IMPORTANT!!!

PLEASE TAKE THE TIME TO FILL OUT THIS FORM COMPLETELY. FILE IT IN A SAFE PLACE. IN THE EVENT YOU EXPERIENCE PROBLEMS WITH OR HAVE QUESTIONS CONCERNING YOUR CONTROLLER, THE FOLLOWING INFORMATION IS NECESSARY TO OBTAIN PROPER SERVICE AND PARTS.

MODEL #    AA4/7M-230V

SERIAL #    

PURCHASE DATE    

PURCHASED FROM    

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WARRANTY & RETURN POLICY

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APPENDIX

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L-810 OL-1 SINGLE OBSTRUCTION LIGHT DETAIL ...................... 279-OL (REV B)

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L-864 FB 300 MM BEACON ................................................................. FM10017

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JUNCTION BOX DETAIL ................................................................. 100089 (REV A)
1.0 GENERAL INFORMATION

The TWR Model AA4/7M-230V Controller is for A4 lighting of towers 1,051’ to 1,400’ AGL in accordance with the FAA Advisory Circular 70/7460-1K. One (1) beacon should be placed at the top and two (2) beacons at the ¾ level, two (2) beacons at the ½ level, and two (2) beacons at the ¼ level. Obstruction lights should be placed at the 7/8, 5/8, 3/8, and 1/8 intervals with respect to overall tower height.

The flash rate of the beacons is 30 per minute. The beacons flash synchronized to one another. The sidelights burn steady.

A by-pass switch (SW1) allows the controller to be turned on during daylight hours without covering the photocell. This is particularly helpful since the controller can be mounted indoors while the photocell is outdoors. SW1 can be operated by pulling out on the plunger.

Each beacon requires two (2) 620 watt or two (2) 700 watt, 230V bulbs. The use of any other bulb may give a false beacon lamp burnout alarm. TWR recommends that you use only these bulbs. Each sidelight requires one (1) 116 watt, 230V bulb (700PS40P230V and 116A21TS230V).

The photocell is the three (3) blade, twist to lock, type.

Power supplied to the controller shall be 230V, three (3) wire, single phase.

The controller housing is rated at NEMA 4X. It is suitable for indoor or outdoor mounting.

Controller functions that are monitored by remote alarms in the form of dry contact closures (Form C) are as follows:

**POWER FAILURE**
Monitors 230V AC to the controller. Alarms in the event of power failure, or tripped circuit breaker.

**LIGHTS “ON”**
Gives an indication whenever the controller is activated.

**BEACONS**
Will give an alarm in the event of one (1) or both bulbs failing or the flasher stalling.

**FLASHER FAILURE**
Will give an alarm in the event of failure of flasher.
OBSTRUCTION LIGHTS Will give an alarm when one (1) of three (3) sidelights fails.

2.0 INSTALLATION INSTRUCTIONS

2.1 MOUNTING THE CONTROL CABINET
(Refer to Drawing 1235-R)

The power supply control cabinet can be located at the base of the structure or in an equipment building. Mounting footprints are shown on Drawing 1235-R. Power wiring to the control cabinet should be in accordance with local methods and National Electrical Codes (NEC).

2.1.1 If the control cabinet is mounted inside an equipment building, the photocell should be mounted vertically on ½" conduit outside the building above the eaves facing north. Wiring from the photocell socket to the control cabinet should consist of one (1) each, red, black, and white wires. The white wire is connected to the socket terminal marked “N,” the black wire is connected to the socket terminal marked “L,” and the red wire is connected to the socket terminal marked “LO.” As above, the photocell should be positioned so that it does not “see” ambient light, which would prevent it from switching to the nightmode.

2.1.2 If the control cabinet is mounted outside an equipment building, the photocell should be mounted vertically on ½" conduit so the photocell is above the control cabinet. Care must be taken to assure that the photocell does not “see” any ambient light that would prevent it from switching into the nightmode. The photocell wiring is the same as in 2.1.1.

