IMPORTANT!!!

PLEASE TAKE THE TIME TO FILL OUT THIS FORM COMPLETELY. FILE IT IN A SAFE PLACE. IN THE EVENT YOU EXPERIENCE PROBLEMS WITH OR HAVE QUESTIONS CONCERNING YOUR CONTROLLER, THE FOLLOWING INFORMATION IS NECESSARY TO OBTAIN PROPER SERVICE AND PARTS.

<table>
<thead>
<tr>
<th>MODEL #</th>
<th>AA1-TSS 230V</th>
</tr>
</thead>
<tbody>
<tr>
<td>SERIAL #</td>
<td></td>
</tr>
<tr>
<td>PURCHASE DATE</td>
<td></td>
</tr>
<tr>
<td>PURCHASED FROM</td>
<td></td>
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</tbody>
</table>
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PHOTOCCELL HOUSING DETAIL .............................................................100239 (REV. A)
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L-810 OL-1 SINGLE OBSTRUCTION LIGHT DETAIL .................................279-OL (REV. B)
L-810 OL-1 SINGLE OBSTRUCTION WIRING DETAIL ......................................274 S (REV. A)
L-864 FB 300 MM BEACON .....................................................................FM10017 (REV. B)
L-864 FB 300 MM BEACON DETAIL ..........................................................275-B (REV. D)
L-864 FB 300 MM BEACON WIRING DETAIL ..................................................273 B
JUNCTION BOX DETAIL..............................................................................100089 (REV. A)
1.0 GENERAL INFORMATION

The TWR Lighting, Inc. (TWR) Model AA1-TSS 230V Controller is for A1 lighting of towers 151’ to 350’ AGL (above ground level) in accordance with the Federal Aviation Advisory Circular 70/7460-1k. One (1) beacon should be placed at the top of the structure. Three (3) obstruction lights should be placed at the mid-point with respect to overall tower height.

The flash rate of the beacon is 30 per minute. The sidelights burn steady.

A by-pass switch (SW1) allows the controller to be turned on during daylight hours without covering the photocell. This is particularly helpful since the controller can be mounted indoors while the photocell is outdoors. SW1 can be operated by turning the switch to “ON.”

The beacon requires two (2) 700 watt 230V bulbs. TWR recommends that you use only these bulbs. Each sidelight requires one (1) 116 watt, 230V bulb (700W230, and 116A21TS230V).

The photocell is the three (3) blades, twist to lock, type.

Power supplied to the controller shall be 230V AC 50/60 Hz.

The controller housing is rated at NEMA 4X. It is suitable for indoor or outdoor mounting.
2.0 INSTALLATION INSTRUCTIONS

2.1 MOUNTING THE CONTROL CABINET
(Refer to Drawing 1121-R)

The power supply control cabinet can be located at the base of the structure or in an equipment building. Mounting footprints are shown on Drawing 1121-R. Power wiring to the control cabinet should be in accordance with local methods and National Electrical Codes (NEC).

2.1.1 If the control cabinet is mounted inside an equipment building, the photocell should be mounted vertically on ½" conduit outside the building above the eaves facing north. Wiring from the photocell socket to the control cabinet should consist of one (1) each, red, black, and white wires. The white wire is connected to the socket terminal marked “N,” the black wire is connected to the socket terminal marked “L,” and the red wire is connected to the socket terminal marked “LO.” The photocell should be positioned so that it does not “see” ambient light, which would prevent it from switching to the nightmode.

2.1.2 If the control cabinet is mounted outside an equipment building, the photocell should be mounted vertically on ½" conduit so the photocell is above the control cabinet. Care must be taken to assure that the photocell does not “see” any ambient light that would prevent it from switching into the nightmode. The photocell wiring is the same as in 1.1.1.

