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IMPORTANT!!!

PLEASE TAKE THE TIME TO FILL OUT THE FORM COMPLETELY. FILE IN A SAFE PLACE. IN THE EVENT YOU EXPERIENCE PROBLEMS WITH OR HAVE QUESTIONS CONCERNING YOUR CONTROLLER, THE FOLLOWING INFORMATION IS NECESSARY TO OBTAIN PROPER SERVICE AND PARTS.

MODEL # D-2/3LVS NEMA 7

SERIAL # _____

PURCHASE DATE _____

PURCHASED FROM _____

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L-865 MEDIUM INTENSITY STROBE MODEL D-2/3LVS NEMA 7

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WARRANTY & RETURN POLICY

RETURN MATERIAL AUTHORIZATION (RMA) FORM

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APPENDIX

CHASSIS COMPONENT LAYOUT.....	H40-288 (REV E)
WIRING DIAGRAM.....	M01-288 (REV C)
HOUSING DETAILS	HD0-288 (REV C)
INSTALLATION GUIDELINE.....	INS-288 (REV B)
EXPLOSION PROOF PHOTOCELL	101041
ENCLOSURE BOX.....	100525 (REV D)
CONTROL PCB #1	H01-258 (REV F)
HV RECTIFIER PCB #2.....	H02-258A (REV C)
RELAY PCB #3.....	H03-258 (REV C)
STROBE BEACON DETAIL	100437 (REV G)

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1.0 INTRODUCTION

The TWR Lighting®, Inc. (TWR®) Model D-2/3LVS NEMA 7 Type L-865 Controller has been designed and built to the Federal Aviation Advisory Circular 150/5345-43G with safety and reliability in mind. TWR® is committed to providing our customers with some of the best products and services available. TWR® welcomes you to our family of fine products and we look forward to servicing your needs now, and in the future.

1.1 APPLICATION

The D-2/3LVS NEMA 7 Controller is for use on lighting structures or towers that are approved to be lighted with Medium Intensity Strobes in accordance with the Federal Aviation Administration's (FAA) Advisory Circular 70/7460-1K. Structures from 351' to 700' may be lighted with Medium Intensity lights.

NOTE: Structures exceeding 500' will require to be painted in addition to this lighting for added visual hazard marking.

1.2 SPECIFICATIONS OF EQUIPMENT

Dimensions:

Controller (HxWxD) / Weight	40.75" x 23.50" x 15.50" / 500.0 lbs
Mounting Dim (HxW)	31.50" x 21.50"
Beacon Height / Weight	17" / 21 lbs
Cable Diameter / Weight Per 100 ft.	.625" +/- 10% / 24 lbs

Enclosure: Class I and II, Div. 1 and 2, Groups B, C, D, E, F & G

Electrical Voltage: 120V AC +/- 10% 60 Hz (Standard)
240V AC +/- 10% 60 Hz (Available)

Intensity:

Daymode	20,000 +/- 25% Effective Candelas
Nightmode	2,000 +/- 25% Effective Candelas

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Beamspread:	
Horizontal	360°
Vertical	3° min
Flash Rate:	
Daymode	40 fpm +/- 2 fpm
Nightmode	40 fpm +/- 2 fpm
Wattage:	
Daymode	250 Watts
Nightmode	110 Watts
Temperature:	+55°C / -55°C

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2.0 INSTALLATION

2.1 POWER SUPPLY CONTROL CABINET MOUNTING

The power supply control cabinet can be located at the base of the structure or in an equipment building. Mounting Dimensions can be found in Section 1.2, on page 1. Pay particular attention when choosing your controller mounting location to ensure proper door opening and room for service personnel. Refer to installation drawings HDO-288, and INS-288 for ease of install.

2.2 PHOTOCELL WIRING

(Refer to Drawings HD0-288, and H40-288)

2.2.1 Connect the **BLACK** wire from the photocell to TB3-1.

2.2.2 Connect the **RED** wire from the photocell to TB3-2.

2.2.3 Connect the **WHITE** wire from the photocell to TB3-3.

NOTE: The enclosure provided is for Class I, Groups B, C & D; Class II, Groups E, F & G, as well as Class III per NEC for hazardous locations (article 501). Conduit seals are required within 18" from the enclosure on each conduit run (article 501.1).

2.3 POWER WIRING

(Refer to Drawing H40-288)

Power wiring to the control cabinet should be in accordance with local methods and the National Electric Codes (NEC).

2.3.1 A 20 amp circuit breaker is recommended at service panel.

2.3.2 Connect the "HOT" side of the 120V AC line to TB1-14.

2.3.3 Connect the "NEUTRAL" side of the 120V AC line to TB1-15.

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- 2.3.4 Connect the AC ground to the ground stud to the lower right of the terminal block TB1.
- 2.3.5 Controller panel should be connected to tower and/or building grounding system with the exception of installations on AM RF Applications where controller grounding to earth ground is prohibited. Ground the controller only to the tower itself using a suitable RF ground.

2.4 TOWER LIGHTING KIT

When installing this lighting system, the installer should use only UL approved fitting and material suited for hazardous locations. TWR does not claim or take responsibility for the suitability of strobe beacon fixtures in hazardous locations.

- 2.4.1 Beacon Mounting
(Refer to Drawings HDO-288, and INS-288)
 - 2.4.1.1 Bolt the beacon to the mounting plate using four 5/8" X 1 1/2" galvanized bolts that are supplied. Installer should make sure to check for full thread engagement on Anco locknut. Allow 23" clearance in back of the hinge (35" from the center of the base) to tilt lens back without hitting an obstruction.
 - 2.4.1.2 Level the beacon using the spirit level at the base of the lens. Shims may be used under beacon base or triple nutting each bolt with palnuts on all four (4) nuts.

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2.4.2 Lighting Kit Wiring

Install wiring between the controller and the beacon utilizing either strobe cable or conduit method. Refer to drawings HDO-288 and INS-288 for install of lighting kits. Follow these minimum guidelines as well as any local or end user addition requirements. Installing lighting kits will require lifting of the cable by the supplied cable grip or conduit to affix to the tower. **Always work safely and adhere to all OSHA Safety Guidelines when lifting wiring or working on the structure or tower itself. It is the installer's responsibility to install the lighting kit in a safe manner. Installers can request from OSHA their requirements 29CFT 1926.21, and 29CFR 1926.105 to ensure compliance to regulations.**

NOTE: On occasion a set of custom lighting kit drawings may be specifically requested by a customer and installed in this manual. In cases such as this, the drawings will precede the manual if a conflict occurs.

2.5 ALARM WIRING

Individual alarm contacts (Form C) are provided for strobe failures, power failure and photocell on. It is left up to the customer or installer on how they choose to utilize these contacts with their monitoring equipment. Alarm configurations are shown on Drawing H40-288.

2.5.1 Alarm testing

To test alarms, follow these procedures using an "ohm" meter between alarm common and alarm points.

2.5.2 Strobe Failure (SF)

Strobe failure testing can be performed in either day or nightmode strobe operation. Check for status of strobe beacon. Turn on switch S1 on PCB #1 and status should change after an eight (8) second delay. After test, switch S1 to normal operating position. Perform this for each strobe beacon.

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2.5.3 Power Failure (PF)

While the controller is in normal operation, shut off power to the controller at the breaker panel. Alarm should be prompt. Reset breaker to resume normal operation.

2.5.4 Photocell (PC)

Controller should be in the daymode of operation when performing this test. Check status of operation. Turn SW2 on or cover the photocell and alarm status should change state. After test, turn SW2 to normal operating position.

2.5.5 Controller Configuration (Refer to Drawing H01-288)

This unit is factory setup to be a master controller. If this unit is to be used in conjunction with an additional unit, change jumper at TP7-TP10 as drawing indicates.

2.5.5.1 Connect at least an 18/20-gauge wire from master unit D-2/3LVS PCB 1-15 (TS) to slave D-2/3LVS PCB1 P1-15 (TS) or D-1LVS PCB1 P1-15 (TS).

2.5.5.2 Connect at least an 18/20-gauge wire (ground) from one chassis to the other chassis.

2.5.5.3 Use a single breaker for supply power to all controllers.

2.5.5.4 Follow standard instructions provided in the manuals supplied with the controllers.

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3.0 THEORY OF OPERATION

3.1 THE POWER SUPPLY

The AC line is sent to transformers T1 and T3 through fuses F1 and F4, and relay K1. In order for K1 to energize and complete the circuit to T1 and T3, the safety interlock switches CSS, BSS1, BSS2, BSS3 and SW1 must be closed. All BSS switches are located in the base of the beacons. In order for the system to operate, all the beacons and the power supply must be closed and secured.

Transformers T1 and T3 secondary outputs are both around 1,000V AC. These outputs are sent to the high voltage rectifier PCB (PCB #2) and converts the 1,000V AC of both transformers to around +500V DC and -500V DC. In daymode and +700V DC and -550V DC in nightmode. This high voltage is then used to charge the three (3) energy storage capacitors C102, C110, and C118 through current limiting resistors R31, R33, and R35, steering diodes D5 and D6 for nightmode operation. Resistors R31, R33, and R35 are bypassed through relays K5, K7, and K9 for daymode operation.

Energy storage capacitor banks C103-109, C111-117, and C119-125 are used for the daymode operation, and are connected to the high voltage through the normally closed contacts of relay K5, K7, and K9. When the light level drops below 3 foot candles, the photocell supplies 120V AC to relays K5, K7, and K9, which removes C103-109, C111-117, and C119-125 from the discharge path leaving capacitors C102, C110, and C118 in the circuits for nightmode operation. The three (3) energy storage capacitor banks are connected to the flashtubes through the interconnecting tower wiring.