2.1.3 The wiring from the photocell, the service breaker, the red incandescent beacons, and the sidelights should enter the control cabinet through the watertight connectors in the bottom of the cabinet. Inside the cabinet, the connections will be made on the terminal strips and circuit breakers located at the bottom of the chassis. These connections are made as follows:
2.2 EXTERNAL PHOTOCELL WIRING
(Refer to Drawing 1235-R)

2.2.1 Connect the **BLACK** wire from the photocell to terminal block TB2 marked “L.”

2.2.2 Connect the **RED** wire from the photocell to terminal block TB2 marked “SSR.”

2.2.3 Connect the **WHITE** wire from the photocell to terminal block TB2 marked “N.”

2.3 POWER WIRING
(Refer to Drawing 1235-R)

2.3.1 Power wiring to the control cabinet should be in accordance with local methods and National Electrical Codes.

2.3.2 Circuit breaker needs to be a two (2) pole common trip rated at 50 amps.

2.3.3 Connect incoming 230V AC “Hot” to terminal block TB1 marked “L.”

2.3.4 Connect the neutral wire(s) to one (1) of the terminal blocks on TB1 marked “N.”

2.3.5 Connect the AC ground to the aluminum mounting plate.

2.4 RED BEACON AND SIDELIGHT WIRING
(Refer to Drawing 1235-R)

2.4.1 Connect the **BLACK** wire from Beacon #1 to the circuit breaker marked “B1.”

2.4.2 Connect the first **BLUE** wire from Beacon #2 to the circuit breaker marked “B2.”

2.4.3 Connect the second **BLUE** wire from Beacon #3 to the circuit breaker marked “B3.”

2.4.4 Connect the first **BROWN** wire from Beacon #4 to the circuit breaker marked “B4.”
2.4.5 Connect the second BROWN wire from Beacon #5 to the circuit breaker marked “B5.”

2.4.6 Connect the first BLACK wire from Beacon #6 to the circuit breaker marked “B6.”

2.4.7 Connect the second BLACK wire from Beacon #7 to the circuit breaker marked “B7.”

2.4.8 Connect the RED wire from sidelight group #1 to the circuit breaker marked “S1.”

2.4.9 Connect the YELLOW wire from sidelight group #2 to the circuit breaker marked “S2.”

2.4.10 Connect the ORANGE wire from sidelight group #3 to the circuit breaker marked “S3.”

2.4.11 Connect the PURPLE wire from sidelight group #3 to the circuit breaker marked “S4.”

2.4.12 Connect the WHITE neutral wire(s) to one (1) or more of the terminals marked “N.”

2.5 RED BEACON AND SIDELIGHT ALARM WIRING
(Refer to Drawings 1235-R and 1235-S)

2.5.1 Alarm relays K1-K9, and alarm Modules M8 – M18 are provided for independent contact closures for: Power Failure, Lights “On,” B1 – B7 Flasher Failure, B1 – B7 Lamp Burnout, and S1 – S4 Lamp Burnout.

2.5.2 Alarm Wiring: To utilize all of the red light alarms, the customer will need twenty (20) pair of wires to interface with his alarm device. One (1) wire from each of the twenty (20) pair will terminate at the points marking common (C). The remaining wire from each pair will terminate as follows:

**Power Failure Alarm:** Connect to relay K1, terminal #3, for normally open (OR) terminal #6, for normally closed monitoring.
Lights “On” Alarm: Connect to relay K2, terminal #3, for normally open (OR) terminal #6, for normally closed monitoring.

B1 Flasher Failure: Connect to relay K3, terminal #6, for normally open (OR) terminal #3, for normally closed monitoring.

B2 Flasher Failure: Connect to relay K4, terminal #6, for normally open (OR) terminal #3, for normally closed monitoring.

B3 Flasher Failure: Connect to relay K5, terminal #6, for normally open (OR) terminal #3, for normally closed monitoring.

B4 Flasher Failure: Connect to relay K6, terminal #6, for normally open (OR) terminal #3, for normally closed monitoring.

B5 Flasher Failure: Connect to relay K7, terminal #6, for normally open (OR) terminal #3, for normally closed monitoring.

B6 Flasher Failure: Connect to relay K8, terminal #6, for normally open (OR) terminal #3, for normally closed monitoring.

B7 Flasher Failure: Connect to relay K9, terminal #6, for normally open (OR) terminal #3, for normally closed monitoring.

B1 Lamp Burnout: Connect to module M13, terminal T6, for normally open (OR) terminal T7, for normally closed monitoring.

B2 Lamp Burnout: Connect to module M14, terminal T6, for normally open (OR) terminal T7, for normally closed monitoring.
B3 Lamp Burnout: Connect to module M8, terminal T6, for normally open (OR) terminal T7, for normally closed monitoring.