2.1.3 The wiring from the photocell, the service breaker, the red incandescent beacon, and the sidelights should enter the control cabinet through the watertight connectors in the bottom of the cabinet. Inside the cabinet, the connections will be made on the terminal strips and circuit breakers located at the bottom of the chassis. These connections are made as follows:
2.2 **EXTERNAL PHOTOCELL WIRING**  
(Refer to Drawing 1121-R)  

2.2.1 Connect the **BLACK** wire from the photocell to terminal block TB2 marked “L.”  

2.2.2 Connect the **RED** wire from the photocell to terminal block TB2 marked “SSR.”  

2.2.3 Connect the **WHITE** wire from the photocell to terminal block TB2 marked “N.”  

2.3 **POWER WIRING**  
(Refer to Drawing 1121-R)  

2.3.1 Power wiring to the control cabinet should be in accordance with local methods and National Electrical Codes (NEC).  

2.3.2 Circuit breaker needs to be rated at 15 amps.  

2.3.3 Connect incoming 230V AC to terminal block TB1 marked “L.”  

2.3.4 Connect the neutral wire(s) to one (1) of the terminal blocks on TB1 marked “N.”  

2.3.5 Connect the AC ground to the aluminum mounting plate.  

2.4 **RED BEACON AND SIDELIGHT WIRING**  
(Refer to Drawing 1121-R)  

2.4.1 Connect the **BLACK** wire from the beacon to the circuit breaker marked “B.”  

2.4.2 Connect the **RED** wire from the sidelight group to the circuit breaker marked “S.”  

2.4.3 Connect the **WHITE** neutral wire(s) to one (1) or more of the terminals on TB1 marked “N.”
3.0 THEORY OF OPERATION

3.1 POWER SUPPLY

230V AC enters the controller from the circuit breaker panel. Line sits at the PRD, waiting to be switched on. When the 102FAA photocell is activated, line energizes the coil of the PRD relay. This also can be accomplished by using the photocell by-pass switch (SW1).

3.2 SIDELIGHTS

Line S is sent to the circuit breaker marked “S,” which powers the sidelight circuit.

3.3 BEACONS

Line LD is sent to Module M1, which is a solid state flasher. Its output is sent to circuit breaker “B,” which then powers the beacon at 30 fpm with a duration of 2/3 on and 1/3 off.
4.0 TROUBLESHOOTING GUIDE

4.1 SYMPTOM – BEACON NOT FLASHING

Check for pulsing 230V AC at circuit breaker “B.” If the circuit breaker is tripped, there may have been a surge or could be a short in the tower wiring. This can be checked by looking for a short between circuit breaker “B” and the ground. If okay, and 230V AC is not present, then check the FS165-30T flasher to see if there is voltage on the input (pin #2). If okay, the flasher module has probably failed and needs to be replaced. If everything appears to be correct, but the beacon still does not work, check the tower wiring and the lamps within the beacon.

4.2 SYMPTOM – SIDELIGHT OUT

Check for constant 230V AC at circuit breaker “S.” If tripped, check for a short in the tower wiring. If not, and voltage is present, check the tower wiring and the lamp within the sidelights.

4.3 SYMPTOM – CONTROLLER ALWAYS “ON”

If the tower lights stay on in the daytime, check to see that switch SW1 is off. If the switch is off, then remove the photocell out of the socket. If the lights go out, replace the photocell. If not, check for welded contacts on the PRD. Replace if necessary.
5.0 MAINTENANCE GUIDE

5.1 RED OBSTRUCTION LIGHTING

The only required maintenance needed to be performed is replacement of the lamps in the L-864 and L-810 fixtures. Lamps should be replaced after being operated for not more than 75% of the rated life or immediately upon failure as per Advisory Circular 70/7460-1K. By following these instructions, maximum safety and performance can be achieved.