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3.2 THE FLASHTUBE

The flashtubes FT1, FT2, and FT3 all have a quartz tube containing two (2) electrodes each. The electrode at the positive (+) end is called the anode and is connected to the positive side of the storage capacitors through inductors L1, L2, and L3. The electrode at the negative (-) end of the tube is called the Cathode and is connected to the negative side of the energy storage capacitors banks.

The flashtube contains a gas called Xenon. When the high voltage energy in the storage capacitors is connected to the flashtube, nothing will happen since Xenon in its natural state is not a conductor of electricity. However, when a very short duration high voltage pulse is impressed on the trigger element of the tube (via the power supply and trigger transformers T4, T5, and T6), the Xenon gas is ionized and thereby becomes a good conductor of electricity. This allows the electrical energy in the storage capacitors to discharge rapidly through the flashtube, which converts this energy to light energy and heat energy. When the voltage stored in the capacitors discharges to a low level, the Xenon gas can no longer sustain conduction, and since the short trigger pulse is gone by this time, it de-ionizes returning to its non-conducting state until another trigger pulse arrives to repeat the process. Meanwhile, the storage capacitor is being re-charged by the transformer and the high voltage rectifier.

3.3 TIMING CIRCUIT

The timing circuit is contained entirely on printed circuit board #1. The timing circuit has its own power supply. This circuit converts the AC line voltage to approximately 12V DC, which is used to supply all of the components in this circuit. It uses this low voltage DC to generate pulses that control the flash rate of the flashtube. It actually generates two (2) groups of pulses. The first is a pulse approximately once every 1.4 seconds to operate the flashtube during the daylight hours. The second is a burst of 10 or more very rapid pulses (to elongate the apparent flash) every flash to operate the flashtube during the nighttime hours at reduced flash energy.

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3.4 TRIGGER CIRCUIT

The trigger circuit is supplied by one of transformer T3 secondary windings. The 300V AC is converted to DC, which is stored in a storage capacitor much like the action of the high voltage circuit. The main difference is that the storage capacitor is much smaller. The trigger circuit receives the pulses generated by the timing circuit. It releases its stored energy with each pulse and delivers it to the flashtube's trigger element to initiate each flash.

3.5 ALARM CIRCUITS

3.5.1 Strobe Failure (SF)

Strobe Failure alarm circuit monitors each flash of the flashtube within each beacon. If the flashtube fails to flash (for any reason), the alarm circuit operates a relay (on PCB #1) that the customer can connect to their alarm transmitting devices. The alarm points can be accessed on relays K10, K11, and K12. Pilot indicators PL3, PL4, and PL5 will be illuminated on failure.

3.5.2 Power Failure (PF)

The power failure alarm relay and pilot indicator PL2 is energized during normal operation. Should the power be removed for any reason, then relay K6 would drop creating an alarm for the customer alarm-transmitting device.

3.5.3 Photocell (PC)

The photocell relay is energized whenever the photocell or SW2 is on. This relay will allow the customer to monitor the modes of operation to determine if switch from day to nightmode has occurred.

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3.6 BLEEDER CIRCUIT

The bleeder circuit is the most important safety item in this system. It consists of resistors R32, R34, and R36, each connected to the high voltage storage capacitors through relays K2, and K2A. When the AC line voltage is turned off, relays close allowing the resistors to discharge the high voltage stored in the three (3) capacitor banks below 50V in 30 seconds.

*****CAUTION*****

NEVER RELY ON THIS CIRCUIT TO RENDER THIS SYSTEM HARMLESS. ANY DEFECT IN THIS CIRCUIT COULD ALLOW A HAZARDOUS HIGH VOLTAGE CHARGE TO REMAIN ON THE STORAGE CAPACITORS. ALWAYS WAIT AT LEAST 30 SECONDS AFTER POWER HAS BEEN TURNED OFF BEFORE STARTING ANY WORK ON THIS SYSTEM. ALWAYS MEASURE THE VOLTAGE ON THE STORAGE CAPACITORS WITH A VOLTMETER BEFORE STARTING ANY OTHER WORK ON THIS SYSTEM. NEVER ATTEMPT TO DEFEAT THE SAFETY INTERLOCKS.

3.7 STROBE DIAGNOSTIC CIRCUITS

The diagnostic circuit is provided as a means of making system checks and maintenance more convenient. This circuit is entirely contained on the printed circuit boards PCB #1, and PCB #2. The circuits that are contained on PCB #1 and PCB #2 are as follows:

3.7.1 Control Power On

Line from the 120V AC input is sent through switch SW1, safety switches CSS, BSS1, BSS2, and BSS3, isolation transformer T2, and fuse F3 to PCB #1. Once this voltage is at PCB #1, it is sent to a step down transformer and is rectified then sent to LED4 (D15). If, for any reason, power is interrupted (beacon opened, controller door open, blown F3 fuse, failed relay, etc.), LED4 and pilot indicator PL1 would be extinguished.

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3.7.2 High Voltage

The Cathode side of the high voltage HV1, HV2, and HV3 are routed through current limiting resistors. When the unit is in daymode, D14, D15, and D16 will be at full brightness when the capacitors are at full charge, but dims with the discharging of the storage capacitors. A constant intensity indicates that high voltage is present but capacitors are not discharging (check other indicators for fault). When the red LED fails to glow, then high voltage is no longer present.

3.7.3 Trigger Voltage

The trigger voltage from fuse F2 (CT1A) is sent to current limiting resistor R30, and LED6 (D20). Under normal circumstances, the red LED should be at full intensity indicating voltage to be normal. An absence of this indication means that the voltage is no longer present.

3.7.4 Nightmode

Output voltage from the photocell (SSR) is connected to the coil of relay RLY1. Whenever the photocell senses darkness or switch SW3 is on, relay RLY1 will energize thereby sending 12V to the timing circuit as well as to LED7, letting LED7 (D7) glow a constant red.

3.7.5 Primary Timing

The primary timing pulses are received at LED8 (D3). LED8 will flash according to the pulses received from the timing circuit. If LED8 fails to flash, then the primary timing circuit has failed. Check LED9 for secondary timing operation. The strobe unit should produce 40 (+/-2) pulses per minute.

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3.7.6 Timing Signal Verify

Timing pulses (either primary or secondary) are received at LED9 (D28). The LED will flash according to the pulses received from the timing circuit, but should be 40 +/-2 fpm. In the unlikely event that this LED is out, then total timing failure has occurred.

3.7.7 Flash Verified

Current from the Cathode side of each flashtube (FTC1, FTC2, and FTC3) are sent through the current sensing transformers T1, T2, and T3 on PCB #1. T1, T2, and T3 will send a pulse to the gate of the SCR's Q2, Q3, and Q6, and turns them on. Capacitors C11, C12, and C13, via Q2, Q3, and Q6, will send voltage to LED5 (D8), LED3 (D10), and LED1 (D9). After each confirmed flash, each LED (1, 3, and 5) will blink. Absence of a blinking LED signifies that strobe beacon has ceased to flash.

3.7.8 Strobe Fail Test

Switch S1 when turned on cuts off timing signal to the trigger circuit and illuminates LED2 (D25). At this time a strobe alarm should be received at K10, K11, and K12. The normal position of S1 is off (switch upward).

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4.0 TROUBLESHOOTING

Much of the troubleshooting of this system will consist of correcting a “beacon out” situation. There may also be a failure mode where a flashtube is still flashing, but at the wrong rate or the wrong intensity.

You must study and understand the safety messages and the theory of operation before attempting any service on this system. Servicing this system must be done by qualified personnel only.

*****WARNING - HIGH - VOLTAGE*****

THIS SYSTEM OPERATES AT HIGH VOLTAGE LEVELS THAT COULD BE LETHAL TO SERVICE PERSONNEL. ALL INSTALLATION AND MAINTENANCE WORK SHOULD BE DONE BY QUALIFIED SERVICE PERSONNEL. READ AND UNDERSTAND THE THEORY OF OPERATION AND ITS SAFETY MESSAGES BEFORE ATTEMPTING INSTALLATION OF THIS SYSTEM. DO NOT ATTEMPT TO DEFEAT THE INTERNAL SAFETY DEVICES.

4.1 TOOL REQUIREMENTS

In order to be prepared to troubleshoot or repair this system, a minimum amount of tools and equipment will be required. A recommendation list includes:

- 1) 5/16 Electrician's Screwdriver
- 1) #2 Phillips Screwdriver
- 1) Nut Drivers or Socket Set
- 1) Multi meter - Analog or Digital 600V AC / 600V DC Minimum

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4.2 DIAGNOSTIC EVALUATION

The first step in troubleshooting of this system or performing annual maintenance will require the technician to open the controller door. With the power off to the controller, the technician should look over the controller circuit and repair or replace any apparent problems such as loose wire connections or corroded terminations. After the initial visual checks have been completed, restore power to the controller and pull out on the plunger of the cabinet safety switch (CSS) located at the lower right edge of the enclosure. Observe at this time the LEDs located on PCB #1 and PCB #2.

Determine by observation of these LED indicators if the controller is performing to normal operation.

LEDs on PCB #1 are numbered from top to bottom 1-9. LEDs on PCB #2 are numbered from top to bottom D14 - D16. The following chart will indicate normal LED operation.

