30 days of issuance.

Upon full compliance with the Return Terms, TWR will replace, repair and return, or credit product(s) returned by the customer. It is TWR's sole discretion to determine the disposition of the returned item(s).

<u>Replacements</u> – Replacement part(s) will be shipped and billed to the customer for product(s) considered as Warranty, pending return of defective product(s). When available, a certified reconditioned part is shipped as warranty replacement with a Return Merchandise Authorization (RMA) number attached. Upon receipt of returned product(s), inspection, testing, and evaluation will be performed to determine the cause of defect. The customer is then notified of the determination of the testing.

- Product(s) that is deemed defective and/or un-repairable and covered under warranty a credit will be issued to the customer's account.
- Product(s) found to have no defect will be subject to a \$60.00 per hour testing charge (1 hour minimum), which will be invoiced to the customer. At this time the customer may decide to have the tested part(s) returned and is responsible for the return charges.
- Product(s) under warranty, which the customer does not wish returned, the customer will be issued a credit against the replacement invoice.

Warranty & Return Policy (continued)

Repair & Return – A Return Merchandise Authorization (RMA) will be issued for all part(s) returned to TWR for repair. Upon receipt of returned product(s), inspection, testing and evaluation will be performed to determine the cause of defect. The customer is then notified of the determination of the testing. If the returned part(s) is deemed un-repairable, or the returned part(s) is found to have no defect, the customer will be subject to a **\$60.00 per hour testing charge (1 hour minimum), which will be invoiced to the customer.** Should the returned parts be determined to be repairable, a written estimated cost of repair will be sent to the customer for their written approval prior to any work being performed. In order to have the tested part(s) repaired and/or returned, the customer must issue a purchase order and is responsible for the return shipping charges.

<u>**Return to Stock**</u> – Any order that is returned to TWR for part(s) ordered incorrectly by the customer, or unneeded upon receipt, the customer is required to pay a **20% restocking fee**. A credit will be issued once it is determined that the Return Terms are met.

<u>Credits</u> – Credits are issued once it is determined that all of the Warranty and Return Terms are met. All credits are processed on Fridays. In the event a Friday falls on a Holiday, the credit will be issued on the following Friday.

<u>Freight</u> – All warranty replacement part(s) will be shipped via ground delivery and paid for by TWR. Delivery other than ground is the responsibility of the customer.

REMEDIES UNDER THIS WARRANTY ARE LIMITED TO PROVISIONS OF REPLACEMENT PARTS AND REPAIRS AS SPECIFICALLY PROVIDED. IN NO EVENT SHALL **TWR** BE LIABLE FOR ANY OTHER LOSSES, DAMAGES, COSTS OR EXPENSES INCURRED BY THE CUSTOMER, INCLUDING, BUT NOT LIMITED TO, LOSS FROM FAILURE OF THE PRODUCT(S) TO OPERATE FOR ANY TIME, AND ALL OTHER DIRECT, INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, INCLUDING ALL PERSONAL INJURY OR PROPERTY DAMAGE DUE TO ALLEGED NEGLIGENCE, OR ANY OTHER LEGAL THEORY WHATSOEVER. THIS WARRANTY IS MADE BY **TWR** EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, WHETHER EXPRESSED OR IMPLIED. WITHOUT LIMITING THE GENERALITY OF THE FORGOING, **TWR** MAKES NO WARRANTY OF MERCHANTABILITY OR FITNESS OF THE PRODUCT(S) FOR ANY PARTICULAR PURPOSE. **TWR** EXPRESSLY DISCLAIMS ALL OTHER WARRANTIES.