TOOLS REQUIRED: NONE

5.2 L-864 LAMP REPLACEMENT

5.2.1 Loosen the one (1) wing nut on the latch pin so that it can recline.

5.2.2 Open the lens and tilt it back.

5.2.3 To remove each lamp, depress down while rotating the lamp counter-clockwise 90°.

5.2.4 Install the new lamps by depressing down while rotating the lamp clockwise 90°.

5.2.5 Close the lens and let the latch pin drop in the recessed slot.

5.2.6 Tighten the wing nut snug, then ¼ turn more.

5.3 L-810 LAMP REPLACEMENT

5.3.1 Unclasp the two (2) latches and let the bails recline back.

5.3.2 Lift the lens up and over the lamp, letting the lens hang from the safety cable.

5.3.3 Unscrew the lamp counter-clockwise and remove.
5.3.4 Install the new lamp by screwing the lamp clockwise.

5.3.5 Reinstall the lens, making sure it is seated properly on the base.

5.3.6 Reclasp the two (2) latches.

5.4 L-864 CONTROLLER

No scheduled maintenance is required. Perform on an “as needed” basis only.

5.5 PHOTOCELL

The photocell is a sealed unit. No maintenance is needed or required other than replacement as necessary.
### 6.0 MAJOR COMPONENTS PARTS LIST

<table>
<thead>
<tr>
<th>QUANTITY</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>102FAA</td>
<td>Photocell, 120 – 240V</td>
</tr>
<tr>
<td>1</td>
<td>FS16530T</td>
<td>Solid State Flasher (M1)</td>
</tr>
<tr>
<td>1</td>
<td>PRD7AG0240V</td>
<td>Mechanical Load Contactor (PRD)</td>
</tr>
<tr>
<td>1</td>
<td>VJ1008HWPL1X004</td>
<td>Enclosure</td>
</tr>
<tr>
<td>2</td>
<td>8WA1808</td>
<td>End Stop</td>
</tr>
<tr>
<td>2</td>
<td>S261-D10</td>
<td>10 amp Circuit Breaker (B &amp; S)</td>
</tr>
<tr>
<td>6</td>
<td>8WA1204</td>
<td>Single Pole Terminal (TB1 &amp; TB2)</td>
</tr>
<tr>
<td>1</td>
<td>V275LA20A</td>
<td>Metal Oxide Varistor (MOV)</td>
</tr>
<tr>
<td>1</td>
<td>SSPIGTAIL</td>
<td>20’ Photocell Pigtail</td>
</tr>
<tr>
<td>1</td>
<td>STJ01002</td>
<td>SPDT Switch (SW1)</td>
</tr>
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</table>
## 7.0 SUGGESTED SPARE PARTS LIST

<table>
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<tr>
<th>QUANTITY</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>102FAA</td>
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<td>1</td>
<td>FS16530T</td>
<td>Solid State Flasher (M1)</td>
</tr>
</tbody>
</table>
TWR Lighting, Inc. (“TWR”) warrants its products (other than “LED Product”) against defects in design, material (excluding incandescent bulbs) and workmanship for a period ending on the earlier of two (2) years from the date of shipment or one (1) year from the date of installation.

TWR Lighting, Inc. (“TWR”) warrants its “LED Product” against defects in design, material and workmanship for a period of five (5) years from the date of shipment. TWR, at its sole option, will, itself, or through others, repair, replace or refund the purchase price paid for “LED Product” that TWR verifies as being inoperable due to original design, material or workmanship. All warranty replacement “LED Product” is warranted only for the remainder of the original warranty of the “LED Product” replaced. Replacement “LED Product” will be equivalent in function, but not necessarily identical, to the replaced “LED Product.”

TWR Lighting, Inc. (“TWR”) warrants its “LED Product” against light degradation for a period of five (5) years from the date of installation. TWR, at its sole option, will, itself, or through others, repair, replace or refund the purchase price paid for “LED Product” that TWR verifies as failing to meet 70% of the minimum intensity requirements as defined in the FAA Advisory Circular 150/5345-43E dated 10/19/95. All warranty replacement “LED Product” is warranted only for the remainder of the original warranty of the “LED Product” replaced. Replacement “LED Product” will be equivalent in function, but not necessarily identical, to the replaced “LED Product.”