B4 Lamp Burnout: Connect to module M9, terminal T6, for normally open (OR) terminal T7, for normally closed monitoring.

B5 Lamp Burnout: Connect to module M10, terminal T6, for normally open (OR) terminal T7, for normally closed monitoring.

B6 Lamp Burnout: Connect to module M11, terminal T6, for normally open (OR) terminal T7, for normally closed monitoring.

B7 Lamp Burnout: Connect to module M12, terminal T6, for normally open (OR) terminal T7, for normally closed monitoring.

S1 Lamp Burnout: Connect to module M15, terminal T5, for normally open (OR) terminal T6, for normally closed monitoring.

S2 Lamp Burnout: Connect to module M16, terminal T5, for normally open (OR) terminal T6, for normally closed monitoring.

S3 Lamp Burnout: Connect to module M17, terminal T5, for normally open (OR) terminal T6, for normally closed monitoring.

S4 Lamp Burnout: Connect to module M18, terminal T5, for normally open (OR) terminal T6, for normally closed monitoring.

2.5.3 Alarm Testing: To test alarms, follow the procedures using an “ohm” meter between alarm common and alarm points.

Power Failure: Pull circuit breaker at electrical panel.
Lights “On”: Operate photocell by-pass switch SW1 or cover the photocell.

Beacons and Sidelights: Trip breakers on the controller panel.

3.0 THEORY OF OPERATION

3.1 POWER SUPPLY

230V AC enters the controller from the circuit breaker panel. Line “L” sits at the PRD, waiting to be switched, and also keeps the power failure relay K1 energized. When the 102FAA photocell is activated, Line “L” energizes the coil of the PRD and K2 “Lights On” relay. This also can be accomplished by using the photocell by-pass switch (SW1).

3.2 SIDELIGHTS

Line LD1 is sent to Modules M15 – M18, which are current sensing modules for sidelights. Each SCR630T monitors one (1) level of sidelights, and will provide a contact closure along a visual indication if one (1) or more lamps fail.

3.3 BEACONS

Lines LD1 – LD4 are sent to Modules M1 – M12. M1 is the primary flasher for Beacon #1, which provides control voltage to Modules M2 – M7, which are auxiliary flashers for Beacons B2 - B7. The output of these modules is sent through the current sensing Modules M8 – M14, then to the breaker outputs B1 – B7. If Modules M8 – M14 detect a lamp burnout, then that particular module would provide a contact closure along with a visual indication for that lamp circuit.

Relays K3 – K9 are flasher failure relays for the Beacons B1 – B7. If Modules M8 – M14 detect a flasher failure, then that particular module would provide a contact closure for that flasher circuit.
4.0 MAINTENANCE

4.1 RED OBSTRUCTION LIGHTING

The only required maintenance needed to be performed is replacement of the lamps in the L-864 and L-810 fixtures. Lamps should be replaced after being operated for not more than 75% of the rated life or immediately upon failure as per Advisory Circular 70/7460-1K. By following these instructions, maximum safety and performance can be achieved.

TOOLS REQUIRED: NONE

4.2 L-864 LAMP REPLACEMENT

4.2.1 Loosen the one (1) wing nut on the latch pin so that it can recline.

4.2.2 Open the lens and tilt it back.

4.2.3 To remove each lamp, depress down while rotating the lamp counter-clockwise 90°.

4.2.4 Install the new lamps by depressing down while rotating the lamp clockwise 90°.

4.2.5 Close the lens and let the latch pin drop in the recessed slot.

4.2.6 Tighten the wing nut snug, then ¼ turn more.

4.3 LAMP REPLACEMENT

4.3.1 Unclasp the two (2) latches and let the bail recline back.

4.3.2 Lift the lens up and over the lamp, letting the lens hang from the safety cable.

4.3.3 Unscrew the lamp counter-clockwise and remove.

4.3.4 Install the new lamp by screwing the lamp clockwise.

4.3.5 Reinstall the lens, making sure it is seated properly on the base.

4.3.6 Reclasp the two (2) latches.
4.4 L-864 CONTROLLER

No scheduled maintenance is required. Perform on an “as needed” basis only.