<u>INDICATOR</u>	<u>OPERATION</u>	<u>NORMAL STATUS</u>
LED 1	Flash Verify 2	Blinks
LED 2	Strobe Fail Test	Normal OFF/Flashes in Test Mode
LED 3	Flash Verify 3	Blinks
LED 4	Control Power ON	Steady ON
LED 5	Flash Verify 1	Blinks
LED 6	Trigger Voltage	Steady ON
LED 7	Nightmode	Steady ON During Nightmode Operation
LED 8	Primary Timing	Flashing
LED 9	Timing Verify	Flashing
D14	High Voltage #1	Steady ON when Voltage Above 50V DC
D15	High Voltage #2	Steady ON when Voltage Above 50V DC
D16	High Voltage #3	Steady ON when Voltage Above 50V DC

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4.3 TROUBLESHOOTING ASSISTANCE

4.3.1 Flash Verify LED – Out

4.3.1.1 Observe high voltage LED on the same beacon circuit to determine if it is available. If the LED is dim or out completely, then check high voltage capacitor bank for a short. If no capacitor is found to be shorted, check the resonant cap for a short. If the resonant cap is okay, replace PCB #2. If the LED is at full illumination, go to the next step.

4.3.1.2 Check the status of the trigger LED. If LED is dim or off, check fuse F2. If blown, replace with exact type of fuse. If the fuse blows again, replace PCB #1. If LED is okay, go to the next step.

4.3.1.3 If steps 4.3.1.1, and 4.3.1.2 check out okay, then re-lamp the beacon.

4.3.2 Control Power On LED – Out

Check interlock circuit for an open circuit. If open, make the necessary repairs. If okay, check fuse F3. Replace if bad.

4.3.3 Primary Timing LED Out

Observe the status of the timing LED. If the LED is dim or out completely, check LED9, if dim or out, replace PCB #1. If one (1) or both are lit, you should have timing.



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4.3.4 False or Nonexistent Beacon Alarms

- 4.3.4.1 If alarms trip when the system appears to be working normally or fails to show an alarm when there is an obvious failure, replace PCB #1.
- 4.3.4.2 The time delay between an actual failure and the point where the relay trips is preset at the factory at about eight (8) seconds. This delay period can be tested by throwing "on" switch number S1 on PCB #1). When this switch is in the alarm test mode, the test mode indicator (LED2) will be illuminated, or blinking slightly.

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5.0 MAINTENANCE GUIDE

*****WARNING - HIGH - VOLTAGE*****

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5.1 FLASHTUBE REPLACEMENT

The only required maintenance needed to be performed is the replacement of the flashtubes every two (2) years. By following these instructions, maximum safety and performance can be achieved.

5.1.1 Loosen the single quick open bolt located on the hinge assembly.

5.1.2 Open the lens and tilt it back.

ALWAYS WAIT AT LEAST 30 SECONDS AFTER OPENING THE BEACON BEFORE STARTING ANY WORK ON THE BEACON.

5.1.3 Loosen the three (3) socket screws with a screwdriver to remove lamp.

5.1.4 Install the new flashtube making sure that the red marked pin is aligned with the red wire on the socket. Make sure tube is flush on all socket lugs.

5.1.5 Tighten the socket screws snug, then 1/4 turn more.

5.1.6 Close the lens - make sure nothing hampers safety interlock action.

5.1.7 Re-tighten the quick open bolt on the beacon.

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5.2 POWER SUPPLY

No scheduled maintenance is required. Perform on an as needed basis only.

5.3 PHOTOCELL

The photocell is a sealed unit. No maintenance is needed or required other than replacement as needed.

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6.0 MAJOR COMPONENTS PARTS LIST

SCHEMATIC TAG #	DESCRIPTION	PART NUMBER
BSS1, BSS2, BSS3	BEACON SAFETY SWITCH	STJ02003
C103 - C109 C111 - C117 C119 - C125	40UF 1KV CAP	STB99006
C102, C110, C118	3UF 660V AC CAP	STB99008CSI
C101	4UF 660V AC CAP	STB99005
C126	3UF 660V AC CAP	STB99008
CSS1	CABINET SAFETY SWITCH	STJ02001
F1	10 amp FUSE	KTK10
F2	1/8 amp FUSE	FLQ18
F3	.5 amp FUSE	FUSE -.5
F4	20 amp	KTK20
FT1, FT2, FT3	FLASHTUBE	STFLSHTB5
K1, K4, K5, K7, K9	DPDT OCTAL RELAY	KRPA11AG120V
K6, K10, K11, K12	SPDT OCTAL RELAY	KRPA5AG120V
K2	HV BLEEDER RELAY	STJ10006
K2A	4PDT RELAY	PM17AY
L1, L2, L3	INDUCTOR	INDCTR3001
L11, L21, L31	BURSTING CHOKE	100273
MOV1, MOV2	METAL OXIDE VARISTOR	MOV524V15
MOV3, MOV4, MOV5	METAL OXIDE VARISTOR	V1000LA80A

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6.0 MAJOR COMPONENTS PARTS LIST (continued)

SCHEMATIC TAG #	DESCRIPTION	PART NUMBER
P1	15 POSITION PLUG	STT60021
PCB #1	D-2/3LVS CONTROL PCB	STH01258B
PCB #2	HIGH VOLTAGE RECTIFIER PCB	STH02258A
PCB #3	RELAY PCB	STH03258
PHOTOCELL	120V AC PHOTOCELL NEMA 7	86390HL-FAA2
PL1, PL2	GREEN PILOT INDICATOR	GOB3-G23CN34LED
PL3, PL4, ,PL5	RED PILOT INDICATORS	GOB3-R23CN34LED
R31, R33, R35	150 ohm100W	STA08018
R32, R34, R36	35K 20W	STA08015
R37, R38, R39	2.4 MEG 2W	STA08010
SW1, SW2	DPDT SWITCH NEMA 7	GO52A3FN34
T2	ISOLATION TRANSFORMER	STC05006
T1	FERRORESONANT TRANSFORMER	STC30018
T3	FERRORESONANT TRANSFORMER	STC30019
T4, T5, T6	TRIGGER TRANSFORMER	STC05005
TB1	15 PART TERM BLK	TERMBLK - 15
TB2	12 PART TERM BLK	TERMBLK 141-12
TB3	3 PART TERM BLK	TERMBLK-3
TB4, TB5	8 PART TERM BLK	TERMBLK – 8A

TWR Lighting, Inc. **MARK**

Enlightened Technology®

L-865 MEDIUM INTENSITY STROBE MODEL D-2/3LVS NEMA 7

6.0 MAJOR COMPONENTS PARTS LIST (continued)

SCHEMATIC TAG #	DESCRIPTION	PART NUMBER
TLS	210° THERMAL LIMITING SWITCH	STJ10008
	LVS STROBE BEACONS	STBEACON7
	OCTAL RELAY SOCKETS	PB27E122

TWR Lighting, Inc. **MARK**

Enlightened Technology®

L-865 MEDIUM INTENSITY STROBE MODEL D-2/3LVS NEMA 7

7.0 SUGGESTED SPARE PARTS LIST

QTY	PART NUMBER	DESCRIPTION
1	STH01258B	D-2/3LVS PRINTED CIRCUIT BOARD
1	STJ10006	DPDT CONTACTOR RELAY
3	STFLSHTB5	STROBE FLASHTUBE
2	KTK20	20 amp FUSE
2	KTK10	10 amp FUSE
2	FLQ18	1/8 amp FUSE
2	FUSE .5	1/ 2 amp FUSE
1	KRPA5AG120V	SPDT RELAY
2	KRPA11AG120V	DPDT RELAY

TWR Lighting[®], Inc. **MARK[®]**

Enlightened Technology[®]

L-865 MEDIUM INTENSITY STROBE MODEL D-2/3LVS NEMA 7

Warranty & Return Policy

TWR Lighting[®], Inc. (“TWR[®]”) warrants its products (other than “LED Product”) against defects in design, material (excluding incandescent bulbs) and workmanship for a period ending on the earlier of two (2) years from the date of shipment or one (1) year from the date of installation.

TWR Lighting[®], Inc. (“TWR[®]”) warrants its “LED Product” against defects in design, material and workmanship for a period of five (5) years from the date of shipment. TWR[®], at its sole option, will, itself, or through others, repair, replace or refund the purchase price paid for “LED Product” that TWR[®] verifies as being inoperable due to original design, material, or workmanship. All warranty replacement “LED Product” is warranted only for the remainder of the original warranty of the “LED Product” replaced. Replacement “LED Product” will be equivalent in function, but not necessarily identical, to the replaced “LED Product.”

TWR Lighting[®], Inc. (“TWR[®]”) warrants its “LED Product” against light degradation for a period of five (5) years from the date of installation. TWR[®], at its sole option, will, itself, or through others, repair, replace, or refund the purchase price paid for “LED Product” that TWR[®] verifies as failing to meet 75% of the minimum intensity requirements as defined in the FAA Advisory Circular 150/5345-43G dated 09/26/12. All warranty replacement “LED Product” is warranted only for the remainder of the original warranty of the “LED Product” replaced. Replacement “LED Product” will be equivalent in function, but not necessarily identical, to the replaced “LED Product.”

Replacement parts (other than “LED Product”) are warranted for 90 days from the date of shipment.

Conditions not covered by this Warranty, or which might **void** this Warranty are as follows:

- x Improper Installation or Operation
- x Misuse
- x Abuse
- x Unauthorized or Improper Repair or Alteration
- x Accident or Negligence in Use, Storage, Transportation, or Handling
- x Any Acts of God or Nature
- x **Non-OEM Parts**

The use of Non-OEM parts or modifications to original equipment design will void the manufacturer warranty and could invalidate the assurance of complying with FAA requirements as published in Advisory Circular 150/5345-43.

TWR Lighting, Inc. HARK[®]

Enlightened Technology[®]

L-865 MEDIUM INTENSITY STROBE MODEL D-2/3LVS NEMA 7

Warranty & Return Policy (continued)

Field Service – Labor, Travel, and Tower Climb are not covered under warranty. Customer shall be obligated to pay for all incurred charges. An extensive network of certified and insured Service Representatives is available if requested.