RETURN MERCHANDISE AUTHORIZATION (RMA) FORM

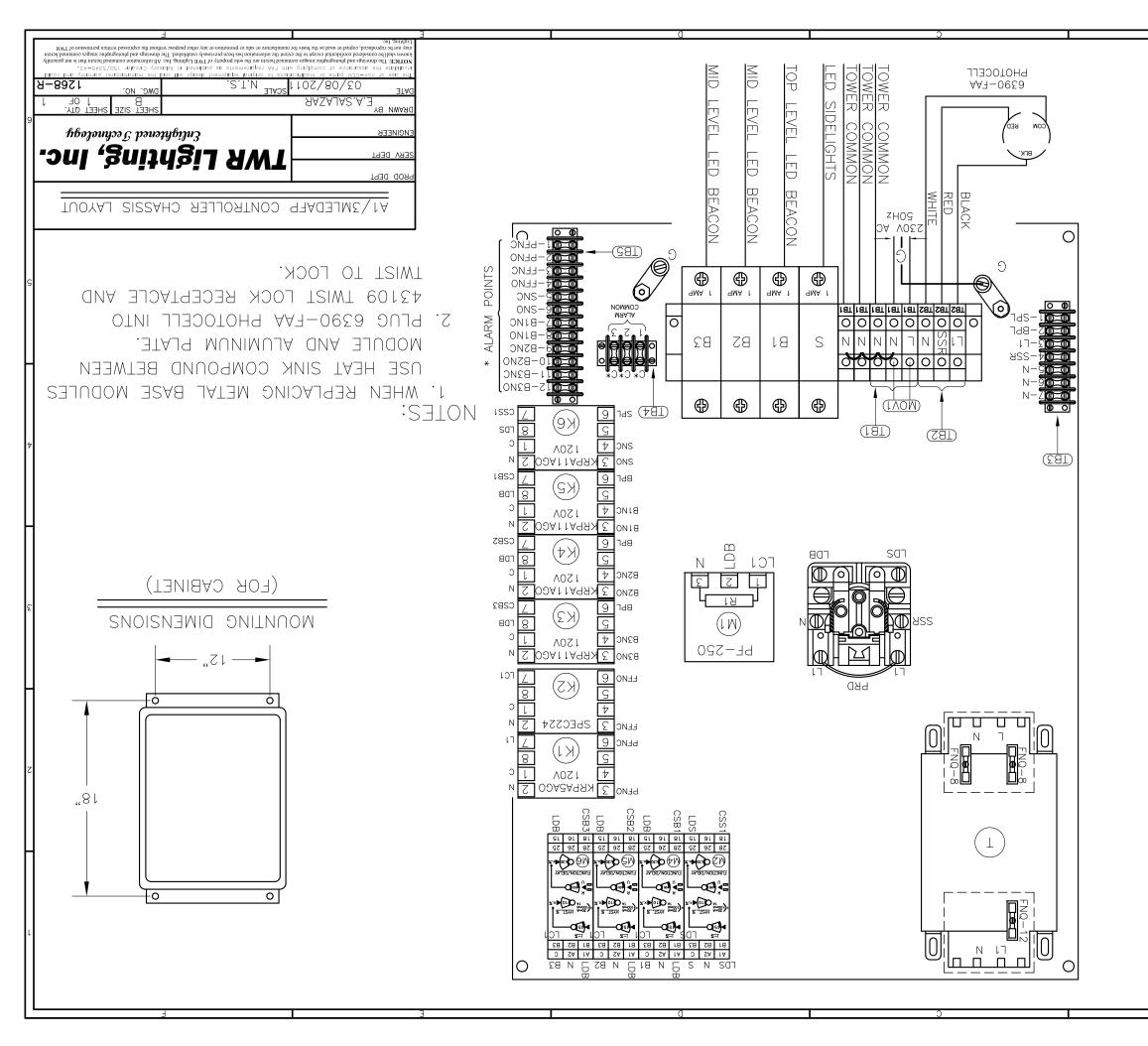
RMA#:	#:DATE:				
CUSTOMER:					
CONTACT:	PHONE NO.:				
ITEM DESCRIPTION (PART NO.)):				
MODEL NO.:					
ORIGINAL TWR INVOICE NO .:	DATED:				
DESCRIPTION OF PROBLEM:					
SIGNED					
RETURN ADDRESS:					