Replacement parts (other than “LED Product”) are warranted for 90 days from the date of shipment.

Conditions not covered by this Warranty, or which might void this Warranty are as follows:

- Improper Installation or Operation
- Misuse
- Abuse
- Unauthorized or Improper Repair or Alteration
- Accident or Negligence in Use, Storage, Transportation, or Handling
- Any Acts of God or Nature
- Non-OEM Parts
  The use of non-OEM parts or modifications to original equipment design will void the manufacturer warranty and could invalidate the assurance of complying with FAA requirements as published in Advisory Circular 150/5345-43.

Field Service – Repairs are warranted for 90 days from the date of service, except where TWR has made recommendations that were not adhered to that may cause premature failure on previous repairs. Labor, Travel, and Tower Climb are not covered under warranty. Customer shall be obligated to pay for all incurred charges not related to warranty. All warranty repairs are performed by trained TWR personnel, or dispatched through an extensive network of certified and insured Service Representatives.
Return Policy

Return Terms – You must first contact our Customer Service Department at 713-973-6905 to acquire a Return Merchandise Authorization (RMA) number in order to return the product(s). Please have the following information available when requesting an RMA number:

- The contact name and phone number of the tower owner
- The contact name and phone number of the contractor
- The site name and number
- The part number(s)
- The serial number(s) (if any)
- A description of the problem
- The billing information
- The Ship To address

This RMA number must be clearly visible on the outside of the box. If the RMA number is not clearly labeled on the outside of the box, your shipment will be refused. Please ensure the material you are returning is packaged carefully. The warranty is null and void if the product(s) are damaged in the return shipment.

All RMAs must be received by TWR LIGHTING, INC., 4300 WINDFERN RD #100, HOUSTON TX 77041-8943, within 30 days of issuance.

Upon full compliance with the Return Terms, TWR will replace, repair and return, or credit product(s) returned by the customer. It is TWR’s sole discretion to determine the disposition of the returned item(s).

Replacements – Replacement part(s) will be shipped and billed to the customer for product(s) considered as Warranty, pending return of defective product(s). When available, a certified reconditioned part is shipped as warranty replacement with a Return Merchandise Authorization (RMA) number attached. Upon receipt of returned product(s), inspection, testing, and evaluation will be performed to determine the cause of defect. The customer is then notified of the determination of the testing.

- Product(s) that is deemed defective and/or unreparable and covered under warranty - a credit will be issued to the customer's account.

- Product(s) found to have no defect will be subject to a $60.00 per hour testing charge (1 hour minimum), which will be invoiced to the customer. At this time the customer may decide to have the tested part(s) returned and is responsible for the return charges.

- Product(s) under warranty, which the customer does not wish returned, the customer will be issued a credit against the replacement invoice.
Repair & Return – A Return Merchandise Authorization (RMA) will be issued for all part(s) returned to TWR for repair. Upon receipt of returned product(s), inspection, testing and evaluation will be performed to determine the cause of defect. The customer is then notified of the determination of the testing. If the returned part(s) is deemed unrepairable, or the returned part(s) is found to have no defect, the customer will be subject to a **$60.00 per hour testing charge (1 hour minimum), which will be invoiced to the customer.** Should the returned parts be determined to be repairable, a written estimated cost of repair will be sent to the customer for their written approval prior to any work being performed. In order to have the tested part(s) repaired and/or returned, the customer must issue a purchase order and is responsible for the return shipping charges.

Return to Stock – Any order that is returned to TWR for part(s) ordered incorrectly by the customer, or unneeded upon receipt, the customer is required to pay a **20% restocking fee.** A credit will be issued once it is determined that the Return Terms are met.

Credits – Credits are issued once it is determined that all of the Warranty and Return Terms are met. All credits are processed on Fridays. In the event a Friday falls on a Holiday, the credit will be issued on the following Friday.