Return Terms – You must first contact our Customer Service Department at **713-973-6905** to acquire a Return Merchandise Authorization (RMA) number in order to return the product(s). Please have the following information available when requesting an RMA number:

- x The contact name and phone number of the tower owner
- x The contact name and phone number of the contractor
- x The site name and number
- x The part number(s)
- x The serial number(s) (if any)
- x A description of the problem
- x The billing information
- x The Ship To address

This RMA number must be clearly visible on the outside of the box. If the RMA number is not clearly labeled on the outside of the box, your shipment will be refused. Please ensure the material you are returning is packaged carefully. **The warranty is null and void if the product(s) are damaged in the return shipment.**

All RMAs must be received by TWR LIGHTING[®], INC., 4300 WINDFERN RD #100, HOUSTON TX 77041-8943, within 30 days of issuance.

Upon full compliance with the Return Terms, TWR[®] will replace, repair and return, or credit product(s) returned by the customer. It is TWR[®]'s sole discretion to determine the disposition of the returned item(s).

TWR Lighting, Inc.

Enlightened Technology®

L-865 MEDIUM INTENSITY STROBE MODEL D-2/3LVS NEMA 7

Warranty & Return Policy (continued)

Replacements – Replacement part(s) will be shipped and billed to the customer for product(s) considered as Warranty, pending return of defective product(s). When available, a certified reconditioned part is shipped as warranty replacement with a Return Merchandise Authorization (RMA) number attached. Upon receipt of returned product(s), inspection, testing, and evaluation will be performed to determine the cause of defect. The customer is then notified of the determination of the testing.

- x Product(s) that is deemed defective and/or unrepairable and covered under warranty - a credit will be issued to the customer's account.
- x Product(s) found to have no defect will be subject to a **\$75.00 per hour testing charge (1 hour minimum), which will be invoiced to the customer.** At this time the customer may decide to have the tested part(s) returned and is responsible for the return charges.
- x Product(s) under warranty, which the customer does not wish returned, the customer will be issued a credit against the replacement invoice.

Repair & Return – A Return Merchandise Authorization (RMA) will be issued for all part(s) returned to TWR® for repair. Upon receipt of returned product(s), inspection, testing, and evaluation will be performed to determine the cause of defect. The customer is then notified of the determination of the testing. If the returned part(s) is deemed unrepairable, or the returned part(s) is found to have no defect, the customer will be subject to a **\$75.00 per hour testing charge (1 hour minimum), which will be invoiced to the customer.** Should the returned parts be determined to be repairable, a written estimated cost of repair will be sent to the customer for their written approval prior to any work being performed. In order to have the tested part(s) repaired and/or returned, the customer must issue a purchase order and is responsible for the return shipping charges.

Return to Stock – Any order that is returned to TWR® for part(s) ordered incorrectly by the customer, or unneeded upon receipt, the customer is required to pay a **20% restocking fee.** A credit will be issued once it is determined that the Return Terms are met.

Credits – Credits are issued once it is determined that all of the Warranty and Return Terms are met. All credits are processed on Fridays. In the event a Friday falls on a Holiday, the credit will be issued on the following Friday.



L-865 MEDIUM INTENSITY STROBE MODEL D-2/3LVS NEMA 7

Warranty & Return Policy (continued)

Freight – All warranty replacement part(s) will be shipped via ground delivery and paid for by TWR®. Delivery other than ground is the responsibility of the customer.

REMEDIES UNDER THIS WARRANTY ARE LIMITED TO PROVISIONS OF REPLACEMENT PARTS AND REPAIRS AS SPECIFICALLY PROVIDED. IN NO EVENT SHALL TWR® BE LIABLE FOR ANY OTHER LOSSES, DAMAGES, COSTS, OR EXPENSES INCURRED BY THE CUSTOMER, INCLUDING, BUT NOT LIMITED TO, LOSS FROM FAILURE OF THE PRODUCT(S) TO OPERATE FOR ANY TIME, AND ALL OTHER DIRECT, INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, INCLUDING ALL PERSONAL INJURY OR PROPERTY DAMAGE DUE TO ALLEGED NEGLIGENCE, OR ANY OTHER LEGAL THEORY WHATSOEVER. THIS WARRANTY IS MADE BY TWR® EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, WHETHER EXPRESSED OR IMPLIED. WITHOUT LIMITING THE GENERALITY OF THE FORGOING, TWR® MAKES NO WARRANTY OF MERCHANTABILITY OR FITNESS OF THE PRODUCT(S) FOR ANY PARTICULAR PURPOSE. TWR® EXPRESSLY DISCLAIMS ALL OTHER WARRANTIES.



**L-865 MEDIUM INTENSITY STROBE
MODEL D-2/3LVS NEMA 7**

RETURN MERCHANDISE AUTHORIZATION (RMA) FORM

RMA#: _____ **DATE:** _____

CUSTOMER: _____

CONTACT: _____ **PHONE NO.:** _____

ITEM DESCRIPTION (PART NO.): _____

MODEL NO.: _____ **SERIAL NO.:** _____

ORIGINAL TWR INVOICE NO.: _____ **DATED:** _____

DESCRIPTION OF PROBLEM: _____

SIGNED: _____ **DATE NEEDED:** _____

RETURN ADDRESS: _____

PLEASE RETURN PRODUCT TO: 4300 WINDFERN RD. #100 HOUSTON TX 77041-8943



**L-865 MEDIUM INTENSITY STROBE
MODEL D-2/3LVS NEMA 7**

RETURN MERCHANDISE AUTHORIZATION (RMA) FORM

RMA#: _____ **DATE:** _____

CUSTOMER: _____

CONTACT: _____ **PHONE NO.:** _____

ITEM DESCRIPTION (PART NO.): _____

MODEL NO.: _____ **SERIAL NO.:** _____

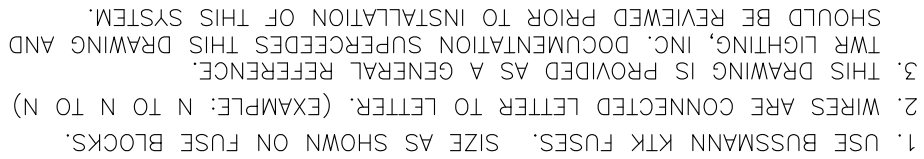
ORIGINAL TWR INVOICE NO.: _____ **DATED:** _____

DESCRIPTION OF PROBLEM: _____

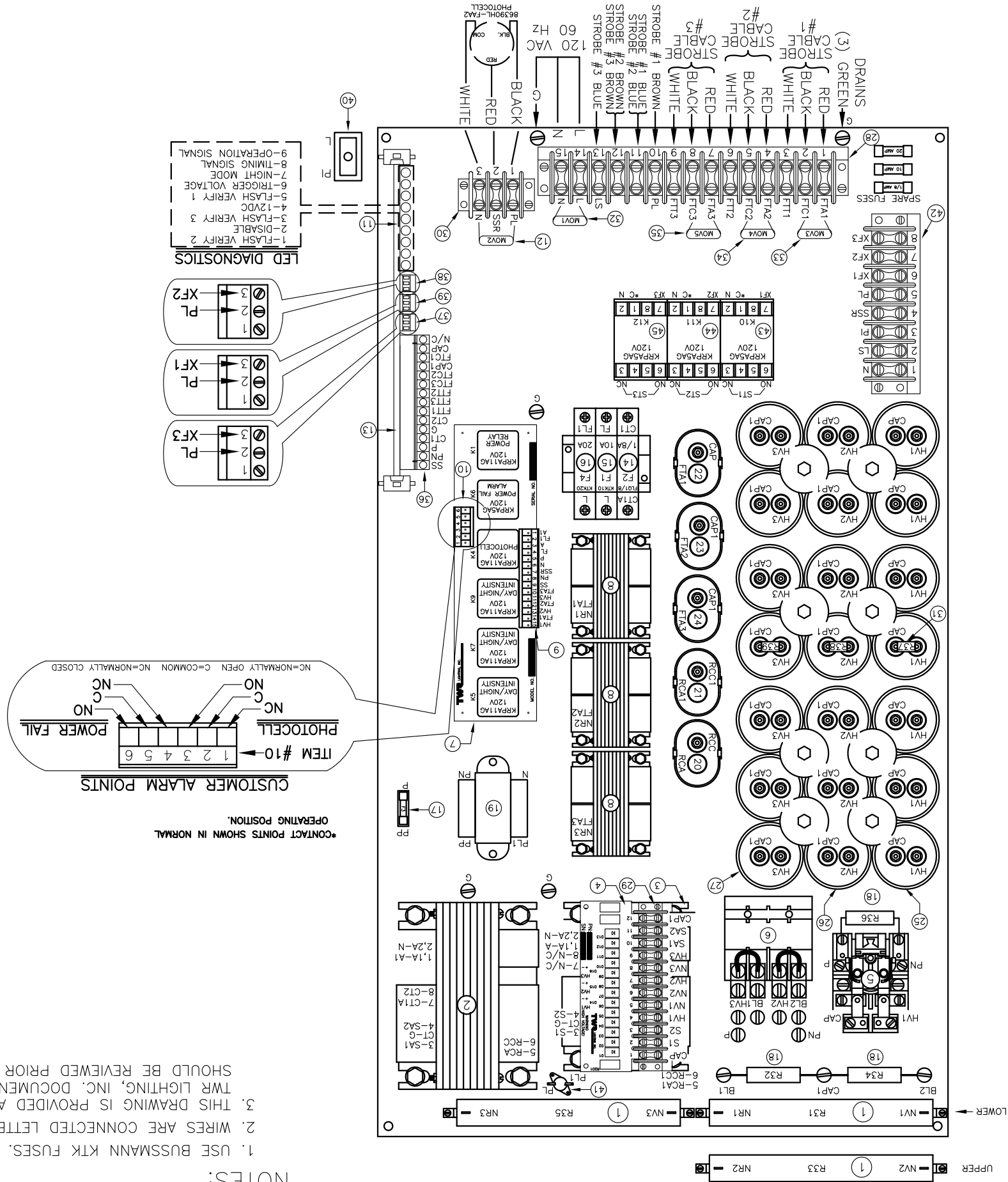
SIGNED: _____ **DATE NEEDED:** _____

RETURN ADDRESS: _____

PLEASE RETURN PRODUCT TO: 4300 WINDFERN RD. #100 HOUSTON TX 77041-8943




NOTES:



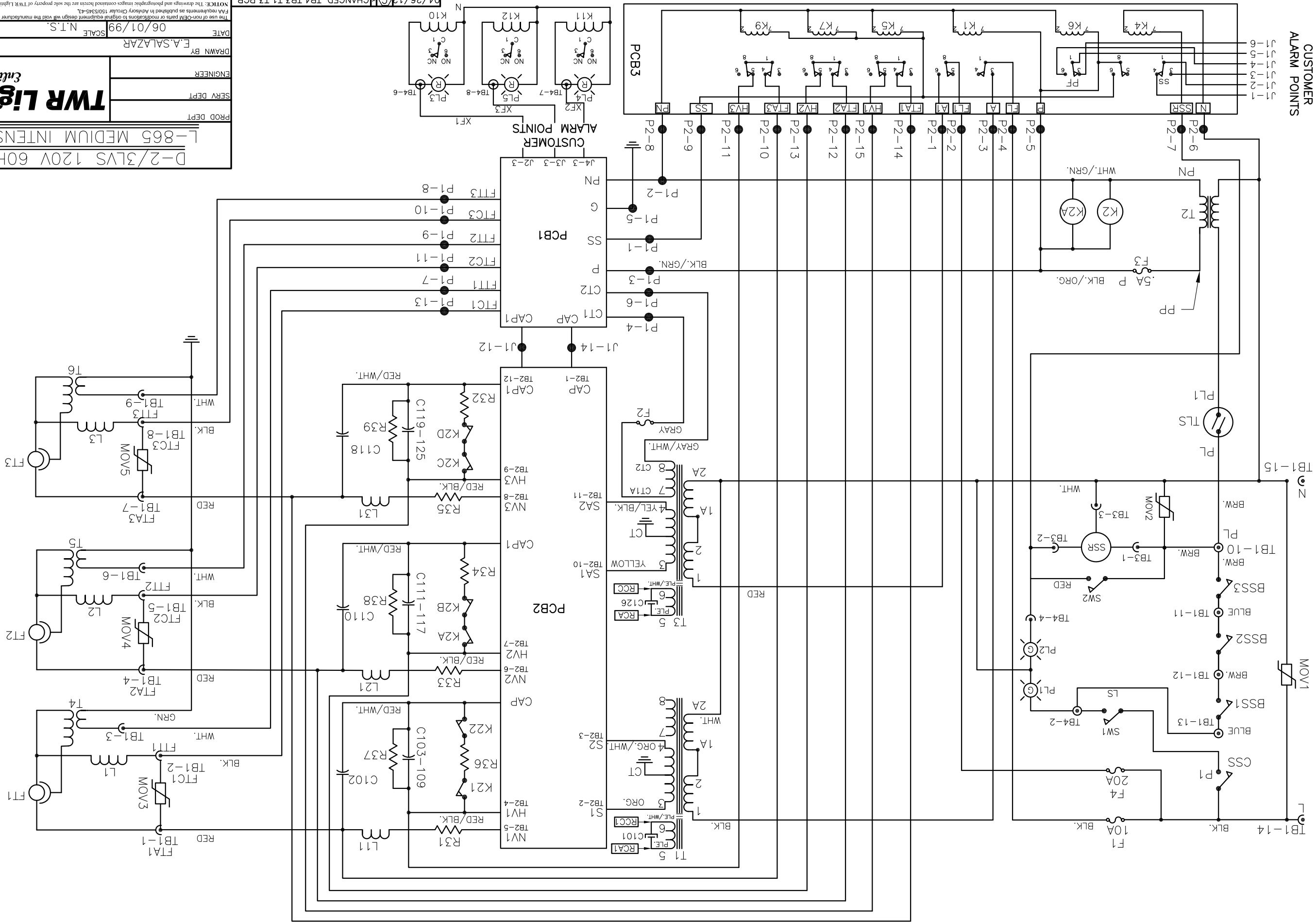
ITEM	SCH.	NO.	TAG NO.	DESCRIPTION
1	R31,R33,R35	150 OHM 100W RESISTOR		
2	T3	FERRORESONANT TRANS. (T-3448)		
3	T1	FERRORESONANT TRANS. (T-3426)		
4	PCB2	HV RECTIFY PCB #STH02258A		
5	K2	BLEEDER RELAY #1		
6	K2A	BLEEDER RELAY #2		
7	PCB3	RELAY PCB #STH03258		
8	L11,L21,L31	BURSTING CHOKE		
9	P2	PLUG #2		
10	J1	CUSTOMER ALARM POINT		
11	LED	DIAGNOSTIC LED		
12	MOV2	MOV PHOTOCELL INPUT		
13	PCB1	CONTROL & TIMING PCB #STH01-258B		
14	F2	1/8 AMP FUSE AND FUSE HOLDER		
15	F1	10 AMP FUSE AND FUSE HOLDER		
16	F4	20 AMP FUSE AND FUSE HOLDER		
17	F3	.5 AMP FUSE AND FUSE HOLDER		
18	R32,R34,R36	35K 20W BLEEDER RESISTORS		
19	T2	ISOLATION TRANSFORMER		
20	C101	RESONANT CAP. (1) 4uf @ 660VAC		
21	C126	RESONANT CAPACITOR 2		
22	C102	NIGHT MODE CAPACITOR 1		
23	C110	NIGHT MODE CAPACITOR 2		
24	C118	NIGHT MODE CAPACITOR 3		
25	C103-109	DAY MODE CAPACITORS 1		
26	C111-117	DAY MODE CAPACITORS 2		
27	C119-125	DAY MODE CAPACITORS 3		
28	TB1	15-POSITION TERMINAL BLOCK		
29	TB2	12-POSITION TERMINAL BLOCK		
30	TB3	PHOTOCELL TERMINAL BLOCK		
31	R37,R38,R39	AUXILIARY BLEEDER RESISTORS		
32	MOV1	MOV-INPUT VOLTAGE		
33	MOV3	BEACON 1 MOV		
34	MOV4	BEACON 2 MOV		
35	MOV5	BEACON 3 MOV		
36	P1	PLUG #1		
37	J3	STROBE #3 FAILURE ALARM		
38	J4	STROBE #2 FAILURE ALARM		
39	J2	STROBE #1 FAILURE ALARM		
40	CSS	CABINET SAFETY SWITCH		
41	TLS	THERMAL LIMITING SWITCH		
42	TB4	8 POSITION TERMINAL BLOCK		
43	K10	STROBE #1 FAILURE ALARM		
44	K11	STROBE #2 FAILURE ALARM		
45	K12	STROBE #3 FAILURE ALARM		

008/01/14	DATE:	LTR.	REVISION
CHG. ALARM POINTS			

PROD DEPT	SERV DEPT	ENGINEER	TWR Lighting, Inc. <i>Enlightened Technology®</i> 
DRAWN BY	E.A.SALAZAR	DATE	
SCALE		N.T.S.	
DWG. NO.		H40-288	

D-2/3VS 120V 60HZ NEMA 7		L-865 MEDIUM INTENSITY STROBE	
PROD DEPT		ENGINEER	
SERV DEPT		E.A. SALAZAR	
DATE		SCALE	N.T.S.
06/01/1999		H40-288	
SHEET SIZE		DWG. NO.	
SHEET QTY.		1 OF 1	
<p>TWR Lighting, Inc. <i>Unlightened Technology®</i></p>			

CUSTOMER
ALARM POINTS



PROD DEPT

SERV DEPT

ENGINEER

DRAWN BY E.A.SALAZAR

DATE 06/01/99

SCALE N.T.S.

DWG. NO. M01-288

D-2/3LVS 120V 60HZ NEMA 7

L-865 MEDIUM INTENSITY STROBE

TWR Lighting, Inc.
Enlightened Technology

REVISION

DATE: 04/26/13

LTR: CHANGED TB4,TB3,T1,T3,PCB

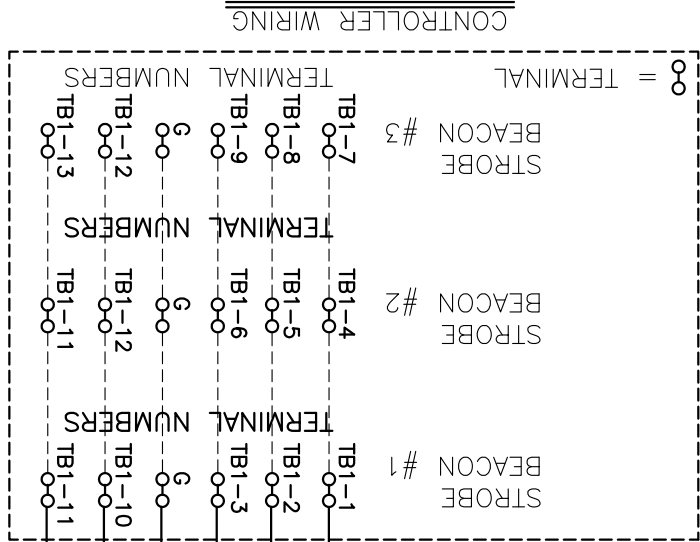
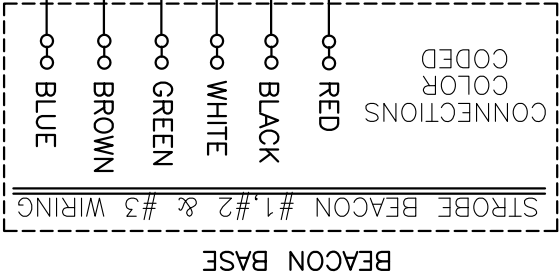
The use of non-Cad parts or modifications to original equipment design will void the manufacturer warranty and could invalidate the assurance of complying with

FDA requirements as published in Advisory Circular 150/545-43.