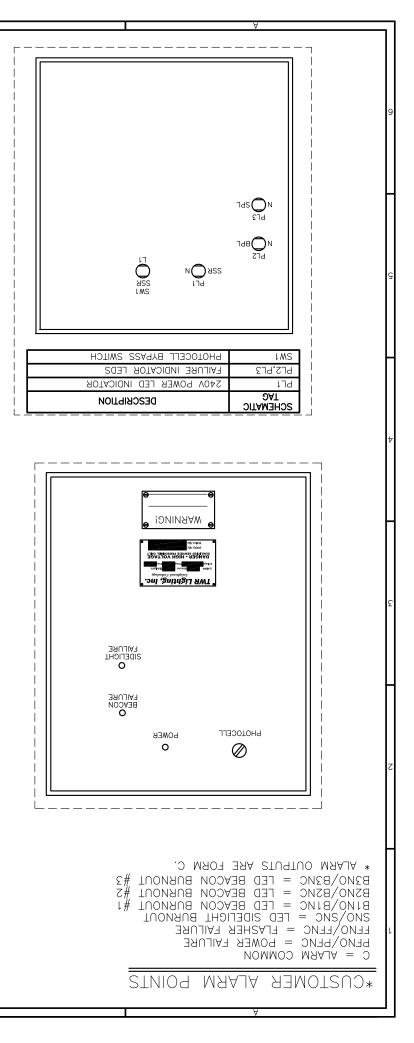
PLEASE RETURN PRODUCT TO: 4300 WINDFERN RD #100 HOUSTON TX 77041-8943

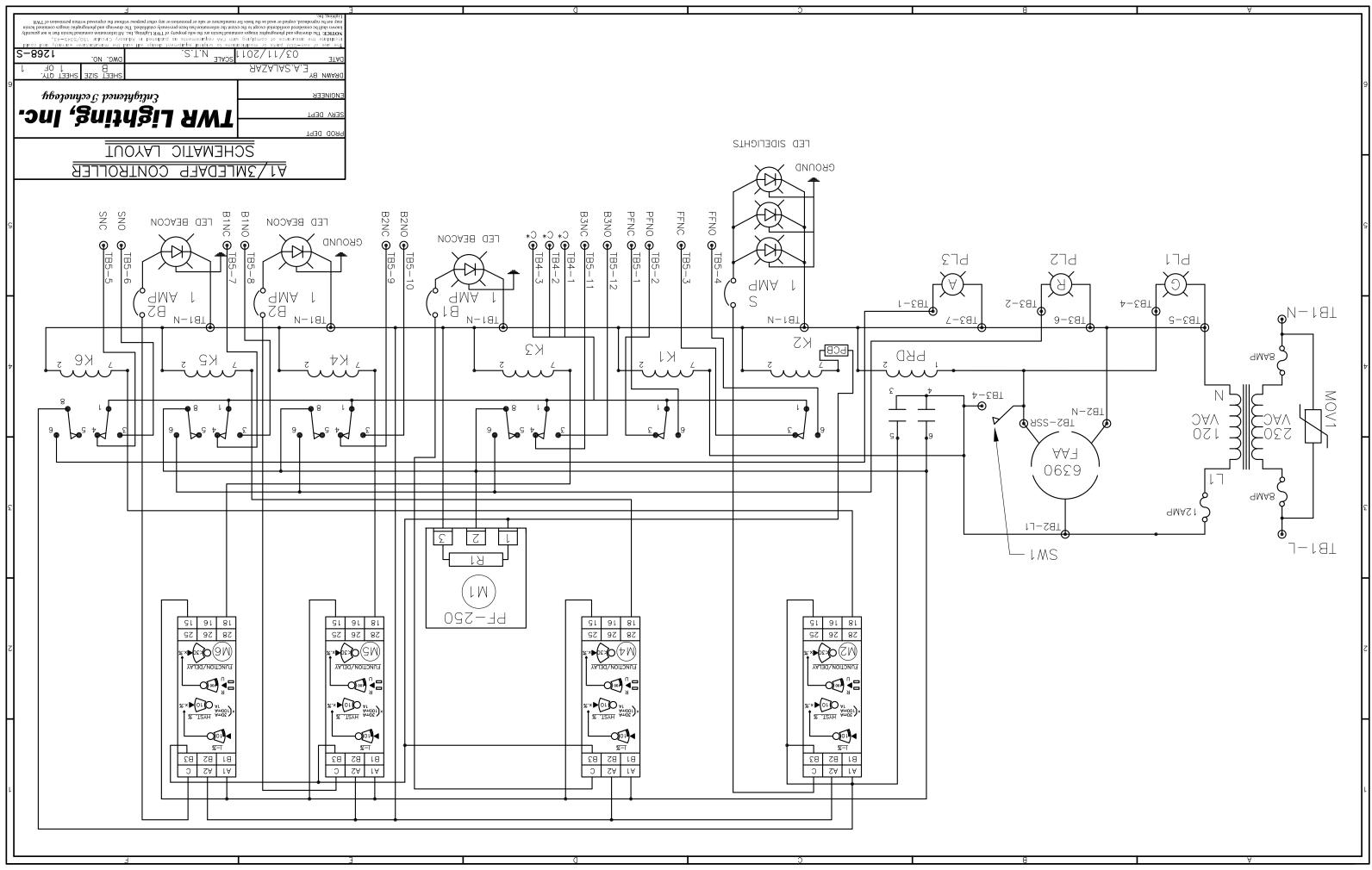
RETURN MERCHANDISE AUTHORIZATION (RMA) FORM