Freight – All warranty replacement part(s) will be shipped via ground delivery and paid for by TWR. Delivery other than ground is the responsibility of the customer.

REMEDIES UNDER THIS WARRANTY ARE LIMITED TO PROVISIONS OF REPLACEMENT PARTS AND REPAIRS AS SPECIFICALLY PROVIDED. IN NO EVENT SHALL TWR BE LIABLE FOR ANY OTHER LOSSES, DAMAGES, COSTS OR EXPENSES INCURRED BY THE CUSTOMER, INCLUDING, BUT NOT LIMITED TO, LOSS FROM FAILURE OF THE PRODUCT(S) TO OPERATE FOR ANY TIME, AND ALL OTHER DIRECT, INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, INCLUDING ALL PERSONAL INJURY OR PROPERTY DAMAGE DUE TO ALLEGED NEGLIGENCE, OR ANY OTHER LEGAL THEORY WHATSOEVER. THIS WARRANTY IS MADE BY **TWR** EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, WHETHER EXPRESSED OR IMPLIED. WITHOUT LIMITING THE GENERALITY OF THE FORGOING, TWR MAKES NO WARRANTY OF MERCHANTABILITY OR FITNESS OF THE PRODUCT(S) FOR ANY PARTICULAR PURPOSE. **TWR EXPRESSLY DISCLAIMS ALL OTHER WARRANTIES.**
RETURN MERCHANDISE AUTHORIZATION (RMA) FORM

RMA#: __________________________ DATE: __________________________

CUSTOMER: ______________________________________________________
_______________________________________________________________

CONTACT: __________________________ PHONE NO.: __________________

ITEM DESCRIPTION (PART NO.): ______________________________________
_______________________________________________________________

MODEL NO.: ______________ SERIAL NO.: _____________________________

ORIGINAL TWR INVOICE NO.: _____________ DATED: _________________

DESCRIPTION OF PROBLEM: _________________________________________
_________________________________________________________________
_________________________________________________________________
_________________________________________________________________
_________________________________________________________________

SIGNED __________________________ DATE NEEDED _______________

RETURN ADDRESS: ________________________________________________

_________________________________________________________________
RETURN MERCHANDISE AUTHORIZATION (RMA) FORM

RMA#: ______________________ DATE: ______________________

CUSTOMER: ____________________________________________

_____________________________________________________

CONTACT: ______________________ PHONE NO.: ______________

ITEM DESCRIPTION (PART NO.): ___________________________

_____________________________________________________

MODEL NO.: ______________________ SERIAL NO.: __________

ORIGINAL TWR INVOICE NO.: __________ DATED: __________

DESCRIPTION OF PROBLEM: ______________________________________

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_____________________________________________________

_____________________________________________________

_____________________________________________________

_____________________________________________________

SIGNED ______________________ DATE NEEDED _____________

RETURN ADDRESS: ___________________________________________
NOTES:
1. WHEN REPLACING MODULE USE HEAT SINK COMPOUND BETWEEN MODULE AND ALUMINUM PLATE.
2. WIRES ARE CONNECTED LETTER TO LETTER. (EXAMPLE) L TO L TO L...
ITEM | QTY. | DESCRIPTION
--- | --- | ---
1 | 1 | PHOTOCELL
2 | 2 | 6-32 x 1/2" SCREW
3 | 1 | RECEPTACLE SOCKET
4 | 1 | RECEPTACLE GASKET
5 | 1 | RECEPTACLE HOUSING
6 | 1 | 1/2" CONDUIT LOCKNUT
7 | 1 | 3/4'' TO 1/2'' REDUCER