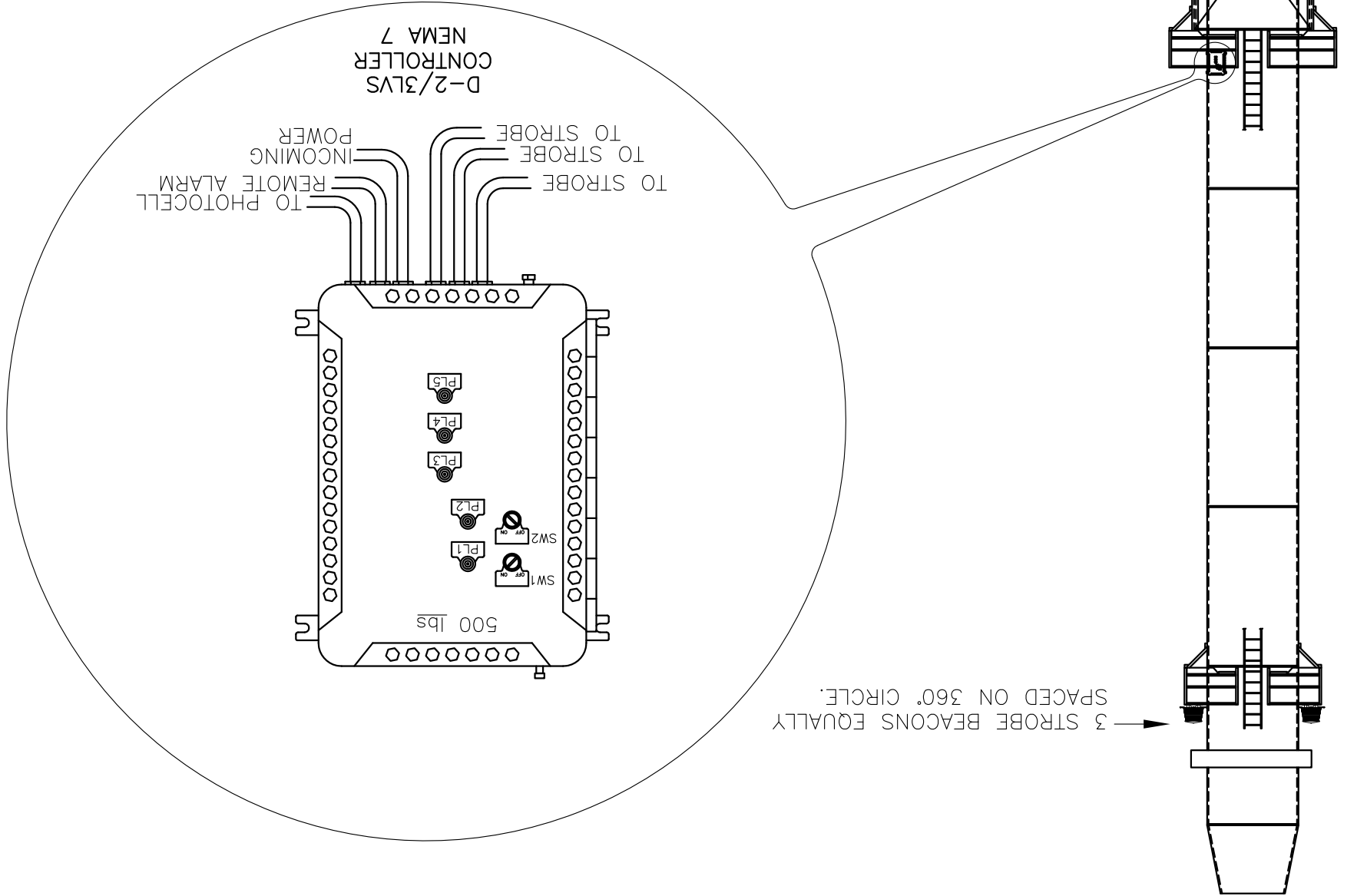
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Lighting, Inc.



3 STROBE BEACONS EQUALLY SPACED ON 360° CIRCLE.



NOTES:

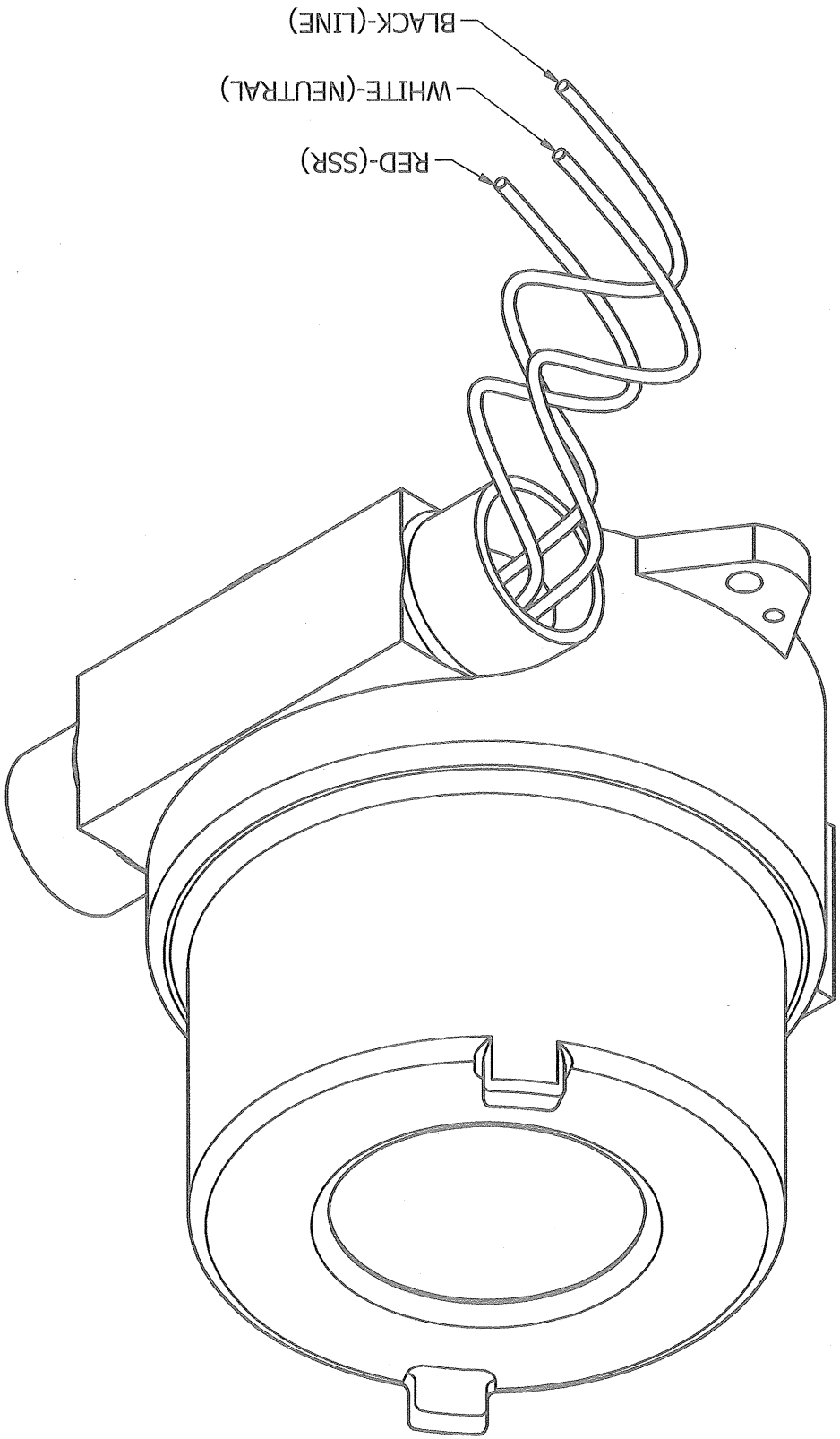
1. IT IS HIGHLY RECOMMENDED TO MOUNT A LIGHTING ROD AT THE TOP LEVEL.

PROD DEPT		SERV DEPT		ENGINEER	
D-2/3LVS INSTALLATION GUIDELINE		TYPICAL STACK LAYOUT (NEMA 7)		TWR Lighting, Inc. <i>Enlightened Technology</i>	
DRAWN BY G.D. SEBEK		SHEET SIZE B		SHEET QTY. 1 OF 1	
DATE 06/01/1999		SCALE N.T.S.		DWG. NO. INS-288	
DATE: 04/25/12		LTR. B		REVISION CHANGED SW2	
DATE: 04/25/12		LTR.		REVISION	

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FAA requirements as published in Advisory Circular 150/5245-43.