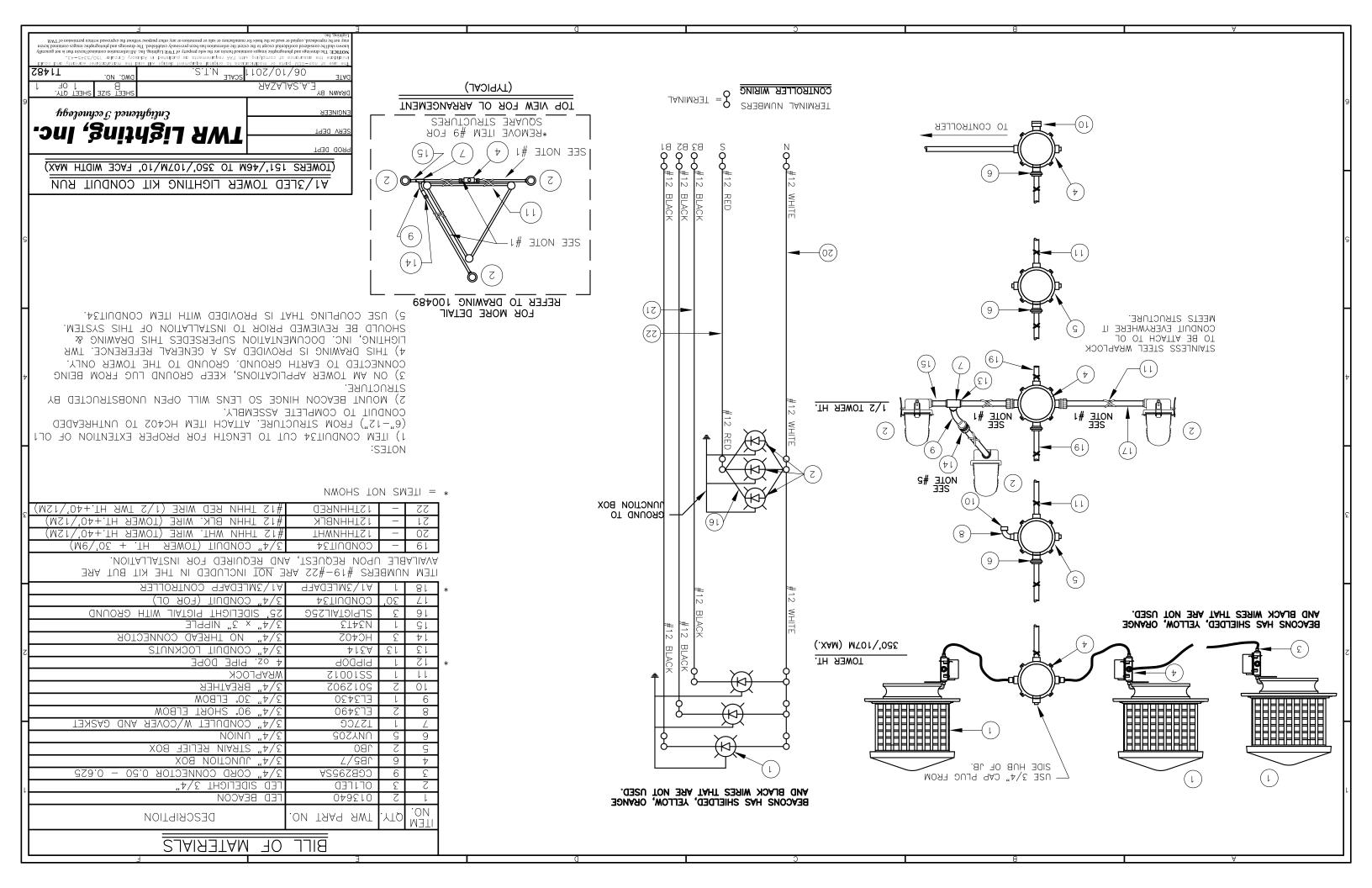
RMA#:	_DATE:
CUSTOMER:	
	PHONE NO.:
ITEM DESCRIPTION (PART NO.):
	SERIAL NO.:
ORIGINAL TWR INVOICE NO .:_	DATED:
DESCRIPTION OF PROBLEM:	
SIGNED	DATE NEEDED
RETURN ADDRESS:	