4.5 PHOTOCELL

The photocell is a sealed unit. No maintenance is needed or required other than replacement as necessary.
## 5.0 MAJOR COMPONENTS PARTS LIST

<table>
<thead>
<tr>
<th>QUANTITY</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>102-FAA</td>
<td>Photocell 120 – 240V AC</td>
</tr>
<tr>
<td>1</td>
<td>FS165-30T</td>
<td>Solid State Flasher (M1)</td>
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<tr>
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<td>B12J2K5</td>
<td>2,500 ohm 12 watt Resistor (R1)</td>
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<td>3</td>
<td>FA165-2</td>
<td>Solid State Load Contactor (M2 – M7)</td>
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<tr>
<td>1</td>
<td>CR353AC4AB1</td>
<td>Mechanical Load Contactor (PRD)</td>
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<td>4</td>
<td>FB230A</td>
<td>Beacon Failure Detector (M8 – M14)</td>
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<td>5</td>
<td>PB27E122</td>
<td>Octal Sockets</td>
</tr>
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<td>5</td>
<td>9KE-240V</td>
<td>SPDT Relay (K1 – K9)</td>
</tr>
<tr>
<td>2</td>
<td>SCR630T</td>
<td>Sidelight Burnout Detector (M15 – M18)</td>
</tr>
<tr>
<td>1</td>
<td>STJ01002</td>
<td>Switch (SW1)</td>
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<td>N242410HWT</td>
<td>Enclosure</td>
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<td>4</td>
<td>82YB</td>
<td>Terminal Block (TB1)</td>
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<td>2</td>
<td>8WA1808</td>
<td>Terminal Block End Stop</td>
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<td>7</td>
<td>S261D10</td>
<td>10 amp Circuit Breaker (B1 – B7)</td>
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<td>3</td>
<td>8WA1204</td>
<td>Terminal Block (TB2)</td>
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<td>2</td>
<td>V275LA20A</td>
<td>Metal Oxide Varistor</td>
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<td>4</td>
<td>S261D3</td>
<td>3 amp Circuit Breaker (S1 – S4)</td>
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## 6.0 SUGGESTED SPARE PARTS LIST

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<tr>
<th>QUANTITY</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
</tr>
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<tr>
<td>1</td>
<td>102-FAA</td>
<td>Photocell 120 – 240V AC</td>
</tr>
<tr>
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<td>FS165-30T</td>
<td>Solid State Flasher (M1)</td>
</tr>
<tr>
<td>1</td>
<td>FA165-2</td>
<td>Solid State Load Contactor (M2 – M7)</td>
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<tr>
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<td>FB230A</td>
<td>Beacon Failure Detector (M8 – M14)</td>
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<td>2</td>
<td>9KE-240V</td>
<td>SPDT Relay (K1 – K9)</td>
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<tr>
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<td>SCR630T</td>
<td>Sidelight Burnout Detector (M15 – M18)</td>
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<td>V275LA20A</td>
<td>Metal Oxide Varistor</td>
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<td>S261D10</td>
<td>10 amp Circuit Breaker (B1 – B7)</td>
</tr>
<tr>
<td>1</td>
<td>S261D3</td>
<td>3 amp Circuit Breaker (S1 – S4)</td>
</tr>
</tbody>
</table>
Warranty & Return Policy

TWR Lighting, Inc. ("TWR") warrants its products (other than “LED Product”) against defects in design, material (excluding incandescent bulbs) and workmanship for a period ending on the earlier of two (2) years from the date of shipment or one (1) year from the date of installation.

TWR Lighting, Inc. ("TWR") warrants its “LED Product” against defects in design, material and workmanship for a period of five (5) years from the date of shipment. TWR, at its sole option, will, itself, or through others, repair, replace or refund the purchase price paid for “LED Product” that TWR verifies as being inoperable due to original design, material or workmanship. All warranty replacement “LED Product” is warranted only for the remainder of the original warranty of the “LED Product” replaced. Replacement “LED Product” will be equivalent in function, but not necessarily identical, to the replaced “LED Product.”

TWR Lighting, Inc. ("TWR") warrants its “LED Product” against light degradation for a period of five (5) years from the date of installation. TWR, at its sole option, will, itself, or through others, repair, replace or refund the purchase price paid for “LED Product” that TWR verifies as failing to meet 70% of the minimum intensity requirements as defined in the FAA Advisory Circular 150/5345-43E dated 10/19/95. All warranty replacement “LED Product” is warranted only for the remainder of the original warranty of the “LED Product” replaced. Replacement “LED Product” will be equivalent in function, but not necessarily identical, to the replaced “LED Product.”