The use of non-FAA parts or modifications to original equipment design will void the manufacturer warranty and could invalidate the assurance of complying with



BLACK-(LINE)
WHITE-(NEUTRAL)
RED-(SSR)

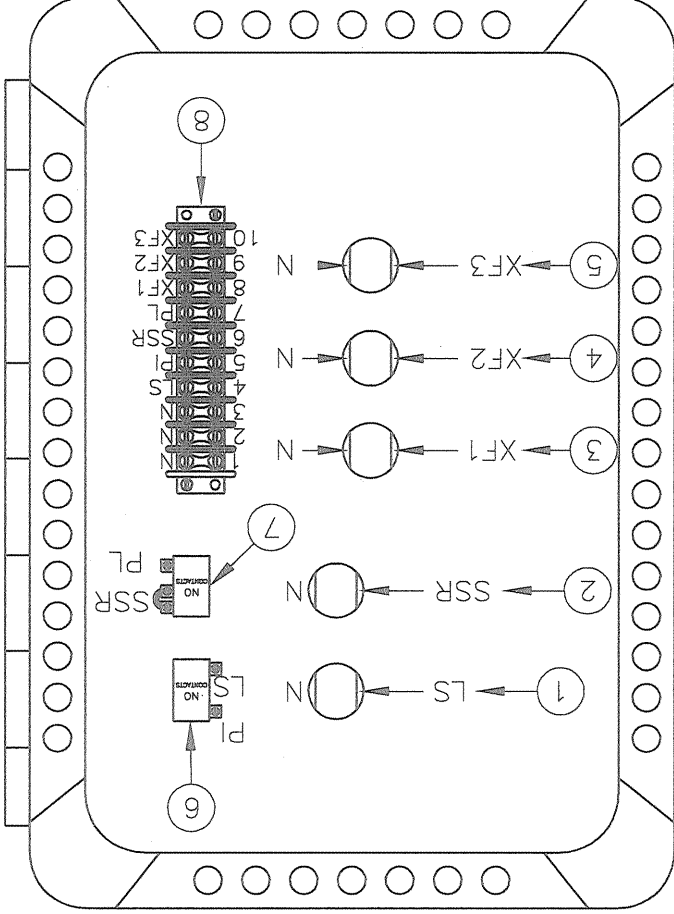
NOTE:
1. IF ADDITIONAL WIRE IS REQUIRE PLEASE USE THE
FOLLOWING CHART:
-20'-300' 16AWG TFFN
-301'-500' 14AWG THHN

86390 HL-FAA SERIES		EXPLOSION PROOF PHOTOCELL	
TWR Lighting, Inc. <i>Enlightened Technology</i>		TWR Lighting, Inc. <i>Enlightened Technology</i>	
ENGINEER		ENGINEER	
SERV DEPT		SERV DEPT	
PROD DEPT		PROD DEPT	
DRAWN BY J.ZAMORANO		DRAWN BY J.ZAMORANO	
SHEET SIZE B		SHEET SIZE B	
SHEET QTY. 1 OF 1		SHEET QTY. 1 OF 1	
DATE 07/09/2015		DATE 07/09/2015	
SCALE N.T.S		SCALE N.T.S	
DWG. NO. 101041		DWG. NO. 101041	

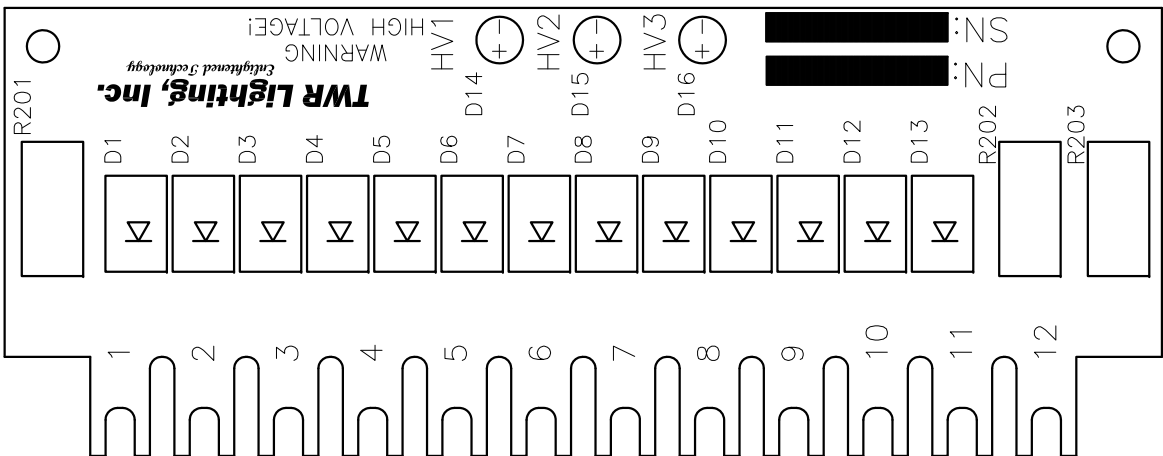
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The use of non-OEM parts or modifications to original equipment design will void the manufacturer warranty and could invalidate the assurance of complying with FAA requirements as published in Advisory Circular 150/5345-43.

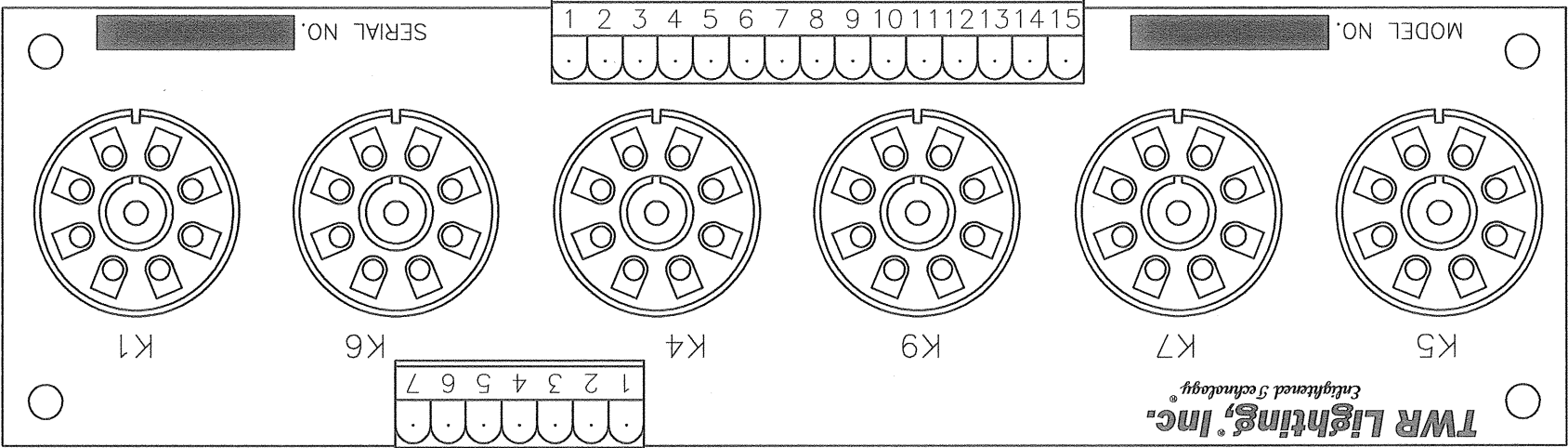
ITEM NO.	SCHMATIC TAG NO.	DESCRIPTION
1	PL1	INDICATOR FOR POWER ON
2	PL2	INDICATOR FOR PHOTOCELL ON
3	PL3	INDICATE STROBE #1 FAILURE
4	PL4	INDICATE STROBE #2 FAILURE
5	PL5	INDICATE STROBE #3 FAILURE
6	SW1	POWER ON SWITCH
7	SW2	PHOTOCELL BYPASS SWITCH
8	TB5	INDICATORS TERMINAL BLOCK



D-2/3LVS SPECIAL CONTROLLER		BACK SIDE OF ENCLOSURE BOX (NEMA 7)		TWR Lighting, Inc. <i>Enlightened Technology</i>		PROD. DEPT. <i>[Signature]</i>		ENGINEER <i>[Signature]</i>		SERV. DEPT.	
DRAWN BY F. DELACRUZ		SHEET SIZE A		SHEET QTY. 1 OF 1		DATE 07/12/01		SCALE N.T.S.		DRAWING NO. 100525	
DATE 07/10/2015		LTR. <i>[Signature]</i>		REVISION		NOTICE: This drawing is the property of TWR Lighting, Inc. All information contained herein is not generally known and shall be confidential except to the extent the information has been previously established. This drawing may not be reproduced, copied or used as the basis for manufacture or sale without written permission.					