NOTES:
1. ITEM #7 CAN BE USED TO REDUCE 3/4" CONDUIT TO 1/2" CONDUIT AT THE HOUSING OR AT THE CONTROLLER ITSELF.
2. IF ADDITIONAL WIRE IS REQUIRED OVER THE FACTORY 20', USE THE FOLLOWING CHART.
   21' TO 300' — 16 AWG TFFN
   301' TO 500' — 14 AWG TFFN

ASSEMBLY

PHOTOCELL HOUSING DETAIL

DATE: 10/04/04
UPDATE BOM
LTR.
REVISION

TWR Lighting, Inc.
Enlightened Technology

E. A. SÁLABAR
10/03/04
REV. B

[Diagram of photocell housing with exploded view and wiring details]
For use as an obstruction light on towers, building, bridges, cooling towers. Meets or exceeds all FAA specs as found in AC 150/5345–43 Type L–810.

Our most popular light. The side hub allows for a straight run of conduit from the junction box for hook up.

High temperature, ultra pure FAA approved Aviation red, blue, yellow, or clear glass fresnel lens.

Can be used steady burning or flashing.

Copper free aluminum casting and all stainless steel latches and hardware for corrosion protection.

Neoprene gasket for weatherproofing.

Specify conduit size 3/4", 1", 1-1/4" NPT (19.055mm), (25.407mm), (31.758mm)

High quality porcelain receptacle.

Stainless steel safety cable.

General Specifications
Height 7.5 inches (19.055 cm)
Weight 3 lbs (1360.442g)
Power 120, 230, or 240 volts AC
Uses 116W, 120V or 240V bulbs
Bulbs sold separately

No special tools required for maintenance.
NOTE:
1. FAA APPROVED LIGHT USES THE 116A21TS LAMP. OTHER LAMPS ARE AVAILABLE TO MEET YOUR APPLICATION.
Flashing 300 mm Code Red Beacon is used to light aviation obstructions taller than 150 feet AGL. ETL approved to meet or exceed all FAA specifications as found in AC 150/5345–43 Type L–864.

Porcelain receptacles with nickel plate brass bayonet shell.

Neoprene and Teflon gaskets for superior weather seal.

High grade copper free aluminum castings and stainless steel hardware for corrosion protection.

Stainless steel wingnut means no special tools required to change bulbs.

High temperature resistant wire and tie wraps.

Silicone fused lenses eliminates gasket "dead spot" at light focus.

General Specifications
- Height 30.5 inches (77.47 cm)
- Weight 68 lbs (30.8 kg)
- Power 120 to 240, 50 or 60 cycle
- Uses two 620W or 700W, 120V or 500W, 230V bulbs
- Bulbs sold separately

5 foot, 3 or 4 conductor SO Cord pigtail
Standard 4 bolt pattern, 90 degrees, 13–1/4”
### Parts List