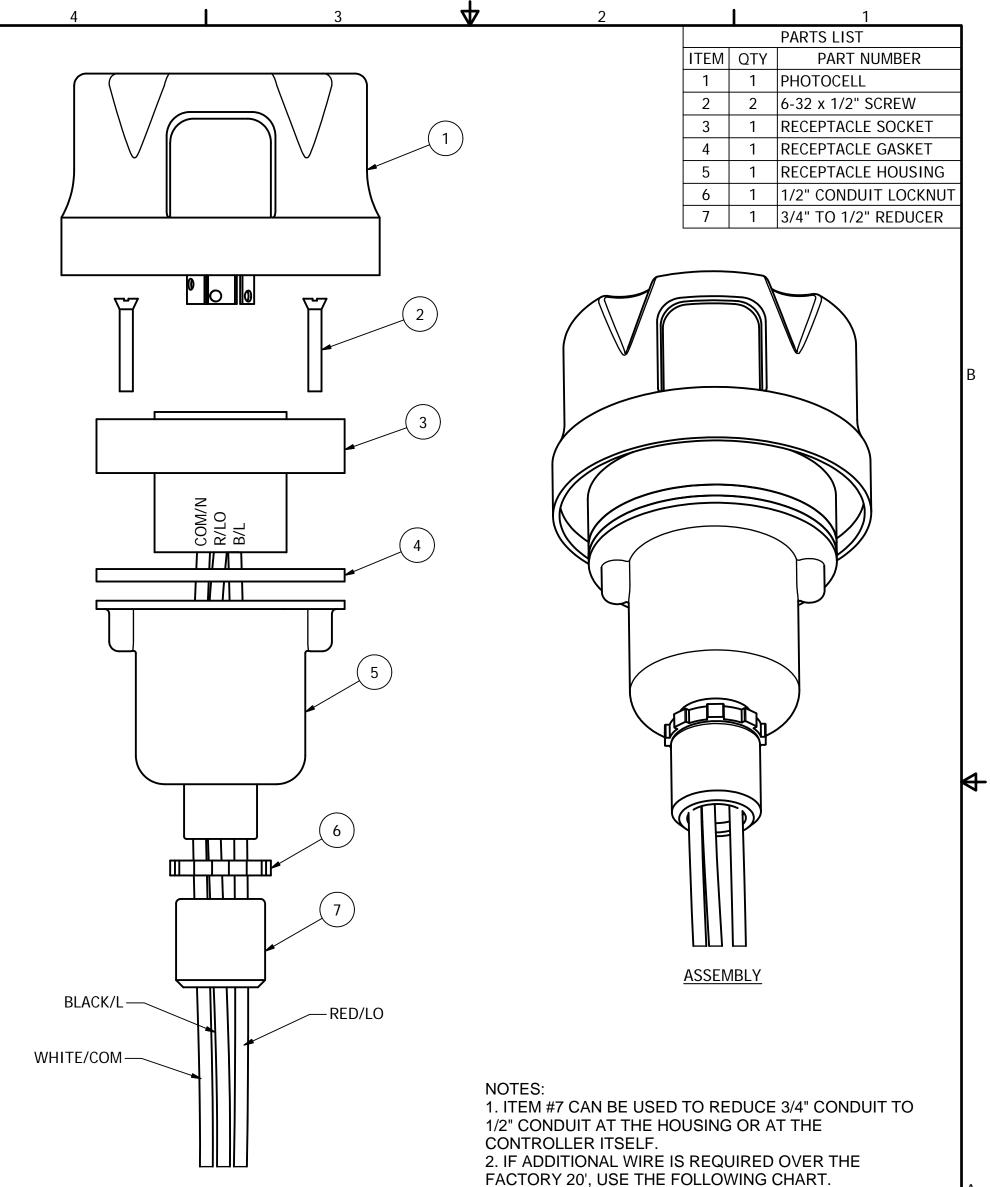
PLEASE RETURN PRODUCT TO: 4300 WINDFERN RD #100 HOUSTON TX 77041-8943







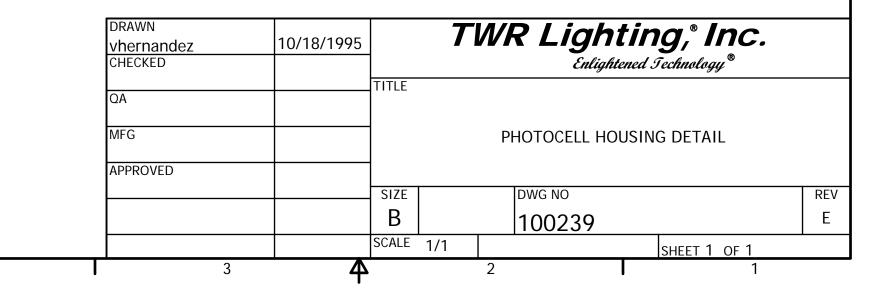




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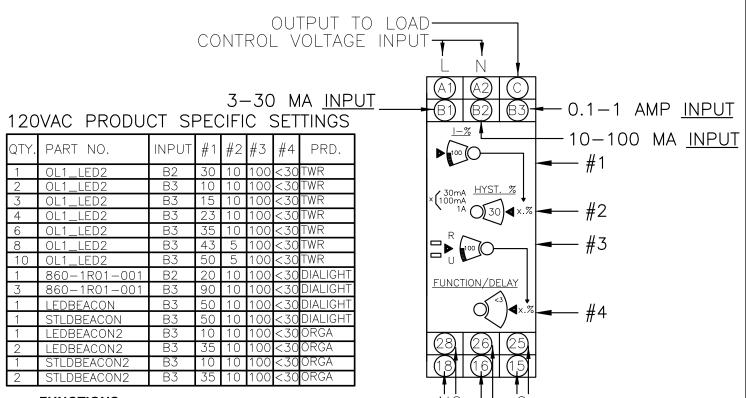
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EXPLODED VIEWFACTORY 20', USE THE FOLLOWING CHART.
21' TO 300'- 16 AWG TFFN
301' TO 500' - 14 AWG TFFN3. WIRE CONNECTIONS ARE TO BE TINNED AT ITEM 3.