Replacement parts (other than “LED Product”) are warranted for 90 days from the date of shipment.

Conditions not covered by this Warranty, or which might void this Warranty are as follows:

- Improper Installation or Operation
- Misuse
- Abuse
- Unauthorized or Improper Repair or Alteration
- Accident or Negligence in Use, Storage, Transportation, or Handling
- Any Acts of God or Nature
- Non-OEM Parts
  The use of non-OEM parts or modifications to original equipment design will void the manufacturer warranty and could invalidate the assurance of complying with FAA requirements as published in Advisory Circular 150/5345-43.

Field Service – Repairs are warranted for 90 days from the date of service, except where TWR has made recommendations that were not adhered to that may cause premature failure on previous repairs. Labor, Travel, and Tower Climb are not covered under warranty. Customer shall be obligated to pay for all incurred charges not related to warranty. All warranty repairs are performed by trained TWR personnel, or dispatched through an extensive network of certified and insured Service Representatives.
Return Policy

Return Terms – You must first contact our Customer Service Department at 713-973-6905 to acquire a Return Merchandise Authorization (RMA) number in order to return the product(s). Please have the following information available when requesting an RMA number:

- The contact name and phone number of the tower owner
- The contact name and phone number of the contractor
- The site name and number
- The part number(s)
- The serial number(s) (if any)
- A description of the problem
- The billing information
- The Ship To address

This RMA number must be clearly visible on the outside of the box. If the RMA number is not clearly labeled on the outside of the box, your shipment will be refused. Please ensure the material you are returning is packaged carefully. The warranty is null and void if the product(s) are damaged in the return shipment.

All RMAs must be received by TWR LIGHTING, INC., 4300 WINDFERN RD #100, HOUSTON TX 77041-8943, within 30 days of issuance.

Upon full compliance with the Return Terms, TWR will replace, repair and return, or credit product(s) returned by the customer. It is TWR’s sole discretion to determine the disposition of the returned item(s).

Replacements – Replacement part(s) will be shipped and billed to the customer for product(s) considered as Warranty, pending return of defective product(s). When available, a certified reconditioned part is shipped as warranty replacement with a Return Merchandise Authorization (RMA) number attached. Upon receipt of returned product(s), inspection, testing, and evaluation will be performed to determine the cause of defect. The customer is then notified of the determination of the testing.

- Product(s) that is deemed defective and/or unrepairable and covered under warranty - a credit will be issued to the customer’s account.
- Product(s) found to have no defect will be subject to a $60.00 per hour testing charge (1 hour minimum), which will be invoiced to the customer. At this time the customer may decide to have the tested part(s) returned and is responsible for the return charges.
- Product(s) under warranty, which the customer does not wish returned, the customer will be issued a credit against the replacement invoice.
Warranty & Return Policy  
(continued)

**Repair & Return** – A Return Merchandise Authorization (RMA) will be issued for all part(s) returned to TWR for repair. Upon receipt of returned product(s), inspection, testing and evaluation will be performed to determine the cause of defect. The customer is then notified of the determination of the testing. If the returned part(s) is deemed unrepairable, or the returned part(s) is found to have no defect, the customer will be subject to a **$60.00 per hour testing charge (1 hour minimum), which will be invoiced to the customer.** Should the returned parts be determined to be repairable, a written estimated cost of repair will be sent to the customer for their written approval prior to any work being performed. In order to have the tested part(s) repaired and/or returned, the customer must issue a purchase order and is responsible for the return shipping charges.

**Return to Stock** – Any order that is returned to TWR for part(s) ordered incorrectly by the customer, or unneeded upon receipt, the customer is required to pay a **20% restocking fee.** A credit will be issued once it is determined that the Return Terms are met.

**Credits** – Credits are issued once it is determined that all of the Warranty and Return Terms are met. All credits are processed on Fridays. In the event a Friday falls on a Holiday, the credit will be issued on the following Friday.

**Freight** – All warranty replacement part(s) will be shipped via ground delivery and paid for by TWR. Delivery other than ground is the responsibility of the customer.