<table>
<thead>
<tr>
<th>ITEM</th>
<th>QTY</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
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<td>1</td>
<td>1</td>
<td>100C</td>
<td>BEACON BASE</td>
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<td>1</td>
<td>101C</td>
<td>LOWER HINGE</td>
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<td>GASKET, TOP HINGE</td>
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<td>BOTTOM LENS RED</td>
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<td>BEACON LAMP RECEP TACLE</td>
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<td>CG62955A</td>
<td>3/4&quot; CORD CONNECTOR .62 TO .75</td>
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<td>TERMINAL BLOCK 3-PART</td>
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<td>3</td>
<td>BTRB-3</td>
<td>BEACON TIE ROD STRAIGHT</td>
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<td>BTRB</td>
<td>BEACON TIE ROD BENT</td>
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<td>1</td>
<td>BHP</td>
<td>BEACON HINGE PIN W/ COTTER PIN</td>
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<tr>
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<td>1</td>
<td>BLP</td>
<td>BEACON LATCH PIN</td>
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<tr>
<td>21</td>
<td>6</td>
<td>5106NUT</td>
<td>5/16-15 HEX NUT</td>
</tr>
<tr>
<td>22</td>
<td>6</td>
<td>5106NUTN</td>
<td>5/16-18 NUT W/NYLON INSERT</td>
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<tr>
<td>23</td>
<td>1</td>
<td>6306NH</td>
<td>6-32 X 2 5/32 RH SLOT SCREW</td>
</tr>
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<td>24</td>
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<td>630LW</td>
<td>6-32 LOCK WASHER</td>
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<tr>
<td>25</td>
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<td>630NUT</td>
<td>6-32 NUT HEX</td>
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<tr>
<td>26</td>
<td>1</td>
<td>1032X3BPH</td>
<td>10-32 X 3 3/8 PHLPS PAN HEAD</td>
</tr>
<tr>
<td>27</td>
<td>2</td>
<td>1032X5BPH</td>
<td>10-32 X 5/8 PH SLOT SCREW</td>
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<tr>
<td>28</td>
<td>4</td>
<td>1032X5RH</td>
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<td>14-20 X 5/8 RH SLOT SCREW</td>
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<td>BEACON SERIAL NUMBER LABEL</td>
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<td>31</td>
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<td>BEACON LAMP</td>
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<td>7</td>
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<td>HI TEMP TY WRAPS T&amp;G TEFLON</td>
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<tr>
<td>33</td>
<td>4</td>
<td>1601WH</td>
<td>#16 HI TEMP WIRE 7 &amp; 25 WHITE</td>
</tr>
<tr>
<td>34</td>
<td>4</td>
<td>1601WH</td>
<td>#16 HI TEMP WIRE 7 &amp; 25 BLACK</td>
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<tr>
<td>35</td>
<td>5</td>
<td>CSG14-3</td>
<td>5.0 CORD 14AWG/3 CONDUCTOR</td>
</tr>
<tr>
<td>36</td>
<td>11</td>
<td>YAV14-H34F</td>
<td>(STANCO) BURNEY HEAVY DUTY</td>
</tr>
</tbody>
</table>

* = ITEMS NOT SHOWN
~ = PART SOLD SEPARATELY

The use of non-OEM parts or modifications to original equipment design will void the manufacturer warranty and could void the assurance of complying with FAA requirements as published in Advisory Circular 150/5345-45.

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TWR Lighting, Inc.
Enlightened Technology
1) WHITE WIRE IS NEUTRAL TO BOTH LAMPS.
2) BLACK WIRE IS LINE TO BOTH LAMPS.
3) GREEN WIRE IS EARTH GROUND.

300 MM BEACON WIRE

14/3 TYPE S.O. BEACON CORD
NOTES:

1) DRAWING ILLUSTRATES METHOD OF STRAIN RELIEVING WIRE. USE THIS METHOD ON ALL JUNCTION BOXES.

2) THE NATIONAL ELECTRICAL CODE—ARTICLE 300-19-83 REQUIRES CONDUCTORS IN A VERTICAL CONDUIT BE SUPPORTED TO RELIEVE STRAIN ON TERMINAL BLOCK CONNECTIONS.

3) SKETCH ILLUSTRATES METHOD OF STRAIN RELIEVING A SINGLE CONDUCTOR. SEVERAL CONDUCTORS MAY BE GROUPED TOGETHER.

4) CONDUCTORS MAY BE MIXED BUT SHOULD NOT TAKE UP MORE THAN 40% OF CONDUIT'S INSIDE AREA.

USING THIS JUNCTION BOX METHOD SPACING IS 100 FEET MAXIMUM.

<table>
<thead>
<tr>
<th>AWG</th>
<th>MAX. NUMBER WIRE</th>
<th>WIRE AREA</th>
<th>WEIGHT PER 100 FEET</th>
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<tbody>
<tr>
<td></td>
<td>WIRE SIZE</td>
<td>IN 3/4&quot; WIRE</td>
<td>SQ. INCHES</td>
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<tr>
<td>12 THHN</td>
<td>16</td>
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<td>8 THHN</td>
<td>6</td>
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