4

UNITS CURRENT MEASUREMENT-RM4JA31M AC



NC

FUNCTIONS

- 1 Adjustment of current threshold as % of setting range.±5%
- Hysteresis adjustment from 5 to 30 % ▲. 2
- Fine adjustment of time delay as % of setting range max. value. 3
- 4 10-position switch combining
 - -- selection of the timing range: 1 s, 3 s, 10 s, 30 s, no time delay.
 - -- selection of overcurrent (>) or undercurrent (<) detection. See table below.
- Yellow LED: indicates relay state (Off for de-energized relay, On for energized). R
- U Green LED: indicates that supply to the RM4 is present.

Overcurrent Control	Overcurrentor Undercurrent Control ∎	Measuring Range
Yes	Yes	3 MA - 1,000 MA

Detailed Positions for Switch 4

Switch Position	Function	Time Delay (t)
< 0	Undercurrent detection	No time delay
< 1	Undercurrent detection	0.05 to 1 s
< 3	Undercurrent detection	0.15 to 3 s
< 10	Undercurrent detection	0.5 to 10 s
< 30	Undercurrent detection	1.5 to 30 s
> 0	Overcurrent detection	No time delay
> 1	Overcurrent detection	0.05 to 1 s
> 3	Overcurrent detection	0.15 to 3 s
> 10	Overcurrent detection	0.5 to 10 s
> 30	Overcurrent detection	1.5 to 30 s

- Selection by switch on front face
- ▲ = Value of current between energization and de-energization of the output relay (% of the current threshold to be measured).

*Due to current draw tolerances slight adjustments to setting #1 may be needed for proper alarming.

	4	3	4			2	1	_
						F	Parts List	
				ITEM	QTY	PART NUMBER	DESCRIPTION	
				1	1	OL1VLED2	L810 OBSTRUCTION LIGHT	
			*	1.1	1	100588_RE	OL 6LED BASE PLATE	
			*	1.2	1	100591	OL 6LED STAR DISK	
			*	1.3	1	100680	OL1/2 SERIAL # LABEL	
			*	1.4	1	A10290	5/32" ID RUBBER GROMMET	
			*	1.5	6	STD05008	LED LAMP	
			*	1.6	1	OLG	OL GASKET	
			*	1.7	1	AP100846	SIDELIGHT LENS CLEAR ACYRLIC	
			*	1.8	1	106V	LENS HOLDER RING	
			*	1.9	6	STE01-047	LED VERTICAL PCB	
			*	1.10	16	18PRSS	1/8 X .45 SS POP RIVET	
			*	1.11	1	PS90-260/24	POWER SUPPLY	
			*	1.12	1	20RED	#20AWG RED BELDON WIRE	
			*	1.13	2		BLUE WIRE NUT	
В				2		HC255SS	SIDELIGHT LATCH	В
	//			2	 1	7X7SS	1/16 HOL 7X7 S.S. WIRE	
				4	2	12V245	OL LENS CLIP	
				5	 1	105V	SINGLE SIDELIGHT BODY	
				6		832X14PH	8-32 X 1/4 PH SS_SLOT SCREW	
				7		A1A	STAKON CRIMP	
				8	 1	A314	3/4" CONDUIT LOCKNUT GALV.	
			l		1	IS NOT SHOWN	374 CONDUTT LOCKNOT GALV.	
A				7 6 3 4 5 8				♦
							<u>IEMATIC</u>	

* GROUND WIRE MUST BE CONNECTED TO PROPERLY PROTECT POWER SUPPLY. FAILURE TO GROUND WILL VOID ALL WARRANTIES.

	DRAWN gsebek CHECKED QA	8/18/2004	TWR Lighting," Inc. Enlightened Technology®	
	MFG APPROVED		TITLE OL1VLED2 120-240VAC FAA-OL16LED (L810 OBSTRUCTION LIGHT)	
			SIZE DWG NO REV B 100656i_RC C	
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