**REMEDIES UNDER THIS WARRANTY ARE LIMITED TO PROVISIONS OF REPLACEMENT PARTS AND REPAIRS AS SPECIFICALLY PROVIDED. IN NO EVENT SHALL TWR BE LIABLE FOR ANY OTHER LOSSES, DAMAGES, COSTS OR EXPENSES INCURRED BY THE CUSTOMER, INCLUDING, BUT NOT LIMITED TO, LOSS FROM FAILURE OF THE PRODUCT(S) TO OPERATE FOR ANY TIME, AND ALL OTHER DIRECT, INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, INCLUDING ALL PERSONAL INJURY OR PROPERTY DAMAGE DUE TO ALLEGED NEGLIGENCE, OR ANY OTHER LEGAL THEORY WHATSOEVER. THIS WARRANTY IS MADE BY TWR EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, WHETHER EXPRESSED OR IMPLIED. WITHOUT LIMITING THE GENERALITY OF THE FORGOING, TWR MAKES NO WARRANTY OF MERCHANTABILITY OR FITNESS OF THE PRODUCT(S) FOR ANY PARTICULAR PURPOSE. TWR EXPRESSLY DISCLAIMS ALL OTHER WARRANTIES.**
RETURN MERCHANDISE AUTHORIZATION (RMA) FORM

RMA#:__________________________ DATE:__________________________

CUSTOMER:______________________________________________________

________________________________________________________________

CONTACT:____________________ PHONE NO.:____________________

ITEM DESCRIPTION (PART NO.):____________________________________

________________________________________________________________

MODEL NO.:____________________ SERIAL NO.:____________________

ORIGINAL TWR INVOICE NO.:__________ DATED:____________________

DESCRIPTION OF PROBLEM:_______________________________________

________________________________________________________________

________________________________________________________________

SIGNED:______________________ DATE NEEDED:____________________

RETURN ADDRESS:________________________________________________
RETURN MERCHANDISE AUTHORIZATION (RMA) FORM

RMA#:________________________ DATE:________________________

CUSTOMER:__________________________________________________________

______________________________________________________________________

CONTACT:________________________ PHONE NO.:________________________

ITEM DESCRIPTION (PART NO.):__________________________________________

______________________________________________________________________

MODEL NO.:________________ SERIAL NO.:______________________________

ORIGINAL TWR INVOICE NO.:________________ DATED:__________________

DESCRIPTION OF PROBLEM:___________________________________________

______________________________________________________________________

______________________________________________________________________

SIGNED:________________________ DATE NEEDED:______________________

RETURN ADDRESS:_____________________________________________________

______________________________________________________________________
**CUSTOMER ALARM POINTS**

- **C** = ALARM COMMON
- **NC** = NORMALLY CLOSE
- **NO** = NORMALLY OPEN
- **PFNO/PFNC** = POWER FAILURE
- **LONG/LONG** = LIGHTS "ON"*
- **BL1NC/BL1NC** = LED BEACON LEVEL #1 FAILURE
- **BL2NC/BL2NC** = LED BEACON LEVEL #2 FAILURE
- **BL3NC/BL3NC** = LED BEACON LEVEL #3 FAILURE
- **BL4NC/BL4NC** = LED BEACON LEVEL #4 FAILURE
- **SL1NC/SL1NC** = LED SIDE LIGHT #1 FAILURE
- **SL2NC/SL2NC** = LED SIDE LIGHT #2 FAILURE
- **SL3NC/SL3NC** = LED SIDE LIGHT #3 FAILURE
- **SL4NC/SL4NC** = LED SIDE LIGHT #4 FAILURE

* ALARM OUTPUTS ARE FORM C.

---

**NOTES:**

1. WHEN REPLACING METAL BASE MODULES USE HEAT SINK COMPOUND BETWEEN MODULE AND ALUMINUM PLATE.
2. WIRES ARE CONNECTED LETTER TO LETTER. (EXAMPLE) LDB TO LDB TO LDB.