D-2/3LV/E-2/3DB(SL) SERIES HV RECTIFIER		PCB2 L-865 MEDIUM INTENSITY STROBE	
PROD DEPT		ENGINEER	
SERV DEPT		DRAWN BY	
		E.A.SALAZAR	
DATE		06/15/95	
SCALE		FULL	
DWG. NO.		H02-258A	
SHEET SIZE		SHEET QTY.	
B		1 OF 1	
TWR Lighting, Inc. <i>Endlightened Technology®</i>			



D-2/3LVS RELAY PCB

PROJ. DEPT. [REDACTED]

SERV. DEPT. [REDACTED]

ENGINEER [REDACTED]

DRAWN BY E.A. SALAZAR

SHEET SIZE B

SHEET QTY. 1 OF 1

DATE 07/24/97

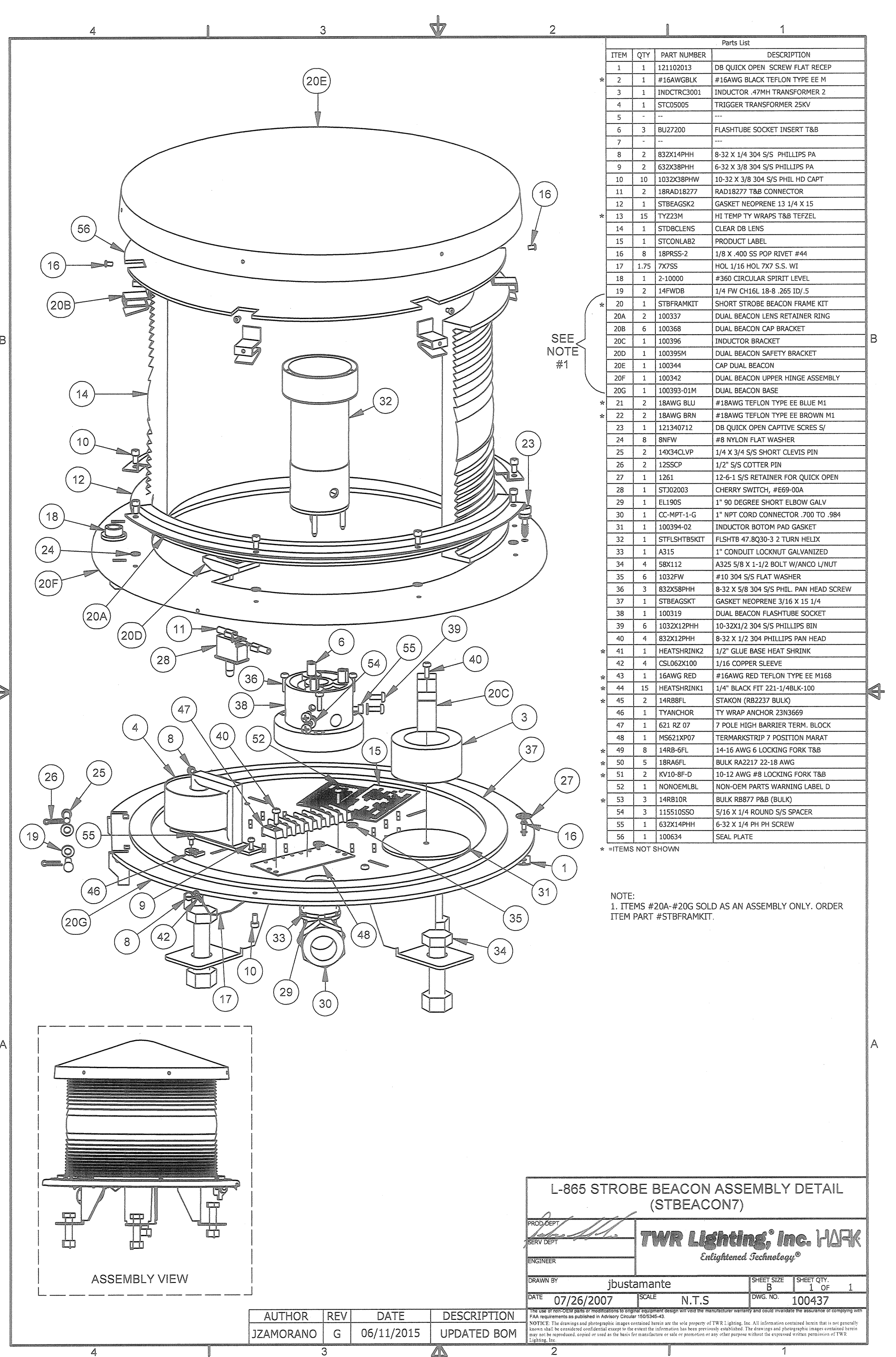
SCALE N.T.S.

DWG. NO. H03-258

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The use of non-CEM parts or modifications to original equipment design will void the manufacturer warranty and could invalidate the assurance of compliance with FAA requirements as published in Advisory Circular 150-5345-43.

01/07/15 [REDACTED] UPDATED LOGO



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	121102013	DB QUICK OPEN SCREW FLAT RECEP
* 2	1	#16AWGBLK	#16AWG BLACK TEFLON TYPE EE M
3	1	INDCTRC3001	INDUCTOR .47MH TRANSFORMER 2
4	1	STC05005	TRIGGER TRANSFORMER 25KV
5	-	---	---
6	3	BU27200	FLASHTUBE SOCKET INSERT T&B
7	-	---	---
8	2	832X14PHH	8-32 X 1/4 304 S/S PHILLIPS PA
9	2	632X38PHH	6-32 X 3/8 304 S/S PHILLIPS PA
10	10	1032X38PHW	10-32 X 3/8 304 S/S PHIL HD CAPT
11	2	18RAD18277	RAD18277 T&B CONNECTOR
12	1	STBEAGSK2	GASKET NEOPRENE 13 1/4 X 15
* 13	15	TYZ23M	HI TEMP TY WRAPS T&B TEFZEL
14	1	STDBCLENS	CLEAR DB LENS
15	1	STCONLAB2	PRODUCT LABEL
16	8	18PRSS-2	1/8 X .400 SS POP RIVET #44
17	1.75	7X7SS	HOL 1/16 HOL 7X7 S.S. WI
18	1	2-10000	#360 CIRCULAR SPIRIT LEVEL
19	2	14FWDB	1/4 FW CH16L 18-8 .265 ID/.5
* 20	1	STBFRAMKIT	SHORT STROBE BEACON FRAME KIT
20A	2	100337	DUAL BEACON LENS RETAINER RING
20B	6	100368	DUAL BEACON CAP BRACKET
20C	1	100396	INDUCTOR BRACKET
20D	1	100395M	DUAL BEACON SAFETY BRACKET
20E	1	100344	CAP DUAL BEACON
20F	1	100342	DUAL BEACON UPPER HINGE ASSEMBLY
20G	1	100393-01M	DUAL BEACON BASE
* 21	2	18AWG BLU	#18AWG TEFLON TYPE EE BLUE M1
* 22	2	18AWG BRN	#18AWG TEFLON TYPE EE BROWN M1
23	1	121340712	DB QUICK OPEN CAPTIVE SCRES S/
24	8	8NFW	#8 NYLON FLAT WASHER
25	2	14X34CLVP	1/4 X 3/4 S/S SHORT CLEVIS PIN
26	2	12SSCP	1/2" S/S COTTER PIN
27	1	1261	12-6-1 S/S RETAINER FOR QUICK OPEN
28	1	STJ02003	CHERRY SWITCH, #E69-00A
29	1	EL190S	1" 90 DEGREE SHORT ELBOW GALV
30	1	CC-MPT-1-G	1" NPT CORD CONNECTOR .700 TO .984
31	1	100394-02	INDUCTOR BOTOM PAD GASKET
32	1	STFLSHTB5KIT	FLSHTB 47.8Q30-3 2 TURN HELIX
33	1	A315	1" CONDUIT LOCKNUT GALVANIZED
34	4	58X112	A325 5/8 X 1-1/2 BOLT W/ANCO L/NUT
35	6	1032FW	#10 304 S/S FLAT WASHER
36	3	832X58PHH	8-32 X 5/8 304 S/S PHIL. PAN HEAD SCREW
37	1	STBEAGSKT	GASKET NEOPRENE 3/16 X 15 1/4
38	1	100319	DUAL BEACON FLASHTUBE SOCKET
39	6	1032X12PHH	10-32X1/2 304 S/S PHILLIPS BIN
40	4	832X12PHH	8-32 X 1/2 304 PHILLIPS PAN HEAD
* 41	1	HEATSHRINK2	1/2" GLUE BASE HEAT SHRINK
42	4	CSL062X100	1/16 COPPER SLEEVE
* 43	1	16AWG RED	#16AWG RED TEFLON TYPE EE M168
* 44	15	HEATSHRINK1	1/4" BLACK FIT 221-1/4BLK-100
* 45	2	14RB8FL	STAKON (RB2237 BULK)
46	1	TYANCHOR	TY WRAP ANCHOR 23N3669
47	1	621 RZ 07	7 POLE HIGH BARRIER TERM. BLOCK
48	1	MS621XP07	TERMARKSTRIP 7 POSITION MARAT
* 49	8	14RB-6FL	14-16 AWG 6 LOCKING FORK T&B
* 50	5	18RA6FL	BULK RA2217 22-18 AWG
* 51	2	KV10-8F-D	10-12 AWG #8 LOCKING FORK T&B
52	1	NONOEMLBL	NON-OEM PARTS WARNING LABEL D
* 53	3	14RB10R	BULK RB877 P&B (BULK)
54	3	115510SSO	5/16 X 1/4 ROUND S/S SPACER
55	1	632X14PHH	6-32 X 1/4 PH PH SCREW
56	1	100634	SEAL PLATE

* =ITEMS NOT SHOWN

NOTE:
1. ITEMS #20A-#20G SOLD AS AN ASSEMBLY ONLY. ORDER
ITEM PART #STBFRAMKIT.

L-865 STROBE BEACON ASSEMBLY DETAIL (STBEACON7)			
PROD. DEPT. <i>[Signature]</i>		TWR Lighting, Inc. <i>HARK</i> <i>Enlightened Technology®</i>	
SERV. DEPT.			
ENGINEER			
DRAWN BY jbustamante		SHEET SIZE B	SHEET QTY. 1 OF 1
DATE 07/26/2007		SCALE N.T.S.	
DWG. NO. 100437			
<small>The use of non-OEM parts or modifications to original equipment design will void the manufacturer warranty and could invalidate the assurance of complying with FAA requirements as published in Advisory Circular 150/5345-43.</small>			
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AUTHOR	REV	DATE	DESCRIPTION
JZAMORANO	G	06/11/2015	UPDATED BOM