---

**CHASSIS LAYOUT**

- 18-3/4" MOUNTING DIMENSIONS
- 12" (FOR CABINET)

---

**AA47M LED CONTROLLER**

- 102 FAA PHOTOCELL
- 120VAC 50/60Hz
- SMART LEAGUE SPEAKERS
- SMART LEVEL SPEAKERS
- SMART LEVEL SPEAKERS
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<td>6-32 x 1/2&quot; SCREW</td>
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<tr>
<td>3</td>
<td>1</td>
<td>RECEPTACLE SOCKET</td>
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<td>RECEPTACLE GASKET</td>
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<td>RECEPTACLE HOUSING</td>
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<td>6</td>
<td>1</td>
<td>1/2&quot; CONDUIT LOCKNUT</td>
</tr>
<tr>
<td>7</td>
<td>1</td>
<td>3/4&quot; TO 1/2&quot; REDUCER</td>
</tr>
</tbody>
</table>

NOTES:

1. ITEM #7 CAN BE USED TO REDUCE 3/4" CONDUIT TO 1/2" CONDUIT AT THE HOUSING OR AT THE CONTROLLER ITSELF.

2. IF ADDITIONAL WIRE IS REQUIRED OVER THE FACTORY 20', USE THE FOLLOWING CHART.
   - 21' TO 300' = 16 AWG TFFN
   - 301' TO 500' = 14 AWG TFFN
For use as an obstruction light on towers, building, bridges, cooling towers. Meets or exceeds all FAA specs as found in AC 150/5345-43 Type L-810.

Our most popular light. The side hub allows for a straight run of conduit from the junction box for hook up.

High temperature, ultra pure FAA approved Aviation red, blue, yellow, or clear glass fresnel lens.

Can be used steady burning or flashing.

Copper free aluminum casting and all stainless steel latches and hardware for corrosion protection.

Neoprene gasket for weatherproofing.

Specify conduit size 3/4", 1", 1-1/4" NPT (19.055mm), (25.407mm), (31.758mm)

No special tools required for maintenance.

General Specifications
Height 7.5 inches (19.055 cm)
Weight 3 lbs (1360.5442g)
Power 120, 230, or 240 volts AC
Uses 116W, 120V or 240V bulbs
Bulbs sold separately
**NOTE:**

1. FAA APPROVED LIGHT USES THE 116A21TS LAMP. OTHER LAMPS ARE AVAILABLE TO MEET YOUR APPLICATION.

---

**ITEM NO.** | **QTY.** | **TWR PART NUMBER** | **DESCRIPTION**
--- | --- | --- | ---
1 | 1 | AP35222 | RED SIDELIGHT GLASS
2 | 1 | 105C | SINGLE SIDELIGHT BODY
3 | 1 | 106C | LENS HOLDER RING
4 | 2 | 12V245 | OL LENS CLIP
5 | 2 | 832X14PH | 8-32 X 1/4" PH S.S. SLOT
6 | 2 | HC255SS | SIDELIGHT LATCHES
7 | 1 | 7X7SS | 1/16 7 X 7 S.S. WIRE
8 | 2 | A1A | STAKON CRIMP
9 | 1 | OLG | OL GASKET
10 | 1 | 19062 | SIDELIGHT RECEPTACLE
11 | 4 | 18PR55 | 1/8 POP RIVETS
12 | 1 | A514 | 3/4" CONDUIT LOCKNUT
13 | 2 | 1040 | WHITE TEFLOL WASHER
14 | 2 | 832X34PH | 8-32 X 3/4" S.S. RH SLOT
15 | 1 | 100327 | OL-1 SERIAL NUMBER LABEL
16 | 1 | 116A21TS | 116W-120V LAMP (TYP.)

* = PART NOT SHOWN
~ = PART SOLD SEPARATELY
Flashing 300 mm Code Red Beacon is used to light aviation obstructions taller than 150 feet AGL. ETL approved to meet or exceed all FAA specifications as found in AC 150/5345-43 Type L-864.

Porcelain receptacles with nickel plate brass bayonet shell.

High grade copper free aluminum castings and stainless steel hardware for corrosion protection.

High temperature resistant wire and tie wraps.

Neoprene and Teflon gaskets for superior weather seal.

Silicone fused lenses eliminates gasket “dead spot” at light focus.

Stainless steel wingnut means no special tools required to change bulbs.

General Specifications
- Height 30.5 inches (77.47 cm)
- Weight 68 lbs (30.8 kg)
- Power 120 to 240, 50 or 60 cycle
- Uses two 620W or 700W, 120V or 500W, 230V bulbs
- Bulbs sold separately

5 foot, 3 or 4 conductor SO Cord pigtail
Standard 4 bolt pattern, 90 degrees, 13-1/4"
The use of non-OEM parts or modifications to original equipment design will void the manufacturer warranty and could invalidate the assurance of complying with FAA requirements as published in Advisory Circular 150/5345-43.

NOTES:
1. The drawings and photographic images contained herein are the sole property of TWR Lighting, Inc. All information contained herein that is not generally known shall be considered confidential except to the extent the information has been previously established. The drawings and photographic images contained herein may not be reproduced, copied or used as the basis for manufacture or sale or promotion or any other purpose without the express written permission of TWR Lighting, Inc.

TWR Lighting, Inc.
Enlightened Technology

300 MM BEACON ASSEMBLY DETAIL

DRAWN: J.L. BUSTAMANTE
CHECKED:  
TITLE:  
SIZE: B
SHEET 1 OF 1
REV: E

* = ITEMS NOT SHOWN
~ = PART SOLD SEPARATELY

1. 100C BEACON BASE
2. 101C LOWER HINGE
3. 102C UPPER HINGE
4. 103C CANOPY CAP
5. 104C CANOPY FLANGE
6. 105G GASKET BEACON BASE
7. 106G GASKET MIDDLE BEACON
8. 107G GASKET, TOP HINGE
9. 108G GASKET TEFLOC, TOP
10. 109G WHITE TEFLOC WASHER
11. 1AP55T CAP LENS RED
12. 1AP55W MIDDLE LENS RED
13. 2AP55S BOTTOM LENS RED
14. 2TWR23-546 BEACON LAMP RECEPTACLE
15. 1CG8295SA 3/4" CORD CONNECTOR .62 TO .75
16. 1TERMLK3 TERMINAL BLOCK 3-PART
17. 3BTR-1 BEACON TIE ROD STRAIGHT
18. 3BTRB BEACON TIE ROD BENT
19. 1BHP BEACON HINGE PIN W/COTTER PIN
20. 1BLP BEACON LATCH PIN
21. 6510NJ 5/16-15 HEX NUT
22. 6510RN 5/16-18 NUT W/WANYLON INSERT
23. 1632PPN 6-32 X 2 SS RH SLOT SCREW
24. 1632LW 6-32 LOCK WASHER
25. 1632NJ 6-32 NUT HEX
26. 1103X3BH 10-32 X 3/8 PHLIPS PAN HEAD
27. 2103X5BH 10-32 X 5/8 PH SLOT SCREW
28. 4103X1RH 10-32 X 1 SS RH SCREW
29. 31420X5BRH 14-20 X 5/8 RH SLOT SCREW
30. 110032B BEACON SERIAL NUMBER LABEL
31. 2 --- BEACON LAMP
32. 7TY223M HI TEMP TY WRAPS T&G TEFZEL
33. 4161TWH #16 HI-TEMP WIRE 3/32 WHITE
34. 4161TBW #16 HI-TEMP WIRE 3/32 BLACK
35. 5CSO14-3 S.O. CORD 14AWG/3 CONDUCTOR
36. 11YAV14-H43F (STAKON) BURNDY HEAVY DUTY
1) WHITE WIRE IS NEUTRAL TO BOTH LAMPS.
2) BLACK WIRE IS LINE TO BOTH LAMPS.
3) GREEN WIRE IS EARTH GROUND.
USING THIS JUNCTION BOX METHOD SPACING IS 100 FEET MAXIMUM.

<table>
<thead>
<tr>
<th>AWG</th>
<th>MAX. NUMBER WIRE SIZE</th>
<th>MAX. NUMBER WIRE IN 3/4&quot; WIRE IN 1&quot;</th>
<th>WIRE AREA</th>
<th>WEIGHT PER 100 FEET</th>
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NOTES:

1) DRAWING ILLUSTRATES METHOD OF STRAIN RELIEVING WIRE. USE THIS METHOD ON ALL JUNCTION BOXES.

2) THE NATIONAL ELECTRICAL CODE—ARTICLE 300-19-B3 REQUIRES CONDUCTORS IN A VERTICAL CONDUIT BE SUPPORTED TO RELIEVE STRAIN ON TERMINAL BLOCK CONNECTIONS.

3) SKETCH ILLUSTRATES METHOD OF STRAIN RELIEVING A SINGLE CONDUCTOR. SEVERAL CONDUCTORS MAY BE GROUPED TOGETHER.

4) CONDUCTORS MAY BE MIXED BUT SHOULD NOT TAKE UP MORE THAN 40% OF CONDUIT'S INSIDE AREA.